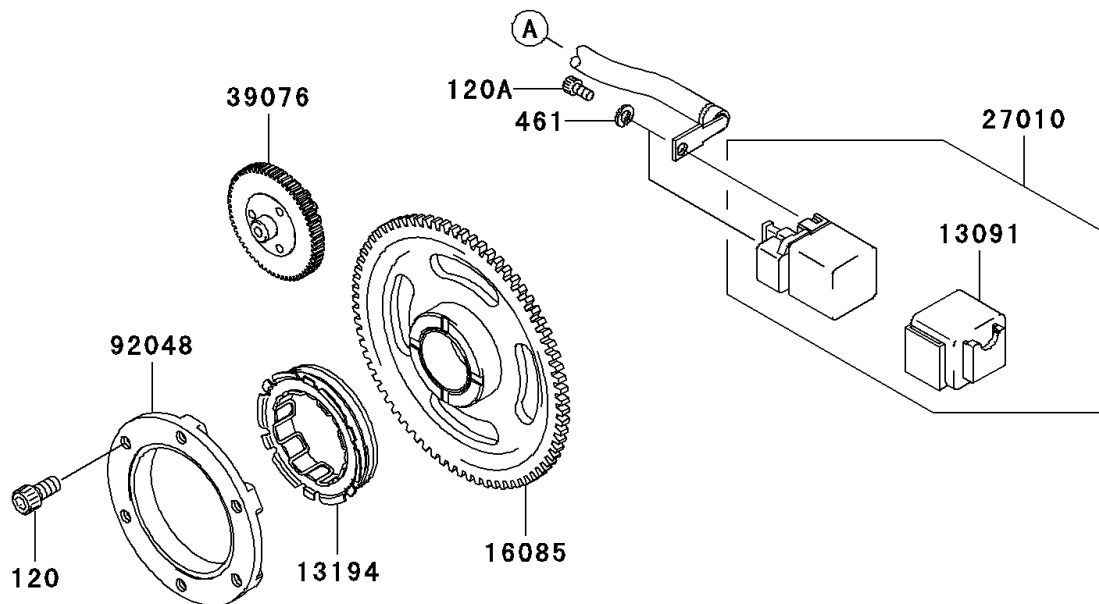
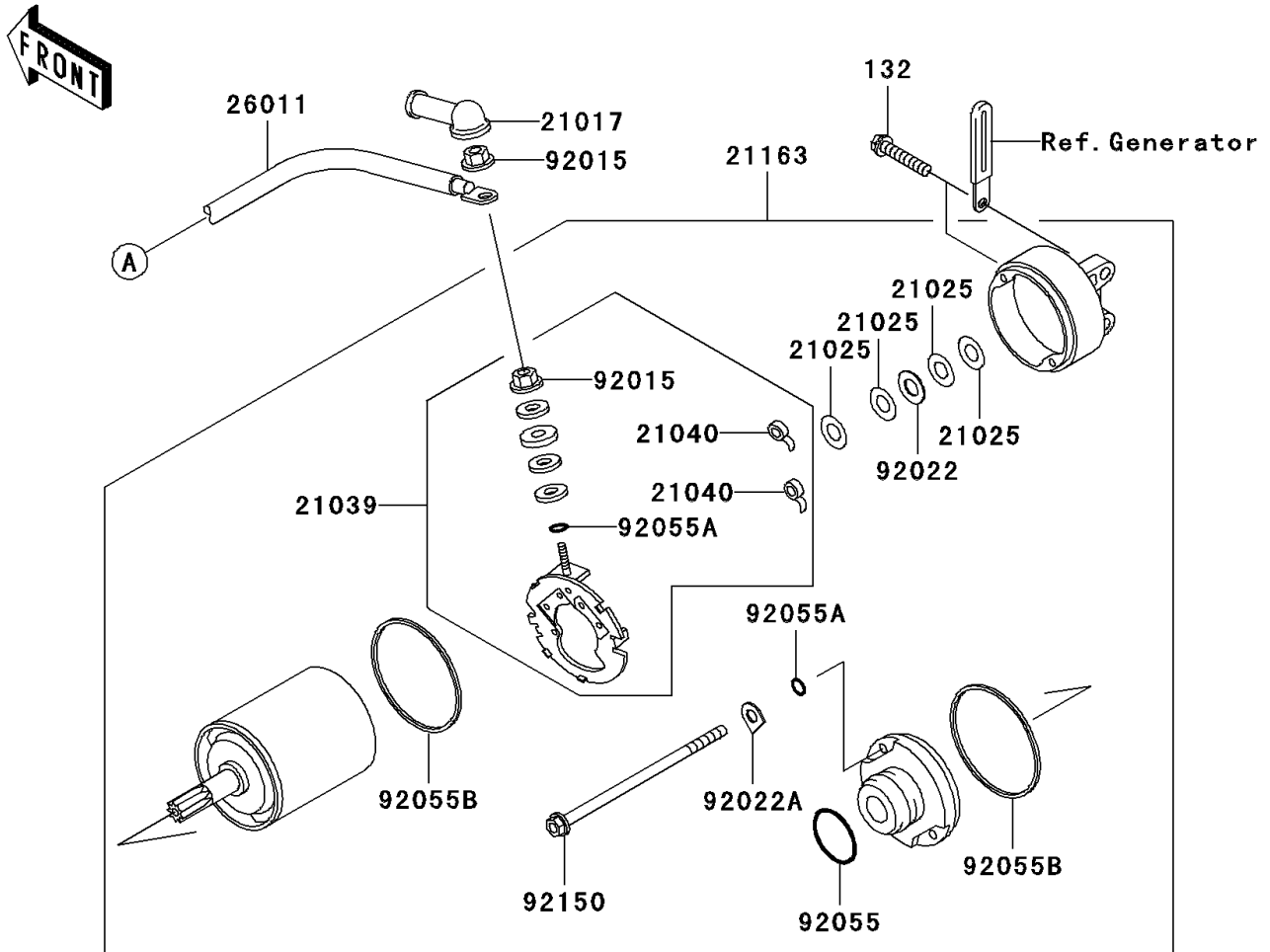


2005 Brute Force® 650 4x4 PARTS DIAGRAM

Starter Motor

E1840



2005 Brute Force® 650 4x4 PARTS LIST

Starter Motor

| ITEM NAME | PART NUMBER | QUANTITY |
|--|-------------|----------|
| BOLT-SOCKET,8X16 (Ref # 120) | 120P0816 | 1 |
| BOLT-SOCKET,5X10 (Ref # 120A) | 120S0510 | 1 |
| BOLT-FLANGED-SMALL,6X30 (Ref # 132) | 132Y0630 | 1 |
| WASHER-SPRING,5MM,BLACK (Ref # 461) | 461K0500 | 1 |
| HOLDER (Ref # 13091) | 13091-1992 | 1 |
| CLUTCH-ONEWAY (Ref # 13194) | 13194-1094 | 1 |
| GEAR,STARTER (Ref # 16085) | 16085-1238 | 1 |
| GROMMET,STARTER TERMINAL (Ref # 21017) | 21017-017 | 1 |
| WASHER,9.1X18X0.2 (Ref # 21025) | 21025-011 | 1 |
| BRUSH,CARBON (Ref # 21039) | 21039-1063 | 1 |
| SPRING-BRUSH (Ref # 21040) | 21040-1057 | 1 |
| STARTER-ELECTRIC (Ref # 21163) | 21163-1320 | 1 |
| WIRE-LEAD (Ref # 26011) | 26011-1814 | 1 |
| SWITCH,MAGNETIC (Ref # 27010) | 27010-1376 | 1 |
| LIMITER,STARTER (Ref # 39076) | 39076-0005 | 1 |
| NUT,STARTER MOTOR (Ref # 92015) | 92015-1476 | 1 |
| WASHER,9.1X18X0.8 (Ref # 92022) | 92022-1132 | 1 |
| WASHER,LOCK,T=2.0 (Ref # 92022A) | 92022-1458 | 1 |
| RACE,ONE WAY CLUTCH (Ref # 92048) | 92048-0002 | 1 |
| RING-O (Ref # 92055) | 92055-1276 | 1 |
| RING-O,4.5X2.0 (Ref # 92055A) | 92055-1370 | 1 |
| RING-O,STARTER MOTOR (Ref # 92055B) | 92055-1381 | 1 |
| BOLT (Ref # 92150) | 92150-1243 | 1 |