

Starter Motor

Let the Good Times Roll®

Exploded view diagram of the front suspension assembly, showing various components and their assembly order. The diagram includes a "FRONT" arrow indicating the orientation.

Key components and assembly steps shown:

- Top Assembly:** Components 130, 92145A, 92140, 13081, 92055A, 92151, 13304, 14091, 92210, 16085, 27045, and 21163 are shown being assembled onto the main frame.
- Motor Assembly:** Components 92015, 92045A, 21080, 92045, 16146, 92009, 92151A, 92055, 14079, and 92145 are shown being assembled onto the motor unit.
- Electrical Connections:** Wires are connected to the motor unit, labeled "Ref. Chassis Electrical Equipment".
- Bottom Assembly:** Components 92192, 92171, 92037, and 92171 are shown being assembled onto the "Ref. Frame".
- Final Assembly:** The motor unit is shown being assembled onto the "Ref. Frame", with component 92161 and 27010 also indicated.

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PARTS LIST

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ITEM NAME	PART NUMBER	QUANTITY
CLUTCH-ASSY (Ref # 13081)	13081-2231	1
HOUSING-ASSY (Ref # 13304)	13304-2253	1
RETAINER (Ref # 14020)	14020-2112	1
HOLDER-ASSY (Ref # 14079)	14079-2064	1
COVER (Ref # 14091)	14091-2080	1
GEAR (Ref # 16085)	16085-2055	1
COVER-ASSY (Ref # 16146)	16146-2243	1
ARMATURE (Ref # 21080)	21080-2070	1
STARTER-ELECTRIC (Ref # 21163)	21163-2134	1
SWITCH,MAGNETIC (Ref # 27010)	27010-0766	1
SWITCH-ASSY (Ref # 27045)	27045-2020	1
SCREW (Ref # 92009)	92009-2455	2
NUT,8MM (Ref # 92015)	92015-1143	1
NUT,FLANGED,6MM (Ref # 92015A)	92015-1367	2
CLAMP (Ref # 92037)	92037-2113	1
BEARING-BALL,60102RKMDSH2C3 (Ref # 92045)	92045-2257	1
BEARING-BALL (Ref # 92045A)	92045-2258	1
RING-O (Ref # 92055)	92055-2199	2
RING-O (Ref # 92055A)	92055-2200	1
ROLLER (Ref # 92122)	92122-2057	5
BALL (Ref # 92140)	92140-2061	1
SPRING (Ref # 92145)	92145-2096	4
SPRING (Ref # 92145A)	92145-2097	1
BOLT (Ref # 92151)	92151-2167	2
BOLT (Ref # 92151A)	92151-2168	2
DAMPER,MAGNETIC SWITCH (Ref # 92161)	92161-1722	1
CLAMP (Ref # 92171)	92171-0476	2
TUBE,4.7X9.5X1000 (Ref # 92192)	92192-0937	1
NUT (Ref # 92210)	92210-2084	1

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ITEM NAME	PART NUMBER	QUANTITY
BOLT-FLANGED,8X30 (Ref # 130)	130CA0830	2