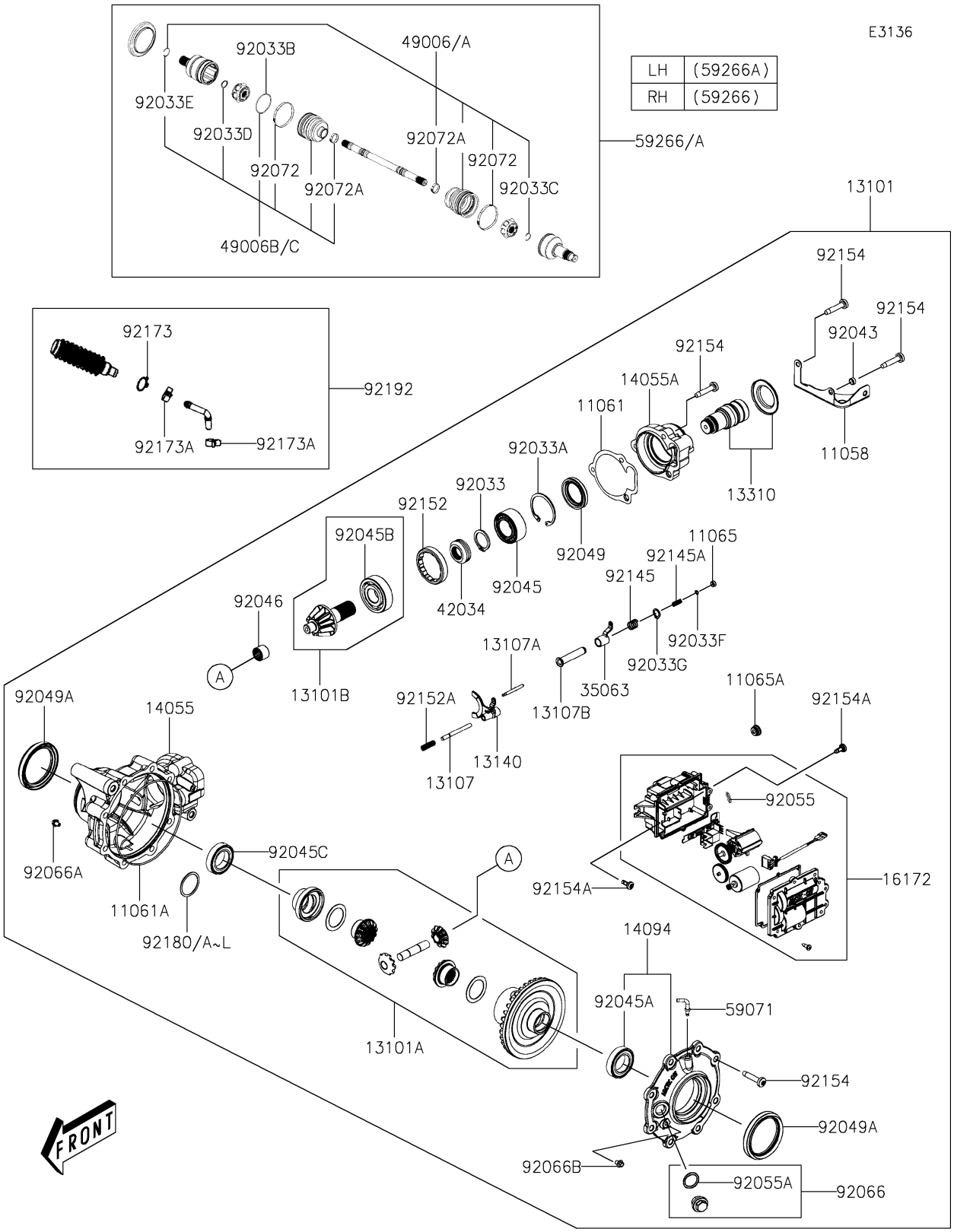
# 2025 Brute Force 450

## PARTS DIAGRAM

### Drive Shaft-Front




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# 2025 Brute Force 450

## PARTS LIST

### Drive Shaft-Front

| ITEM NAME | PART NUMBER | QUANTITY |
|---|---|---|
| BRACKET,ACTUATOR (Ref # 11058) | 11058-Y003 | 1 |
| GASKET,FR GEAR HOUSING (Ref # 11061) | 11061-Y083 | 1 |
| GASKET,FR GEAR HOUSING (Ref # 11061A) | 11061-Y084 | 1 |
| CAP (Ref # 11065) | 11065-Y049 | 1 |
| CAP (Ref # 11065A) | 11065-Y054 | 1 |
| GEAR-ASSY,FR (Ref # 13101) | 13101-Y007 | 1 |
| GEAR-ASSY,RING (Ref # 13101A) | 13101-Y008 | 1 |
| GEAR-ASSY,FR BEVEL (Ref # 13101B) | 13101-Y010 | 1 |
| SHAFT (Ref # 13107) | 13107-Y045 | 1 |
| SHAFT (Ref # 13107A) | 13107-Y046 | 1 |
| SHAFT (Ref # 13107B) | 13107-Y047 | 1 |
| FORK-SHIFT (Ref # 13140) | 13140-Y006 | 1 |
| SHAFT-ASSY,INPUT,FR (Ref # 13310) | 13310-Y008 | 1 |
| CASE-GEAR,FR (Ref # 14055) | 14055-Y007 | 1 |
| CASE-GEAR,FR (Ref # 14055A) | 14055-Y009 | 1 |
| COVER,FR GEAR (Ref # 14094) | 14094-Y009 | 1 |
| ACTUATOR (Ref # 16172) | 16172-Y001 | 1 |
| STAY (Ref # 35063) | 35063-Y051 | 1 |
| COUPLING,DRIVE (Ref # 42034) | 42034-Y006 | 1 |
| BOOT,FR,LH,OUTSIDE (Ref # 49006) | 49006-Y017 | 1 |
| BOOT,FR,RH,OUTSIDE (Ref # 49006A) | 49006-Y018 | 1 |
| BOOT,FR,LH,INSIDE (Ref # 49006B) | 49006-Y019 | 1 |
| BOOT,FR,RH,INSIDE (Ref # 49006C) | 49006-Y020 | 1 |
| JOINT,BREATHER (Ref # 59071) | 59071-Y011 | 1 |
| JOINT-BALL,FR,RH (Ref # 59266) | 59266-Y010 | 1 |
| JOINT-BALL,FR,LH (Ref # 59266A) | 59266-Y011 | 1 |
| RING-SNAP (Ref # 92033) | 92033-Y047 | 1 |
| RING-SNAP (Ref # 92033A) | 92033-Y048 | 1 |
| RING-SNAP (Ref # 92033B) | 92033-Y049 | 2 |

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## PARTS LIST

### Drive Shaft-Front

| ITEM NAME | PART NUMBER | QUANTITY |
|---|---|---|
| RING-SNAP (Ref # 92033C) | 92033-Y050 | 2 |
| RING-SNAP (Ref # 92033D) | 92033-Y051 | 2 |
| RING-SNAP (Ref # 92033E) | 92033-Y052 | 4 |
| RING-SNAP (Ref # 92033F) | 92033-Y054 | 1 |
| RING-SNAP,12MM (Ref # 92033G) | 92033-Y055 | 1 |
| PIN,DOWEL (Ref # 92043) | 92043-Y050 | 1 |
| BEARING-BALL (Ref # 92045) | 92045-Y054 | 1 |
| BEARING-BALL (Ref # 92045A) | 92045-Y055 | 1 |
| BEARING-BALL,6305 (Ref # 92045B) | 92045-Y062 | 1 |
| BEARING-BALL,6008Z (Ref # 92045C) | 92045-Y065 | 1 |
| BEARING-NEEDLE (Ref # 92046) | 92046-Y012 | 1 |
| SEAL-OIL,38X55X14 (Ref # 92049) | 92049-Y051 | 1 |
| SEAL-OIL,48X84X9 (Ref # 92049A) | 92049-Y053 | 2 |
| RING-O,13X1.5 (Ref # 92055) | 92055-Y036 | 1 |
| RING-O,20X2.5 (Ref # 92055A) | 92055-Y088 | 1 |
| PLUG,DRAIN (Ref # 92066) | 92066-Y023 | 1 |
| PLUG,DRAIN (Ref # 92066A) | 92066-Y024 | 1 |
| PLUG,OIL LEVEL (Ref # 92066B) | 92066-Y025 | 1 |
| BAND,BOOT (Ref # 92072) | 92072-Y025 | 4 |
| BAND,BOOT (Ref # 92072A) | 92072-Y027 | 4 |
| SPRING (Ref # 92145) | 92145-Y086 | 1 |
| SPRING (Ref # 92145A) | 92145-Y087 | 1 |
| COLLAR,LOCK,M64X1.5 (Ref # 92152) | 92152-Y084 | 1 |
| COLLAR (Ref # 92152A) | 92152-Y086 | 1 |
| BOLT,FLANGE,8X40 (Ref # 92154) | 92154-Y113 | 13 |
| BOLT,6X12 (Ref # 92154A) | 92154-Y238 | 3 |
| CLAMP (Ref # 92173) | 92173-Y094 | 1 |
| CLAMP (Ref # 92173A) | 92173-Y095 | 2 |
| SHIM,41X49X1.0 (Ref # 92180) | 92180-Y069 | AR |

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## PARTS LIST

### Drive Shaft-Front

| ITEM NAME | PART NUMBER | QUANTITY |
|---|---|---|
| SHIM,41X49X1.1 (Ref # 92180A) | 92180-Y070 | AR |
| SHIM,41X49X1.2 (Ref # 92180B) | 92180-Y071 | AR |
| SHIM,41X49X1.3 (Ref # 92180C) | 92180-Y072 | AR |
| SHIM,41X49X1.4 (Ref # 92180D) | 92180-Y073 | AR |
| SHIM,41X49X1.5 (Ref # 92180E) | 92180-Y074 | AR |
| SHIM,41X49X1.6 (Ref # 92180F) | 92180-Y075 | AR |
| SHIM,41X49X1.7 (Ref # 92180G) | 92180-Y076 | AR |
| SHIM,61X69X1.3 (Ref # 92180H) | 92180-Y077 | AR |
| SHIM,61X69X1.4 (Ref # 92180I) | 92180-Y078 | AR |
| SHIM,61X69X1.5 (Ref # 92180J) | 92180-Y079 | AR |
| SHIM,61X69X1.6 (Ref # 92180K) | 92180-Y080 | AR |
| SHIM,61X69X1.7 (Ref # 92180L) | 92180-Y081 | AR |
| TUBE,BREATHER (Ref # 92192) | 92192-Y084 | 1 |

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