

Rear Brake

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Diagram illustrating the assembly of a vehicle suspension component, showing various parts and their assembly sequence:

- 43080**: Main upper control arm assembly.
- 43056**: Screws for the upper control arm.
- 43057**: Washers for the upper control arm.
- 43049A**: Bushings for the upper control arm.
- 43048**: Bushings for the upper control arm.
- 92145**: Pin for the upper control arm.
- 49006A**: Pin for the upper control arm.
- 43044**: Lower control arm assembly.
- 92144**: Pin for the lower control arm.
- 49006**: Pin for the lower control arm.
- 92043**: Pin for the lower control arm.
- 43084**: Pin for the lower control arm.
- 43082**: Lower control arm assembly.
- 41080**: Wheel hub assembly.
- 92150**: Pin for the wheel hub.
- Ref. Swingarm**: Reference swingarm.
- 92002**: Pin for the swingarm.
- 92002A**: Pin for the swingarm.
- 43034**: Lower control arm assembly.

The diagram includes a **FRONT** arrow indicating the orientation of the assembly.

2004 Vulcan 1600 Classic

PARTS LIST

Rear Brake

ITEM NAME	PART NUMBER	QUANTITY
DISC,RR,SILVER (Ref # 41080)	41080-1525-CM	1
HOLDER-BRAKE,REAR CALIPER (Ref # 43034)	43034-1178	1
HOLDER-COMP-CALIPER,RR (Ref # 43044)	43044-1134	1
PISTON-CALIPER (Ref # 43048)	43048-1094	2
PACKING (Ref # 43049)	43049-1068	2
PACKING,PISTON SEAL (Ref # 43049A)	43049-1092	2
BREATHER-BRAKE (Ref # 43056)	43056-1054	2
CAP-BREATHER (Ref # 43057)	43057-003	2
CALIPER-SUB-ASSY,RR,SILVER (Ref # 43080)	43080-5098-GN	1
PAD-ASSY-BRAKE (Ref # 43082)	43082-1264	1
CLAMP,PAD (Ref # 43084)	43084-003	1
BOOT,CALIPER (Ref # 49006)	49006-1094	1
BOOT,CALIPER (Ref # 49006A)	49006-1095	1
BOLT,FLANGED,12X40 (Ref # 92002)	92002-1510	1
BOLT,SOCKET,10X17 (Ref # 92002A)	92002-1713	2
PIN,PAD (Ref # 92043)	92043-1640	1
SPRING,STOPPER (Ref # 92144)	92144-1831	1
SPRING,PAD (Ref # 92145)	92145-1382	1
BOLT,SOCKET,8X30 (Ref # 92150)	92150-1771	7