

## Clutch

**Let the Good Times Roll®**

Exploded view diagram of a mechanical assembly, likely a transmission or gear set. The diagram shows various components labeled with part numbers, arranged in an exploded view to show their relative positions and assembly sequence. A "FRONT" arrow is located in the upper left corner.

Key components and part numbers include:

- 13187**: Large gear assembly at the top left.
- 16007**: Small circular component near the top center.
- 92154**: Bolt/nut assembly near the top center.
- 13272**: Bolt/nut assembly near the top center.
- 92145A**: Bolt/nut assembly near the top center.
- 13089C**: Gear assembly at the top right.
- 13089/A/B**: Gear assembly at the top right.
- 13088A**: Gear assembly at the top right.
- 13088**: Gear assembly at the top right.
- 92022A**: Washer/spacer at the middle left.
- 92022B**: Washer/spacer at the middle left.
- 92015**: Nut/bolt at the middle left.
- 13116B**: Bolt/nut assembly at the middle left.
- 92045**: Bolt/nut assembly at the middle left.
- 13087**: Large gear assembly at the bottom left.
- 92152**: Bolt/nut assembly near the bottom left.
- 92200**: Gear assembly near the bottom left.
- 13088A**: Gear assembly near the bottom left.
- 92145**: Bolt/nut assembly near the bottom left.
- 13116**: Long shaft/rod at the bottom center.
- 13116A**: Bolt/nut assembly near the bottom center.
- 92055**: Bolt/nut assembly near the bottom center.
- 32099**: Bolt/nut assembly near the bottom center.
- 92037**: Bolt/nut assembly near the bottom center.
- 130**: Bolt/nut assembly near the bottom center.
- 130A**: Bolt/nut assembly near the bottom center.
- 92022**: Bolt/nut assembly near the bottom center.
- 92002**: Bolt/nut assembly near the bottom center.
- 92151**: Bolt/nut assembly near the bottom center.
- 13271**: Bolt/nut assembly near the bottom center.
- 92046A**: Bolt/nut assembly near the bottom center.
- 92046**: Bolt/nut assembly near the bottom center.
- 92049**: Bolt/nut assembly near the bottom center.
- 13106**: Bolt/nut assembly near the bottom center.
- 92151A**: Bolt/nut assembly near the bottom center.
- 13236**: Bolt/nut assembly near the bottom center.
- 92026**: Washer/spacer at the bottom right.
- 13216**: Gear assembly at the bottom right.

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## PARTS LIST

### Clutch

| ITEM NAME                                | PART NUMBER | QUANTITY |
|------------------------------------------|-------------|----------|
| HUB-CLUTCH (Ref # 13087)                 | 13087-0581  | 1        |
| PLATE-FRICTION (Ref # 13088)             | 13088-0569  | 4        |
| PLATE-FRICTION (Ref # 13088A)            | 13088-0601  | 3        |
| PLATE-CLUTCH,T=2.3 (Ref # 13089)         | 13089-0027  | AR       |
| PLATE-CLUTCH,T=2.0,28T (Ref # 13089A)    | 13089-0047  | 5        |
| PLATE-CLUTCH,T=1.6 (Ref # 13089B)        | 13089-0048  | AR       |
| PLATE-CLUTCH,T=2.0,30T (Ref # 13089C)    | 13089-0050  | 1        |
| HOUSING-COMP-CLUTCH (Ref # 13095)        | 13095-0594  | 1        |
| SHAFT-CLUTCH RELEASE (Ref # 13106)       | 13106-1068  | 1        |
| ROD-PUSH (Ref # 13116)                   | 13116-0042  | 1        |
| ROD-PUSH,CLUTCH,6T (Ref # 13116A)        | 13116-1040  | 1        |
| ROD-PUSH,CLUTCH POSITION (Ref # 13116B)  | 13116-1164  | 1        |
| PLATE-CLUTCH OPERATING (Ref # 13187)     | 13187-0029  | 1        |
| GEAR-COMP,OIL PUMP (Ref # 13216)         | 13216-1177  | 1        |
| LEVER-COMP,CLUTCH RELEASE (Ref # 13236)  | 13236-1331  | 1        |
| PLATE (Ref # 13271)                      | 13271-1179  | 1        |
| PLATE (Ref # 13272)                      | 13272-2742  | 1        |
| SEAT-SPRING (Ref # 16007)                | 16007-0736  | 3        |
| CASE,CLUTCH RELEASE (Ref # 32099)        | 32099-1204  | 1        |
| BOLT,FLANGED-SMALL,6X7X2.5 (Ref # 92002) | 92002-1357  | 1        |
| NUT,20MM (Ref # 92015)                   | 92015-1555  | 1        |
| WASHER,6.1X12X1 (Ref # 92022)            | 92022-077   | 1        |
| WASHER,20.3X36X2.3 (Ref # 92022A)        | 92022-1116  | 1        |
| WASHER,20.3X36X3.7 (Ref # 92022B)        | 92022-1868  | 1        |
| SPACER,25X47X4 (Ref # 92026)             | 92026-1242  | 1        |
| CLAMP,L=45 (Ref # 92037)                 | 92037-1539  | 1        |
| BEARING-BALL,6001C3ML01 (Ref # 92045)    | 92045-1235  | 1        |
| BEARING-NEEDLE,HK1412FM (Ref # 92046)    | 92046-0043  | 1        |
| BEARING-NEEDLE,HK0709 (Ref # 92046A)     | 92046-1142  | 1        |

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| ITEM NAME                        | PART NUMBER | QUANTITY |
|----------------------------------|-------------|----------|
| SEAL-OIL,TC14245 (Ref # 92049)   | 92049-1520  | 1        |
| RING-O,16.8X1.9 (Ref # 92055)    | 92055-1598  | 1        |
| SPRING (Ref # 92145)             | 92145-1250  | 1        |
| SPRING (Ref # 92145A)            | 92145-1911  | 3        |
| BOLT,6X40 (Ref # 92151)          | 92151-1131  | 1        |
| BOLT,FLANGED,6X20 (Ref # 92151A) | 92151-1226  | 1        |
| COLLAR,CLUTCH GEAR (Ref # 92152) | 92152-1146  | 1        |
| BOLT (Ref # 92154)               | 92154-3982  | 3        |
| WASHER,T=1.0 (Ref # 92200)       | 92200-1579  | 1        |
| BOLT-FLANGED,6X70 (Ref # 130)    | 130CD0670   | 1        |
| BOLT-FLANGED,6X80 (Ref # 130A)   | 130CD0680   | 1        |