

Steering Shaft

Let the Good Times Roll®

Diagram illustrating the assembly of a vehicle chassis component, showing various parts and their assembly sequence. The diagram includes a "FRONT" arrow indicating orientation.

Key components and assembly steps shown:

- Assembly A:** Shows the initial assembly of the upper control arm and steering knuckle components, including parts 130B, 92022, 11056, 13271, 92171, 39114, 92049A, 92171, 92152, 13271, 92210, 92049, 481, 92045, 130A, 92200, 32085, and 92192.
- Assembly B:** Shows the lower control arm and steering knuckle components, including parts 130, 92022, 13271, 92171, 92152, 13271, 92210, 92049, 481, 92045, 130A, 92200, 32085, and 92192.
- Ref. Frame:** The reference frame for the assembly, showing the main chassis structure.

2019 BRUTE FORCE® 750 4x4i

PARTS LIST

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ITEM NAME	PART NUMBER	QUANTITY
BRACKET,STRG,UPP (Ref # 11056)	11056-0284	1
PLATE,STEERING,CLAMP (Ref # 13271)	13271-7506	4
STOPPER,STRG (Ref # 32085)	32085-0200	1
SHAFT-COMP-STRG (Ref # 39114)	39114-0014	1
WASHER,8.2X19X2 (Ref # 92022)	92022-1533	8
BEARING-BALL,60042RD (Ref # 92045)	92045-3705	1
SEAL-OIL,HTC 30X45X8 (Ref # 92049)	92049-1575	1
SEAL-OIL,SR31.8X37.5X3.8LR (Ref # 92049A)	92049-7501	4
COLLAR,9.1X13.95X42 (Ref # 92152)	92152-7501	4
CLAMP,STEERING (Ref # 92171)	92171-7501	4
TUBE,CORRUGATED,13X16.7X100 (Ref # 92192)	92192-0938	1
WASHER,10.5X25X1.6 (Ref # 92200)	92200-1595	4
NUT,FLANGED,LOCK,8MM (Ref # 92210)	92210-0493	4
BOLT-FLANGED,8X16 (Ref # 130)	130BA0816	4
BOLT-FLANGED,10X20 (Ref # 130A)	130BB1020	4
BOLT-FLANGED,8X65 (Ref # 130B)	130CA0865	4
CIRCLIP-TYPE-C,42MM (Ref # 481)	481J4200	1