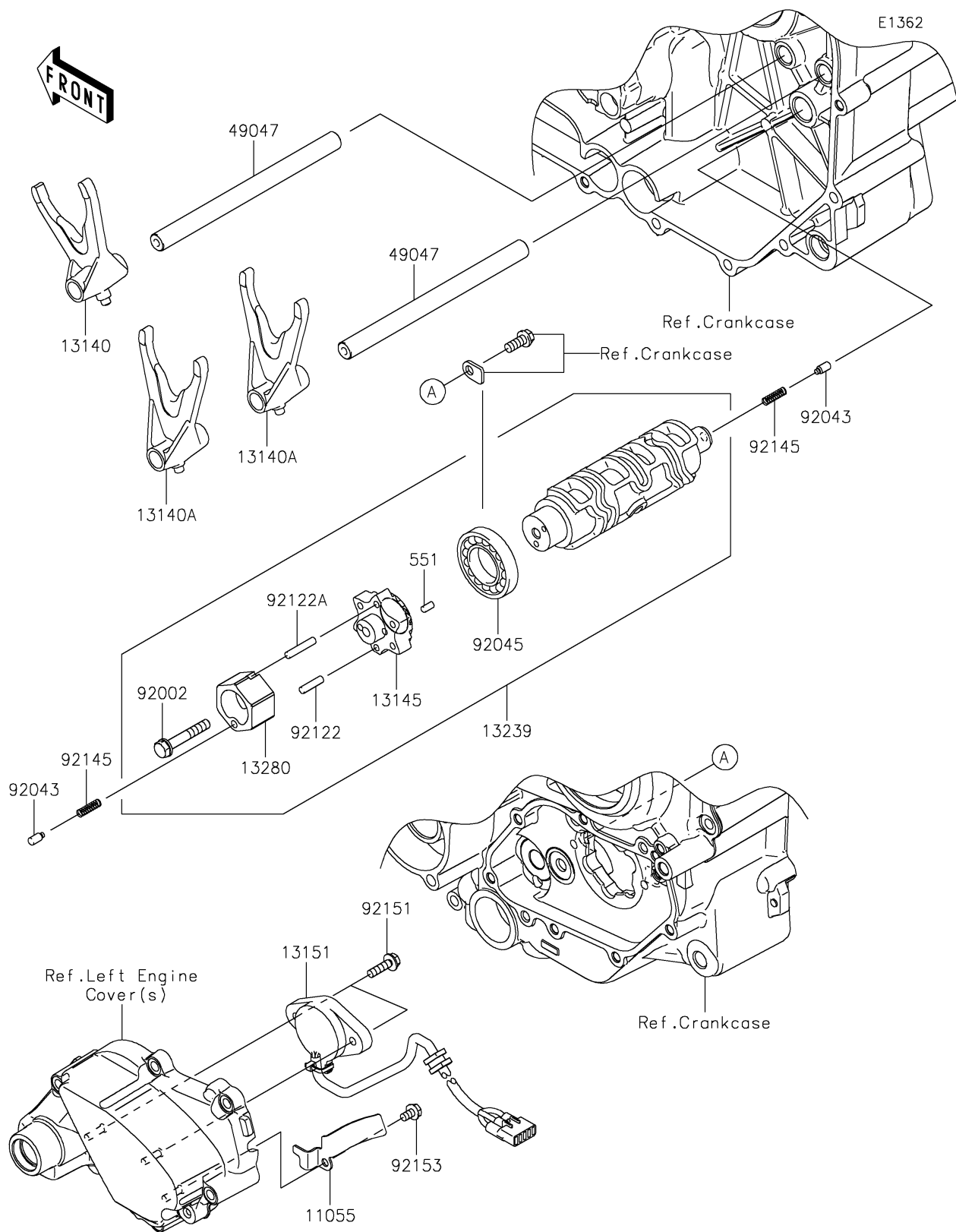


## PARTS DIAGRAM

### Gear Change Drum/Shift Fork(s)

**Let the Good Times Roll®**



# 2025 Vulcan 1700 Voyager ABS

## PARTS LIST

### Gear Change Drum/Shift Fork(s)

| ITEM NAME                         | PART NUMBER | QUANTITY |
|-----------------------------------|-------------|----------|
| BRACKET (Ref # 11055)             | 11055-0525  | 1        |
| FORK-SHIFT,INPUT (Ref # 13140)    | 13140-0054  | 1        |
| FORK-SHIFT,OUTPUT (Ref # 13140A)  | 13140-0060  | 2        |
| CAM-CHANGE DRUM (Ref # 13145)     | 13145-0041  | 1        |
| SWITCH-COMP,NEUTRAL (Ref # 13151) | 13151-0041  | 1        |
| DRUM-ASSY-CHANGE (Ref # 13239)    | 13239-0033  | 1        |
| HOLDER (Ref # 13280)              | 13280-0106  | 1        |
| ROD-SHIFT (Ref # 49047)           | 49047-0002  | 2        |
| BOLT,6X38 (Ref # 92002)           | 92002-1431  | 1        |
| PIN (Ref # 92043)                 | 92043-0792  | 2        |
| BEARING-BALL,16005 (Ref # 92045)  | 92045-1045  | 1        |
| ROLLER,4.5X17.8 (Ref # 92122)     | 92122-0001  | 5        |
| ROLLER,4.5X23.8 (Ref # 92122A)    | 92122-0010  | 1        |
| SPRING (Ref # 92145)              | 92145-1414  | 2        |
| BOLT (Ref # 92151)                | 92151-1776  | 2        |
| BOLT,5X10 (Ref # 92153)           | 92153-0687  | 1        |
| PIN-DOWEL,4X8 (Ref # 551)         | 551A0408    | 1        |