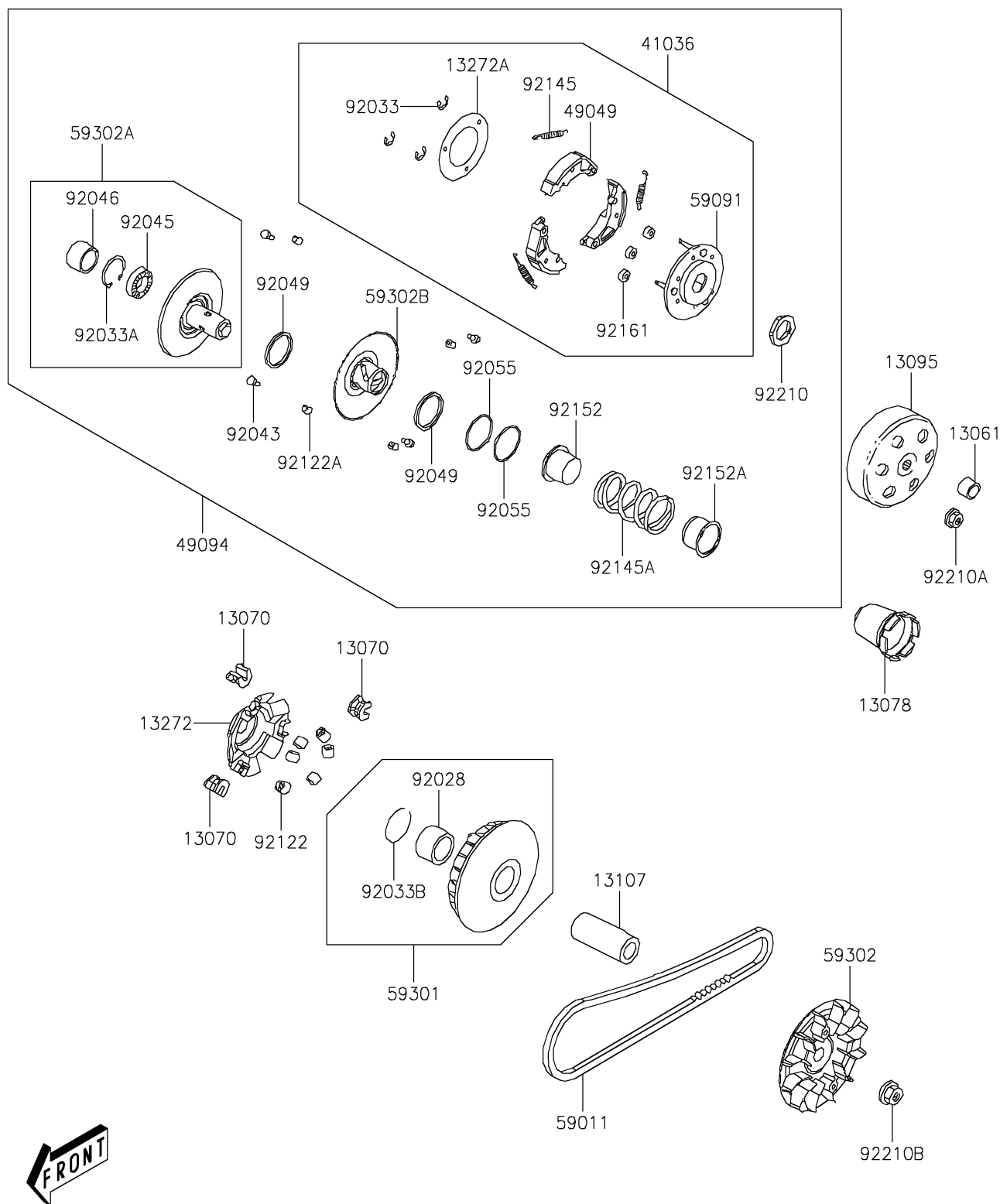


# 2023 BRUTE FORCE® 300

## PARTS DIAGRAM

### Belt Converter

E1390



# 2023 BRUTE FORCE® 300

## PARTS LIST

### Belt Converter

| ITEM NAME                             | PART NUMBER | QUANTITY |
|---------------------------------------|-------------|----------|
| BOSS,DRIVE SHAFT (Ref # 13061)        | 13061-Y002  | 1        |
| GUIDE (Ref # 13070)                   | 13070-Y001  | 3        |
| RATCHET (Ref # 13078)                 | 13078-Y005  | 1        |
| HOUSING-COMP-CLUTCH (Ref # 13095)     | 13095-Y004  | 1        |
| SHAFT,DRIVE (Ref # 13107)             | 13107-Y007  | 1        |
| PLATE,RAMP (Ref # 13272)              | 13272-Y006  | 1        |
| PLATE,CLUTCH SIDE (Ref # 13272A)      | 13272-Y007  | 1        |
| HUB-ASSY (Ref # 41036)                | 41036-Y003  | 1        |
| SHOE-CLUTCH (Ref # 49049)             | 49049-Y001  | 3        |
| CONVERTER-ASSY-DRIVEN (Ref # 49094)   | 49094-Y003  | 1        |
| BELT,DRIVE (Ref # 59011)              | 59011-Y003  | 1        |
| PULLEY,DRIVEN (Ref # 59091)           | 59091-Y001  | 1        |
| SHEAVE-MOVABLE (Ref # 59301)          | 59301-Y003  | 1        |
| SHEAVE-COMP (Ref # 59302)             | 59302-Y007  | 1        |
| SHEAVE-COMP,FIXED (Ref # 59302A)      | 59302-Y008  | 1        |
| SHEAVE-COMP,MOVABLE (Ref # 59302B)    | 59302-Y009  | 1        |
| BUSHING,27X33X37 (Ref # 92028)        | 92028-Y001  | 1        |
| RING-SNAP,7MM (Ref # 92033)           | 92033-Y016  | 3        |
| RING-SNAP (Ref # 92033A)              | 92033-Y017  | 1        |
| RING-SNAP,33MM (Ref # 92033B)         | 92033-Y018  | 1        |
| PIN,GUIDE (Ref # 92043)               | 92043-Y016  | 4        |
| BEARING-BALL,6902U (Ref # 92045)      | 92045-Y019  | 1        |
| BEARING-NEEDLE,22X29X18 (Ref # 92046) | 92046-Y005  | 1        |
| SEAL-OIL (Ref # 92049)                | 92049-Y012  | 2        |
| RING-O (Ref # 92055)                  | 92055-Y024  | 2        |
| ROLLER,WEIGHT (Ref # 92122)           | 92122-Y007  | 6        |
| ROLLER,GUIDE (Ref # 92122A)           | 92122-Y008  | 4        |
| SPRING,CLUTCH (Ref # 92145)           | 92145-Y026  | 3        |
| SPRING (Ref # 92145A)                 | 92145-Y027  | 1        |

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## PARTS LIST

### Belt Converter

| ITEM NAME                      | PART NUMBER | QUANTITY |
|--------------------------------|-------------|----------|
| COLLAR,SEAL (Ref # 92152)      | 92152-Y016  | 1        |
| COLLAR,SPRING (Ref # 92152A)   | 92152-Y017  | 1        |
| DAMPER,CLUTCH (Ref # 92161)    | 92161-Y009  | 3        |
| NUT,28MM (Ref # 92210)         | 92210-Y002  | 1        |
| NUT,12MM (Ref # 92210A)        | 92210-Y037  | 1        |
| NUT,FLANGE,14MM (Ref # 92210B) | 92210-Y038  | 1        |