

Crankcase

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Exploded view diagram of a 1400 cc engine assembly. The diagram shows the main engine block, cylinder head, and various sub-components and fasteners. A "FRONT" arrow is located in the top left corner. The following table lists the labeled parts and their corresponding part numbers:

Part Number	Description
92004	Long bolt
92045	Washer
92066A	Washer
132B	Washer
92004A	Bolt
92045B	Washer
49063	Washer
92062	Washer
92043	Washer
92066A	Washer
92002	Bolt
670	Washer
32033	Washer
92049	Washer
601	Washer
92065	Washer
92066	Washer
92045A	Washer
92022	Washer
92002A	Bolt
92043	Washer
92004A	Bolt
92059	Bolt
92045	Washer
14014	Washer
11060	Washer
14024	Washer
221	Washer
132C	Washer
220	Washer
13070	Washer
92046	Washer
92027	Washer
130	Washer
92045C	Washer
132	Washer
92004	Long bolt
92004A	Bolt
92066A	Washer
92062	Washer
14001	Washer
92002B	Bolt
132B	Washer
132A	Washer

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PARTS LIST

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ITEM NAME	PART NUMBER	QUANTITY
BOLT-FLANGED (Ref # 130)	130P0616	1
BOLT-FLANGED-SMALL (Ref # 132)	132E0630	8
BOLT-FLANGED-SMALL (Ref # 132A)	132E0640	1
BOLT-FLANGED-SMALL (Ref # 132B)	132E0660	3
BOLT-FLANGED-SMALL (Ref # 132C)	132G0616	4
SCREW-PAN-CROS,6X16 (Ref # 220)	220B0616	2
SCREW-CSK-CROS,6X20 (Ref # 221)	221B0620	1
BEARING-BALL (Ref # 601)	601A6001	1
BEARING-BALL (Ref # 601A)	601A6204Z	1
O RING,8MM (Ref # 670)	670B1508	1
GASKET,OIL LINE COVER (Ref # 11060)	11060-1087	1
GUIDE (Ref # 13070)	13070-1127	1
SET-CRANKCASE (Ref # 14001)	14001-5205	1
PLATE-POSITION (Ref # 14014)	14014-1068	1
COVER,OIL LINE (Ref # 14024)	14024-1074	1
PIPE,BREATHER (Ref # 32033)	32033-1649	1
SEAL-MECHANICAL (Ref # 49063)	49063-1052	1
BOLT,SOCKET,6X14 (Ref # 92002)	92002-1592	2
BOLT,6X10 (Ref # 92002A)	92002-1628	1
BOLT,10X80 (Ref # 92002B)	92002-1629	3
STUD,10X163 (Ref # 92004)	92004-1140	8
STUD,8X28.5 (Ref # 92004A)	92004-1142	6
WASHER,6.1X12X1 (Ref # 92022)	92022-077	1
COLLAR (Ref # 92027)	92027-1844	1
PIN,11X14X12.3 (Ref # 92043)	92043-1266	2
BEARING-BALL,TMB204 JR (Ref # 92045)	92045-1041	2
BEARING-BALL,TMB305 (Ref # 92045A)	92045-1137	1
BEARING-BALL,6001LLU (Ref # 92045B)	92045-1151	1
BEARING-BALL,TMB305X3 (Ref # 92045C)	92045-1167	1

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ITEM NAME	PART NUMBER	QUANTITY
BEARING-NEEDLE,HK2016 (Ref # 92046)	92046-1054	1
SEAL-OIL,AC037AE0 (Ref # 92049)	92049-1228	1
TUBE (Ref # 92059)	92059-1620	1
NOZZLE,BLACK (Ref # 92062)	92062-011	4
GASKET,12X22X2,DRAIN PLUG (Ref # 92065)	92065-097	1
PLUG,OIL DRAIN,12X15 (Ref # 92066)	92066-1174	1
PLUG,OIL LINE,1/8X7 (Ref # 92066A)	92066-1227	4