

Muffler

Let the Good Times Roll®

Exploded view diagram of a vehicle's front suspension and steering assembly. The diagram shows the following components and their assembly order:

- Front End Components:**
 - 18049:** Upper control arm.
 - 18069:** Upper control arm bushings.
 - 14024:** Upper control arm bracket.
 - 92015A:** Upper control arm nut.
 - 11060:** Upper control arm bushing.
 - 92037:** Upper control arm ball joint.
 - 49106:** Upper control arm bracket.
 - 223:** Upper control arm nut.
 - 18049A:** Upper control arm.
 - 92015A:** Upper control arm nut.
 - 92037:** Upper control arm ball joint.
 - 49106A:** Upper control arm bracket.
 - 223:** Upper control arm nut.
 - 92037A:** Upper control arm ball joint.
 - 18002A:** Lower control arm.
 - 18002:** Lower control arm.
 - 92015:** Lower control arm nut.
 - 92028:** Lower control arm ball joint.
 - 132:** Lower control arm ball joint nut.
 - 92022:** Lower control arm ball joint nut.
 - 18004:** Lower control arm bracket.
 - 92075:** Lower control arm bracket.
 - 11009:** Lower control arm bracket.
 - 92037B:** Lower control arm ball joint.
 - 18002A:** Lower control arm.
 - 18002:** Lower control arm.
 - 92015:** Lower control arm nut.
 - 92028:** Lower control arm ball joint.
 - 132:** Lower control arm ball joint nut.
 - 92022:** Lower control arm ball joint nut.
- Assembly Order:**
 - A:** Install the upper control arm (18049) and lower control arm (18002) onto the frame.
 - B:** Install the upper control arm ball joint (92037) and lower control arm ball joint (92037B) onto the wheels.

1990 Vulcan 750

PARTS LIST

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ITEM NAME	PART NUMBER	QUANTITY
BOLT-FLANGED-SMALL (Ref # 132)	132E0840	4
SCREW-PAN-WS-CROS (Ref # 223)	223X0620	5
GASKET,EXHAUST PIPE CONNECTING (Ref # 11009)	11009-1666	4
GASKET,EXHAUST PIPE (Ref # 11060)	11060-1119	2
COVER,FR (Ref # 14024)	14024-1091	1
COVER,RR (Ref # 14024A)	14024-1092	1
BODY-COMP-MUFFLER,LH (Ref # 18002)	18002-1701	1
BODY-COMP-MUFFLER,RH (Ref # 18002A)	18002-1702	1
CHAMBER-PREMUFFLER (Ref # 18004)	18004-1055	1
PIPE-EXHAUST,FR (Ref # 18049)	18049-1373	1
PIPE-EXHAUST,RR (Ref # 18049A)	18049-1374	1
HOLDER-EXHAUST PIPE (Ref # 18069)	18069-1061	4
COVER-MUFFLER,LH (Ref # 49106)	49106-1053	1
COVER-MUFFLER,RH (Ref # 49106A)	49106-1054	1
NUT,FLANGED,8MM (Ref # 92015)	92015-1014	2
NUT,CAP,8MM (Ref # 92015A)	92015-1371	4
WASHER,CAP TYPE (Ref # 92022)	92022-1638	4
BUSHING-RUBBER,MUFFLER (Ref # 92028)	92028-1329	8
CLAMP,EXHAUST PIPE COVER (Ref # 92037)	92037-1613	3
CLAMP,MUFFLER COVER (Ref # 92037A)	92037-1615	2
CLAMP,52MM (Ref # 92037B)	92037-1633	4
DAMPER (Ref # 92075)	92075-005	1