

Gear Change Drum/Shift Fork(s)

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This exploded view diagram illustrates the assembly of a mechanical component, likely a valve or actuator. The diagram shows the following parts and their assembly sequence:

- 13140A**: A bracket or support arm at the top right.
- 49047**: A long cylindrical shaft or rod passing through the assembly.
- 13239**: A central cylindrical component, possibly a valve body or actuator, with a threaded end.
- 14014**: A small bracket or support arm on the left side.
- 112**: Two small bolts or screws used to secure the bracket.
- 92009**: A threaded rod or pin passing through the left side of the assembly.
- 13091A**: A circular flange or disc component.
- 92042** and **92042A**: Small pins or spacers used for alignment.
- 13091**: A circular flange or disc component with multiple mounting holes.
- 92045**: A small pin or spacer used for alignment.
- 610**: A small pin or spacer used for alignment.
- 13140**: A bracket or support arm at the bottom right.
- 49047A**: A long cylindrical shaft or rod passing through the bottom of the assembly.
- 480**: A small circular washer or spacer.
- 13151**: A small bolt or screw used to secure the bottom of the assembly.

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PARTS LIST

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ITEM NAME	PART NUMBER	QUANTITY
HOLDER,CHANGE DRUM PIN (Ref # 13091)	13091-1087	1
HOLDER,CHANGE DRUM PIN (Ref # 13091A)	13091-1088	1
FORK-SHIFT (Ref # 13140)	13140-1214	2
FORK-SHIFT (Ref # 13140A)	13140-1215	1
SWITCH-COMP (Ref # 13151)	13151-5003	1
DRUM-ASSY-CHANGE (Ref # 13239)	13239-1107	1
PLATE-POSITION (Ref # 14014)	14014-1015	1
ROD-SHIFT (Ref # 49047)	49047-1014	1
ROD-SHIFT (Ref # 49047A)	49047-1019	1
SCREW,6X45 (Ref # 92009)	92009-1599	1
PIN,DOWEL,4X15.8 (Ref # 92042)	92042-014	5
PIN,DOWEL,4X17.8 (Ref # 92042A)	92042-020	1
BEARING-BALL,6806 (Ref # 92045)	92045-1152	1
BOLT-UPSET (Ref # 112)	112G0616	2
CIRCLIP-TYPE-C,12MM (Ref # 480)	480J1200	1
ROLLER,4X10 (Ref # 610)	610A0410	1