

Gear Change Drum/Shift Fork(s)

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This diagram illustrates the exploded view of a mechanical assembly, showing the following components and their labels:

- 13140A**: A bracket or support arm at the top right.
- 49047**: A long cylindrical shaft or rod passing through the center.
- 14014**: A small bracket or support arm on the left side.
- 112**: Two small bolts or screws located near the 14014 bracket.
- 13239**: A central component, possibly a bearing or seal, located in the middle.
- 92009**: A threaded rod or bolt on the left side.
- 13091A**: A circular component, possibly a pulley or wheel, located below the 92009 rod.
- 92042** and **92042A**: Small rectangular components, possibly spacers or washers, located near the 13091A component.
- 13091**: A circular component with multiple holes, possibly a flange or end plate, located in the center.
- 92045**: A circular component, possibly a bearing or seal, located to the right of the 13091 component.
- 610**: A small pin or screw located near the 92045 component.
- 13140**: A bracket or support arm at the bottom right.
- 49047A**: A long cylindrical shaft or rod at the bottom, similar to 49047.
- 480**: A small circular component, possibly a washer or seal, located near the 49047A rod.
- 13151**: A small bolt or screw located at the bottom left.

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PARTS LIST

Gear Change Drum/Shift Fork(s)

ITEM NAME	PART NUMBER	QUANTITY
HOLDER,CHANGE DRUM PIN (Ref # 13091)	13091-1087	1
HOLDER,CHANGE DRUM PIN (Ref # 13091A)	13091-1088	1
FORK-SHIFT (Ref # 13140)	13140-1214	2
FORK-SHIFT (Ref # 13140A)	13140-1215	1
SWITCH-COMP (Ref # 13151)	13151-5003	1
DRUM-ASSY-CHANGE (Ref # 13239)	13239-1107	1
PLATE-POSITION (Ref # 14014)	14014-1015	1
ROD-SHIFT (Ref # 49047)	49047-1014	1
ROD-SHIFT (Ref # 49047A)	49047-1019	1
SCREW,6X45 (Ref # 92009)	92009-1599	1
PIN,DOWEL,4X15.8 (Ref # 92042)	92042-014	5
PIN,DOWEL,4X17.8 (Ref # 92042A)	92042-020	1
BEARING-BALL,6806 (Ref # 92045)	92045-1152	1
BOLT-UPSET (Ref # 112)	112G0616	2
CIRCLIP-TYPE-C,12MM (Ref # 480)	480J1200	1
ROLLER,4X10 (Ref # 610)	610A0410	1