

Swing Arm

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Exploded view diagram of a vehicle chassis component assembly. The diagram shows the following parts and their assembly sequence:

- 33032**: A long shaft or axle.
- 11012**: A series of bushings or spacers.
- 42036**: A series of bushings or spacers.
- 92046**: A series of bushings or spacers.
- 92015A**: A series of bushings or spacers.
- 33001/A**: A main structural component, likely a chassis rail or frame member.
- 220**: A series of bolts or screws.
- 92143**: A series of washers or spacers.
- 12053C/E**: A component, likely a bracket or plate.
- 92170**: A component, likely a bracket or plate.
- 132A**: A series of bolts or screws.
- 221A**: A series of bolts or screws.
- 12053**: A component, likely a bracket or plate.
- 12053A**: A component, likely a bracket or plate.
- 12053B**: A component, likely a bracket or plate.
- 12053D**: A component, likely a bracket or plate.
- 12053E**: A component, likely a bracket or plate.
- 13183**: A component, likely a bracket or plate.
- 221**: A component, likely a bracket or plate.
- 317**: A component, likely a bracket or plate.
- 92150**: A component, likely a bracket or plate.
- 33040**: A component, likely a bracket or plate.

The diagram includes a "FRONT" arrow indicating the orientation of the assembly. Various callouts (A, B) are used to identify specific components or assembly points.

1991 KX250

PARTS LIST

Swing Arm

ITEM NAME	PART NUMBER	QUANTITY
CAP,SWING ARM (Ref # 11012)	11012-1259	4
GUIDE-CHAIN,RR,INSIDE (Ref # 12053)	12053-1234	1
GUIDE-CHAIN,RR,OUTSIDE (Ref # 12053A)	12053-1235	1
GUIDE-CHAIN,RR,OUTSIDE (Ref # 12053B)	12053-1236	1
GUIDE-CHAIN,DRIVE,RR,INSIDE (Ref # 12053D)	12053-1270	1
GUIDE-CHAIN,DRIVE,FR (Ref # 12053E)	12053-1278	1
PLATE (Ref # 13183)	13183-1546	2
ARM-COMP-SWING,SILVER NO.25 (Ref # 33001A)	33001-1370-CE	1
SHAFT-SWING ARM (Ref # 33032)	33032-1137	1
ADJUSTER-CHAIN (Ref # 33040)	33040-1106	2
SLEEVE,SWING ARM (Ref # 42036)	42036-1064	2
NUT,FLANGED,6MM (Ref # 92015)	92015-1078	1
NUT,14MM (Ref # 92015A)	92015-1407	1
BEARING-NEEDLE,TA2030Z (Ref # 92046)	92046-1128	2
COLLAR (Ref # 92143)	92143-1156	4
BOLT,8X55 (Ref # 92150)	92150-1385	2
CLAMP,CARBURETOR HOSE (Ref # 92170)	92170-1113	1
BOLT-FLANGED-SMALL (Ref # 132)	132G0616	1
BOLT-FLANGED-SMALL (Ref # 132A)	132G0635	2
SCREW-PAN-CROS,6X10 (Ref # 220)	220B0610	4
SCREW-CSK-CROS (Ref # 221)	221B0510	4
SCREW-CSK-CROS,6X45 (Ref # 221A)	221B0645	2
NUT-HEX-SMALL,8MM (Ref # 317)	317G0800	2