

## Frame Fittings

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This diagram illustrates the assembly of a vehicle chassis and body. The main components shown include:

- Chassis Frame:** The central structural frame, labeled "Ref. Frame".
- Body Panels:** The upper body panels, including the front panel (14091) and side panels (53004, 53004A).
- Engine and Drivetrain:** The engine (39012) and associated components like the transmission (39183) and drive shafts (92039, 92037).
- Wheels and Suspension:** The wheels (92072) and suspension components (92093, 92210, 92151, 92151A, 92151A).
- Interior and Exterior Details:** Various small components like the front panel (11065), side panel (53004), and various fasteners (92027, 92039A, 130, 132, 132A, 49006).

The diagram is labeled with "FRONT" and "F2131".

# 2003 Prairie 650 4X4

## PARTS LIST

### Frame Fittings

| ITEM NAME                               | PART NUMBER | QUANTITY |
|-----------------------------------------|-------------|----------|
| BOLT-FLANGED,6X20 (Ref # 130)           | 130G0620    | 4        |
| BOLT-FLANGED-SMALL (Ref # 132)          | 132J0814    | 2        |
| BOLT-FLANGED-SMALL,8X16 (Ref # 132A)    | 132J0816    | 4        |
| BRACKET,FRONT DIFF (Ref # 11052)        | 11052-1181  | 1        |
| BRACKET,RESERVOIR TANK (Ref # 11052A)   | 11052-1361  | 1        |
| CAP,STORAGE CASE (Ref # 11065)          | 11065-1154  | 1        |
| COVER,FR,UPP (Ref # 14091)              | 14091-1347  | 1        |
| BRACKET-ENGINE,RR,UPP,LH (Ref # 32190)  | 32190-1203  | 1        |
| BRACKET-ENGINE,RR,UPP,RH (Ref # 32190A) | 32190-1204  | 1        |
| CASE-STORAGE (Ref # 39012)              | 39012-1064  | 1        |
| BAND-ASSY,TOOL BAG (Ref # 39183)        | 39183-1065  | 1        |
| BOOT (Ref # 49006)                      | 49006-1292  | 1        |
| MAT,STORAGE CASE (Ref # 53004)          | 53004-1139  | 1        |
| MAT,STORAGE CASE CAP (Ref # 53004A)     | 53004-1147  | 1        |
| COLLAR (Ref # 92027)                    | 92027-1936  | 4        |
| CLAMP (Ref # 92037)                     | 92037-1460  | 1        |
| RIVET (Ref # 92039)                     | 92039-1229  | 2        |
| RIVET,4.8MM (Ref # 92039A)              | 92039-3719  | 2        |
| BAND,L=123 (Ref # 92072)                | 92072-030   | 2        |
| SEAL (Ref # 92093)                      | 92093-1555  | 1        |
| BOLT,FLANGED,10X120 (Ref # 92151)       | 92151-1914  | 3        |
| BOLT,FLANGED,10X190 (Ref # 92151A)      | 92151-1915  | 2        |
| NUT,LOCK,FLANGED,10MM (Ref # 92210)     | 92210-1081  | 4        |