

REAR HUB/BRAKE/CHAIN

Let the Good Times Roll®

Diagram illustrating the assembly of a vehicle's front axle components, showing various parts and their assembly sequence:

- 41035**: Upper control arm.
- 41053**: Lower control arm.
- 110**: Ball joint pin.
- 92055**: Ball joint pin nut.
- 92015**: Ball joint pin washer.
- 41085**: Ball joint pin bush.
- 41048**: Brake shoe.
- 92081**: Brake shoe pin.
- 41050**: Brake shoe pin nut.
- 41034/A**: Axle housing.
- 601B**: Axle housing pin.
- 92075**: Axle housing pin nut.
- 92027**: Axle housing pin washer.
- 601**: Axle housing pin bush.
- 41068**: Axle shaft.
- 92027A**: Axle shaft pin.
- 41068A**: Axle shaft pin nut.
- 92057**: Axle shaft pin washer.
- 92058**: Axle shaft pin bush.
- 42041**: Axle shaft pin nut.
- 42033**: Axle shaft pin washer.
- 92049**: Axle shaft pin nut.
- 92015A**: Axle shaft pin washer.
- 92027B**: Axle shaft pin bush.
- 601A**: Axle shaft pin bush.
- 42036**: Axle shaft pin nut.
- 92001**: Axle shaft pin washer.
- 92001**: Axle shaft pin nut.
- 315**: Axle shaft pin washer.
- 92022**: Axle shaft pin nut.
- 92015B**: Axle shaft pin washer.

1983 KE100

PARTS LIST

REAR HUB/BRAKE/CHAIN

ITEM NAME	PART NUMBER	QUANTITY
DRUM-ASSY,RR BRK (Ref # 41034)	41034-1048	1
PANEL-ASSY-BRAKE,RR (Ref # 41035)	41035-1292	1
SHOE-BRAKE (Ref # 41048)	41048-1085	2
CAM SHAFT,REAR BRAKE (Ref # 41050)	42026-018	1
LEVER-REAR BRAKE CAM (Ref # 41053)	42029-020	1
AXLE (Ref # 41068A)	41068-1229	1
INDICATOR,BKSHOE (Ref # 41085)	41085-003	1
COUPLING-ASSY (Ref # 42033)	42033-1042	1
SLEEVE-RR HUB COUPLNG (Ref # 42036)	42036-013	1
SPROCKET-HUB,40T (Ref # 42041)	42041-1095	1
BOLT REAR SPROCKET (Ref # 92001)	92001-082	4
NUT,6MM (Ref # 92015)	41072-007	1
NUT,16MM (Ref # 92015A)	42045-004	1
NUT 10MM (Ref # 92015B)	42045-005	1
WASHER LOCK (Ref # 92022)	92088-011	2
SPACER-RR HUB BEARING (Ref # 92027)	42010-005	1
COLLAR REAR HUB R.H (Ref # 92027A)	42032-006	1
BUSH,COUPLNG OIL SEAL (Ref # 92027B)	42037-003	1
OIL SEAL-COUPLING (Ref # 92049)	92052-003	1
"0" RING,11MM (Ref # 92055)	92055-004	1
CHAIN,DRIVE,EK428-G (Ref # 92057)	92057-1099	1
JOINT-CHAIN (Ref # 92058)	92058-1014	1
DAMPER REAR HUB SHOCK (Ref # 92057)	42014-016	4
SPRING,BRAKE SHOE (Ref # 92081)	92081-1766	2
BOLT-UPSET (Ref # 110)	112G0630	1
NUT 10MM (Ref # 315)	315B1000	4
BEARING BALL #6201 (Ref # 601)	601B6201	1
BEARING BALL #6203 (Ref # 601A)	601B6203	1
BEARING BALL #6301Z (Ref # 601B)	601B6301Z	1