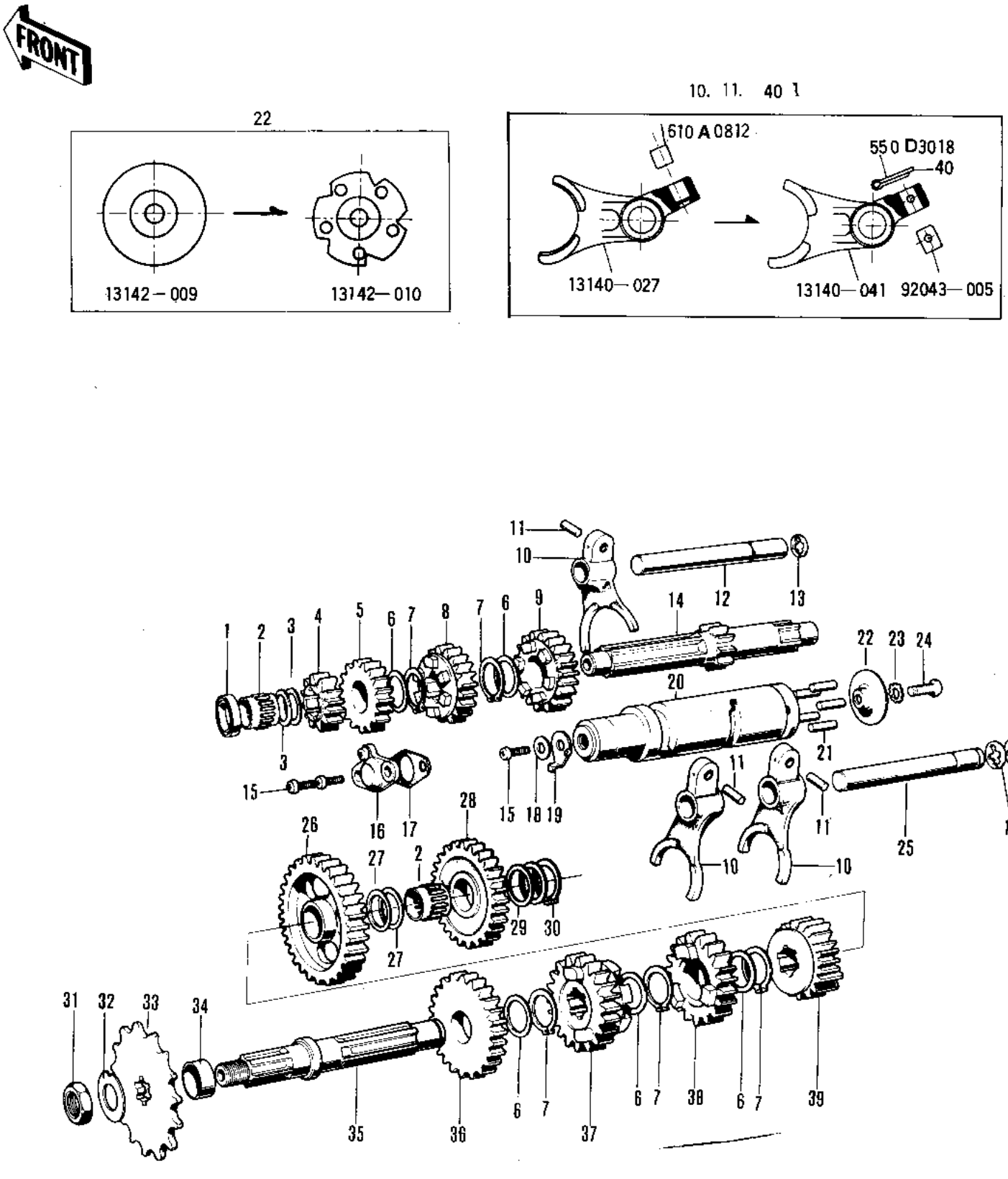
# 1971 Bison

## PARTS DIAGRAM

## TRANSMISSION/CHANGE DRUM ('71-'72 F8/F8-




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# 1971 Bison

## PARTS LIST

### TRANSMISSION/CHANGE DRUM ('71-'72 F8/F8-

| ITEM NAME | PART NUMBER | QUANTITY |
|---|---|---|
| OIL SEAL-CLTH PSH ROD (Ref # 1) | 92050-034 | 1 |
| UNAVAILABLE IN PRICE BOOK (Ref # 2) | 92046-023 | 2 |
| WASHER THRUST (Ref # 3) | 92022-112 | 2 |
| 2ND GEAR DRIVE SHAFT (Ref # 4) | 13130-021 | 1 |
| 4TH GEAR-DRIVE SHAFT (Ref # 5) | 13134-005 | 1 |
| WASHER 25MM (Ref # 6) | 92022-076 | 5 |
| CIRCLIP (Ref # 7) | 92033-026 | 5 |
| 3RD GEAR-DRIVE SHAFT (Ref # 8) | 13132-020 | 1 |
| TOP GEAR,DRIVE SHAFT (Ref # 9) | 13136-047 | 1 |
| FORK-SELECTOR (Ref # 10) | 13140-052 | 3 |
| FORK-SELECTOR (Ref # 10) | 13140-052 | 3 |
| PIN-DOWEL,8X12 (Ref # 11) | 610A0812 | 3 |
| PIN SELECT FORK GUIDE (Ref # 11) | 92043-005 | 3 |
| ROD-SHIFT (Ref # 12) | 13209-003 | 1 |
| CIRCLIP 10MM (Ref # 13) | 482J0100 | 3 |
| SHAFT-DRIVE (Ref # 14) | 13127-025 | 1 |
| SCREW PAN HEAD 6X16 (Ref # 15) | 220B0616 | 3 |
| SWITCH,NEUTRAL (Ref # 16) | 13151-1001 | 1 |
| GASKET NEUTRAL SWITCH (Ref # 17) | 13146-002 | 1 |
| WASHER PLAIN 6MM (Ref # 18) | 410B0600 | 1 |
| ROTOR,NEUTRAL INDICTR (Ref # 19) | 21007-1003 | 1 |
| DRUM ASSY-GEAR CHANGE (Ref # 20) | 13239-006 | 1 |
| PIN GEAR CHANGE DRUM (Ref # 21) | 92042-014 | 5 |
| PIN-CHANGE DRUM (Ref # 21) | 92042-020 | 5 |
| PLATE-CHANGE DRUM PIN (Ref # 22) | 13142-009 | 1 |
| PLATE-CHANGE DRUM PIN (Ref # 22) | 13142-010 | 1 |
| WASHER LOCK 6MM (Ref # 23) | 464H0600 | 1 |
| SCREW PAN HEAD 6X12 (Ref # 24) | 220B0612 | 1 |
| SCREW CNTSNK HD 6X20 (Ref # 24) | 221B0620 | 1 |

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## PARTS LIST

## TRANSMISSION/CHANGE DRUM ('71-'72 F8/F8-

| ITEM NAME | PART NUMBER | QUANTITY |
|---|---|---|
| ROD-SHIFT (Ref # 25) | 13209-010 | 1 |
| LOW GEAR-OUTPUT SHAFT (Ref # 26) | 13129-042 | 1 |
| WASHER THRUST (Ref # 27) | 92022-113 | 2 |
| IDLE GEAR-KICKSTARTER (Ref # 28) | 13073-005 | 1 |
| WASHER THRUST (Ref # 29) | 92022-112 | 2 |
| WASHER THRUST (Ref # 29) | 92022-114 | AR |
| CIRCLIP,19MM (Ref # 30) | 480J1900 | 1 |
| NUT 18MM (Ref # 31) | 92015-019 | 1 |
| WASHER,LOCK,18MM (Ref # 32) | 92024-067 | 1 |
| ENG SPROCKET 13T (OPT (Ref # 33) | 13144-043 | 1 |
| ENGINE SPROCKET 15T (Ref # 33) | 13144-025 | 1 |
| COLLAR-ENG SPROKET (Ref # 34) | 92027-163 | 1 |
| SHAFT-OUTPUT (Ref # 35) | 13128-027 | 1 |
| 2ND GEAR-OUTPUT SHAFT (Ref # 36) | 13131-024 | 1 |
| 4TH GEAR-OUTPUT SHAFT (Ref # 37) | 13135-009 | 1 |
| 3RD GEAR-OUTPUT SHAFT (Ref # 38) | 13133-019 | 1 |
| TOP GEAR (Ref # 39) | 14137-014 | 1 |
| COTTER PIN (Ref # 40) | 550D3018 | 1 |

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