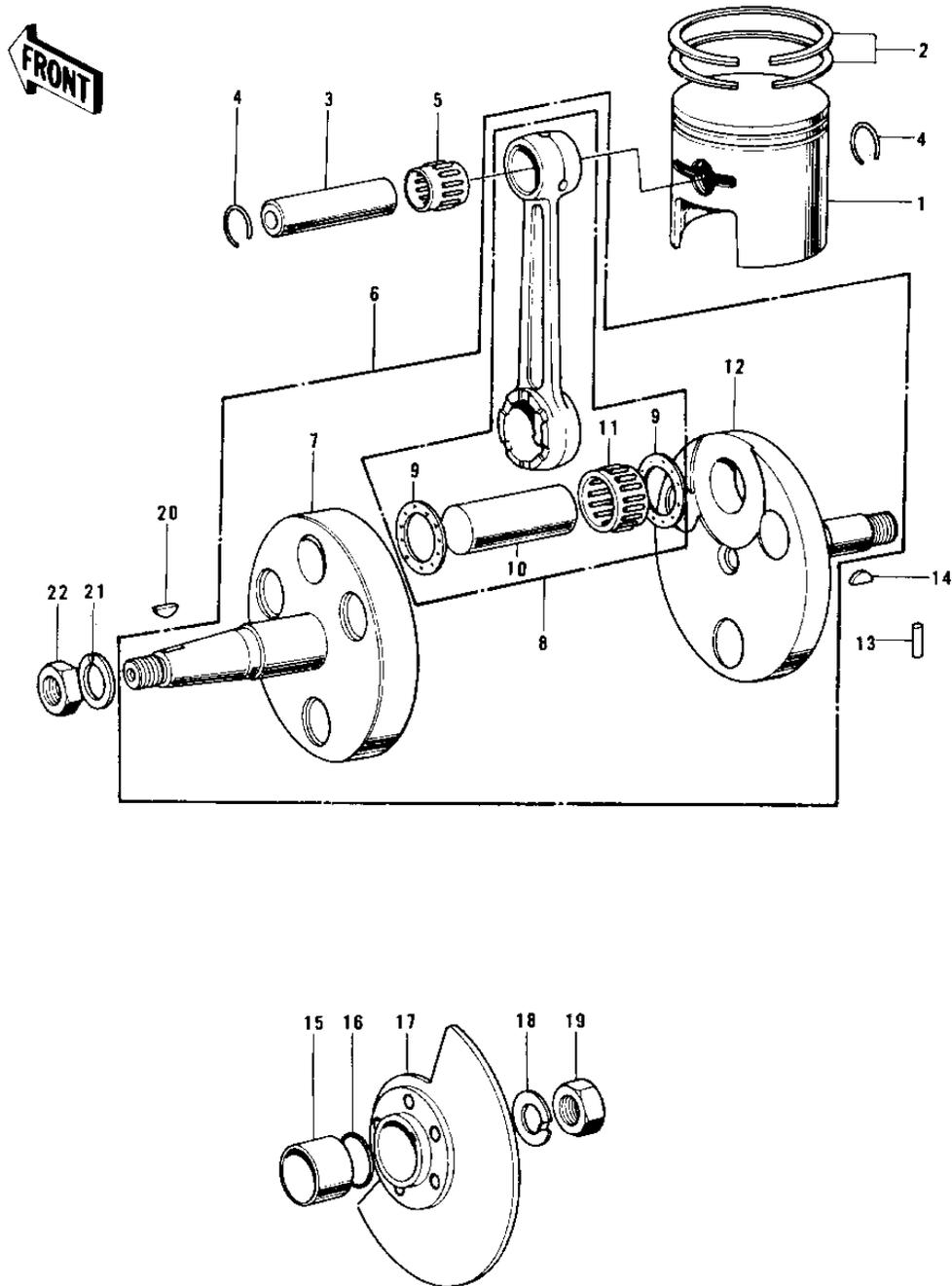


1974 G4TR-D

PARTS DIAGRAM

CRANKSHAFT/PISTON/ROTARY VALVE ('70-'73)



1974 G4TR-D

PARTS LIST

CRANKSHAFT/PISTON/ROTARY VALVE ('70-'73)

| ITEM NAME | PART NUMBER | QUANTITY |
|----------------------------------|-------------|----------|
| PISTON STD (Ref # 1) | 13001-037 | |
| PISTON 0.020' O.S (Ref # 1) | 13029-036 | |
| PISTON 0.040' O.S (Ref # 1) | 13027-036 | |
| RING SET STD (Ref # 2) | 13008-023 | |
| RING SET 0.020' O,S (Ref # 2) | 13025-026 | |
| RING SET 0.040' O,S (Ref # 2) | 13024-030 | |
| PIN-PISTON (Ref # 3) | 13002-007 | |
| CIRCLIP PISTON PIN (Ref # 4) | 92036-007 | |
| BRG N72KTV030 (Ref # 5) | 13033-028 | |
| CRANK&CONROD ASSY (Ref # 6) | 13036-034 | |
| CRANK&CONROD ASSY (Ref # 6) | 13036-034 | |
| CRANK&CONROD ASSY (Ref # 6) | 13036-034 | |
| CRANK&CONROD ASSY (Ref # 6) | 13036-034 | |
| CRANKSHAFT L.H (Ref # 7) | 13037-018 | |
| CRANKSHAFT,L.H (Ref # 7) | 13037-044 | |
| CONNECTING ROD SET (Ref # 8) | 13044-008 | |
| CONNECTING ROD SET (Ref # 8) | 13044-019 | |
| WASHER SIDE (Ref # 9) | 92025-005 | |
| WASHER-SIDE (Ref # 9) | 92025-047 | |
| CRANK PIN (Ref # 10) | 13035-008 | |
| CRANK PIN (Ref # 10) | 13035-025 | |
| NEEDLE BEARING BG END (Ref # 11) | 13034-018 | |
| NEEDLE BEARING-BG END (Ref # 11) | 13034-025 | |
| CRANKSHAFT R.H (Ref # 12) | 13038-012 | |
| CRANKSHAFT,R.H (Ref # 12) | 13038-040 | |
| PIN DOWEL 4X10 (Ref # 13) | 610A0410 | |
| WOODRUFF KEY PRY PINI (Ref # 14) | 92038-003 | |
| COLLAR CRANKSHAFT (Ref # 15) | 92027-022 | |
| "0" RING,16MM (Ref # 16) | 670B2016 | |

1974 G4TR-D

PARTS LIST

CRANKSHAFT/PISTON/ROTARY VALVE ('70-'73)

| ITEM NAME | PART NUMBER | QUANTITY |
|-------------------------------|-------------|----------|
| VALVE ROTARY DISC (Ref # 17) | 12001-004 | |
| WASHER LOCK 12MM (Ref # 18) | 92024-003 | |
| NUT 12MM (Ref # 19) | 92015-006 | |
| WOODRUFF KEY (Ref # 20) | 510A3200 | |
| WASHER SPRING 10MM (Ref # 21) | 461F1000 | |
| NUT,10MM (Ref # 22) | 314B1000 | |