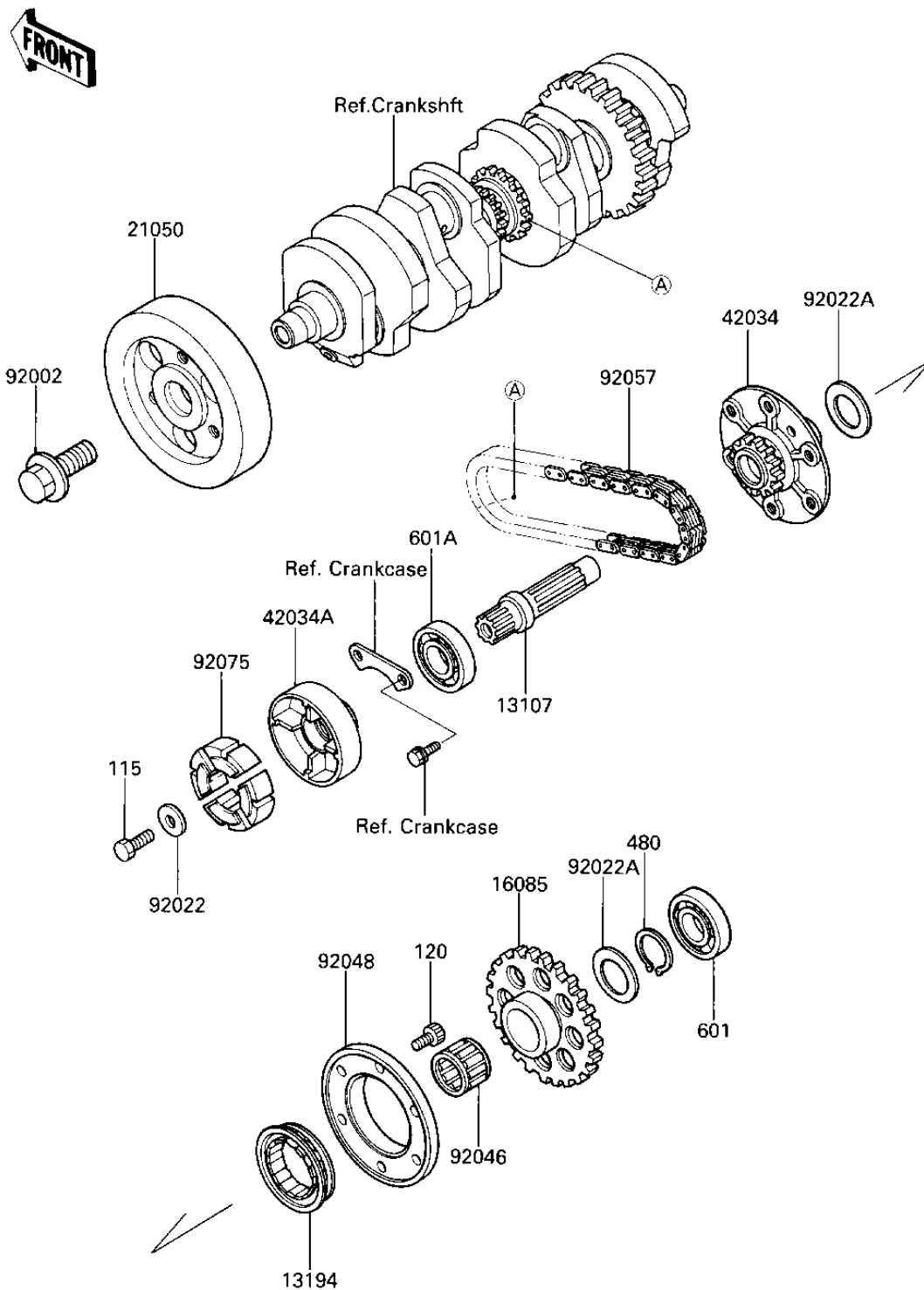


1986 Voyager XII

PARTS DIAGRAM

SECONDARY SHAFT/STARTER CLUTCH

E1322-0009



1986 Voyager XII

PARTS LIST

SECONDARY SHAFT/STARTER CLUTCH

ITEM NAME	PART NUMBER	QUANTITY
SHAFT (Ref # 13107)	13107-1192	1
CLUTCH-ONEWAY (Ref # 13194)	13194-1067	1
GEAR,ONEWAY CLUTCH (Ref # 16085)	16085-1152	1
FLYWHEEL (Ref # 21050)	21050-1117	1
COUPLING (Ref # 42034)	42034-1082	1
COUPLING (Ref # 42034A)	42034-1083	1
BOLT (Ref # 92002)	92002-1862	1
WASHER,8X22X3 (Ref # 92022)	92022-1518	1
WASHER-THRUST (Ref # 92022A)	92022-225	2
BEARING,NEEDLE,K25302 (Ref # 92046)	92046-1022	1
OUTER,ONE WAY CLUTCH (Ref # 92048)	92048-1065	1
CHAIN-GENERATOR (Ref # 92057)	92057-1276	1
DAMPER,COUPLING (Ref # 92075)	92075-1790	4
UNAVAILABLE IN PRICE BOOK (Ref # 115)	115G1820	1
UNAVAILABLE IN PRICE BOOK (Ref # 120)	120PQ612	6
CIRCLIP,25M/M (Ref # 480)	480J2500	1
BEARING,BALL,#6203Z (Ref # 601)	601A6203Z	1
BEARING BALL #6204 (Ref # 601A)	601B6204	1