

STARTER MOTOR/STARTER CLUTCH ('81-'83 D2

Let the Good Times Roll®

Exploded view diagram of a mechanical assembly. The diagram shows the following components and their assembly relationships:

- 13193**: A large rectangular plate or housing at the top left.
- 92081**, **92122**, **92043**: Small pins or fasteners located on the underside of plate 13193.
- 12046**: A large gear or sprocket.
- 92001A**: A small pin or fastener located near the gear 12046.
- 92057**: A chain or belt component that wraps around the gear 12046.
- 92026**: A small circular component located below the gear 12046.
- 27010/A**: A cable or hose component extending from the gear area.
- 92071A**, **26011A**, **92075**, **11012**: Various electrical or fluidic connectors and components in the middle right section.
- 92015A**: A small circular component located below the middle right section.
- 92001**: A small pin or fastener located to the left of the middle right section.
- 14025**, **11009**: A stack of three rectangular plates or covers.
- 21163**: A large rectangular plate or housing at the bottom right.
- 21040**: A circular component mounted on the plate 21163.
- 92022A**, **92022**: Small circular components located near the center of the plate 21163.
- 21039**: A circular component located on the right side of the plate 21163.
- 92055**: A large cylindrical component located on the left side of the plate 21163.
- 92055A**: A small circular component located near the base of the cylinder 92055.
- 21053**: A small gear or sprocket located near the cylinder 92055.
- 92009**: A long pin or fastener located at the bottom left.
- 461**: A small pin or fastener located near the pin 92009.
- 26011**: A long cable or hose component located at the bottom center.
- 92015**, **92071**: Small circular components located near the bottom right of the plate 21163.
- 110**: A small pin or fastener located at the bottom right corner.

A **FRONT** arrow is located at the top left of the diagram, pointing towards the right.

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1981 LTD Belt

PARTS LIST

STARTER MOTOR/STARTER CLUTCH ('81-'83 D2

ITEM NAME	PART NUMBER	QUANTITY
GASKET,STARTER COVER (Ref # 11009)	11009-1006	1
COVER MAGNETIC SWITCH (Ref # 11012)	21141-004	1
SPROCKET,ONWAY CLUTCH (Ref # 12046)	12046-1030	1
CLUTCH ASSY,STARTER (Ref # 13193)	13193-1001	1
COVER,STARTER (Ref # 14025)	14025-1284	1
BRUSH SET,CARBON (Ref # 21039)	21039-1005	1
SPRING,CARBON BRUSH (Ref # 21040)	21040-1002	4
SPROCKET STARTNG MOT (Ref # 21053)	21053-002	1
MOTOR ASSY,STARTER (Ref # 21163)	21163-1011	1
WIRE STRTER MOT LEAD (Ref # 26011)	26010-035	1
WIRE LEAD MAG SWITCH (Ref # 26011A)	26011-1107	1
SWITCH,MAGNETIC (Ref # 27010)	27010-1040	1
BOLT,6X10 (Ref # 92001)	92001-1151	2
BOLT (Ref # 92001A)	120P0816	3
SCREW,PAN HEAD,6X119 (Ref # 92009)	92009-1097	2
NUT-6MM (Ref # 92015)	92015-1078	2
NUT,LOCK 6MM (Ref # 92015A)	92017-014	1
WASHER,THRUST,0.2T (Ref # 92022)	21025-011	4
WASHER,THRUST,0.8T (Ref # 92022A)	92022-1132	1
SPACER,25X40X1 (Ref # 92026)	92026-1004	1
PIN (Ref # 92043)	92043-087	3
"O" RING,42.8MM (Ref # 92055)	21027-005	1
"O" RING,STARTER MOTR (Ref # 92055A)	92055-1086	1
CHAIN,DYNAMO (Ref # 92057)	92057-1009	1
CAP,STARTING MOTOR (Ref # 92071)	21017-020	1
CAP,MAG SWTCH TERMNL (Ref # 92071A)	21017-021	1
DAMPER MAG SWITCH SHK (Ref # 92075)	21064-002	1
SPRING (Ref # 92081)	92081-110	3
ROLLER (Ref # 92122)	92122-004	3

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ITEM NAME	PART NUMBER	QUANTITY
BOLT-UPSET (Ref # 110)	112G0625	2
WASHER SPRING 6MM (Ref # 461)	461F0600	2