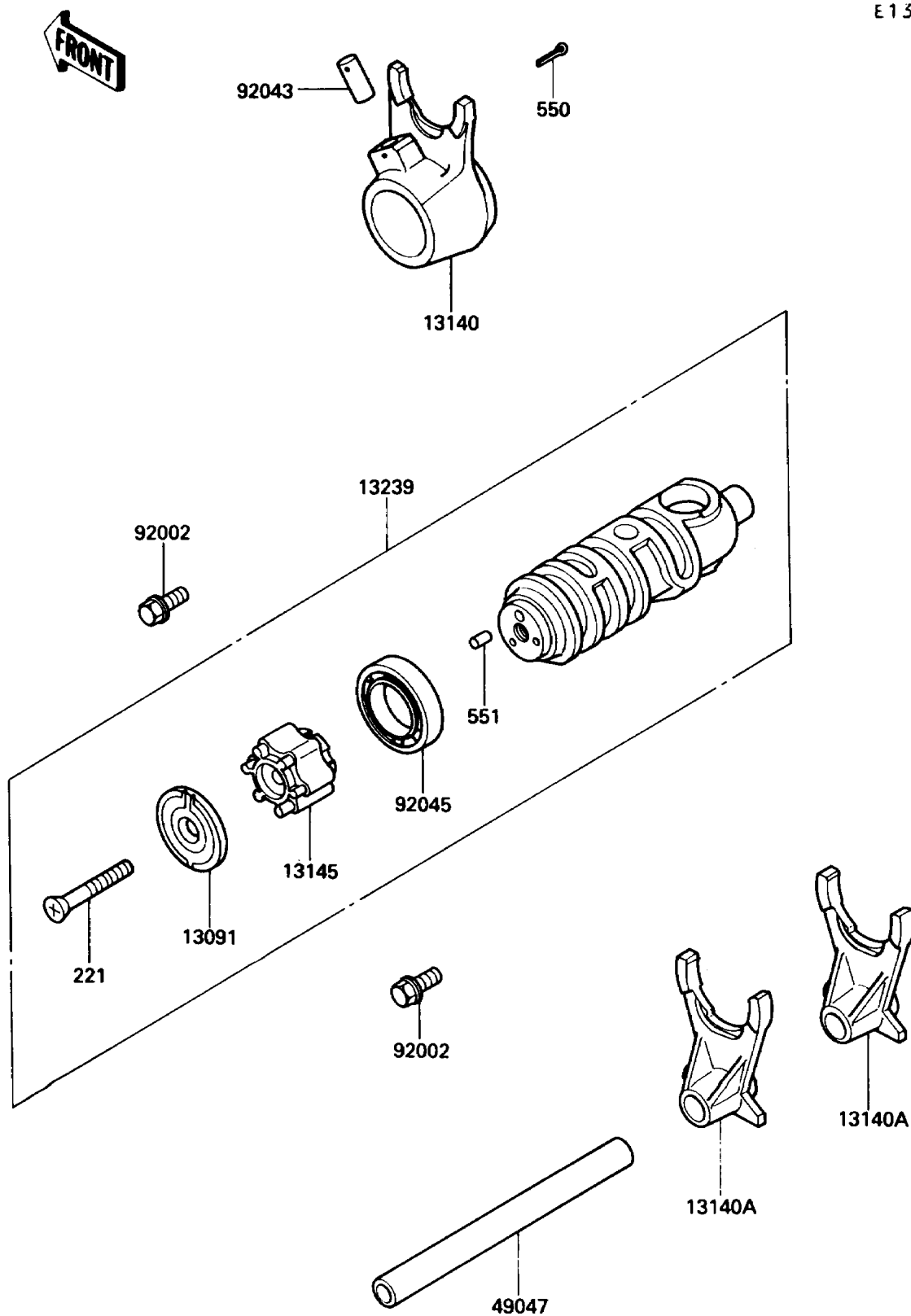


1990 454 LTD

PARTS DIAGRAM

Gear Change Drum/Shift Fork(s)

E1362



1990 454 LTD

PARTS LIST

Gear Change Drum/Shift Fork(s)

ITEM NAME	PART NUMBER	QUANTITY
HOLDER,CHANGE DRUM (Ref # 13091)	13091-1351	1
FORK-SHIFT,DRIVE (Ref # 13140)	13140-1016	1
FORK-SHIFT,OUTPUT (Ref # 13140A)	13140-1062	2
CAM-CHANGE DRUM (Ref # 13145)	13145-1056	1
DRUM-ASSY-CHANGE (Ref # 13239)	13239-1118	1
ROD-SHIFT (Ref # 49047)	49047-1061	1
BOLT,6X12 (Ref # 92002)	92002-1572	2
PIN,DOWEL,8X18 (Ref # 92043)	92042-021	1
BEARING-BALL,#6905 (Ref # 92045)	92045-036	1
SCREW-CSK-CROS,6X45 (Ref # 221)	221B0645	1
PIN-COTTER,3.0X20 (Ref # 550)	550D3020	1
PIN-DOWEL,4X8 (Ref # 551)	551A0408	1