

Frame Fittings

Let the Good Times Roll®

This exploded view diagram illustrates the assembly of a vehicle chassis and engine components. The diagram is organized into several main sections:

- Top Left:** Shows the front end of the chassis, including the "Ref. Frame" and "Ref. Generator". Components like the "Ref. Air Cleaner" and "Ref. Fuel Evaporative System (CA)" are shown in their relative positions. A "FRONT" arrow indicates the orientation.
- Top Right:** Details the engine and its mounting. Key components include the "Ref. Frame", "Ref. Generator", "Ref. Water Pipe", and "Ref. Fuel Evaporative System (CA)". The diagram shows the engine block (32097) and its associated mounting brackets (14091, 14091D, 14091E, 14091F/I, 14091C/H, 14091A/G).
- Center:** Shows the main chassis frame (14091B) and its connection to the engine and other components. The diagram includes various mounting brackets (11054, 11054E, 11054F, 11054C, 11054D, 11054B) and fasteners (130, 130A, 130B, 130C, 130D, 670, 92151, 92152, 92153, 92153A).
- Bottom Left:** Shows the "Ref. Water Pipe" and "Ref. Fuel Evaporative System (CA)" components, including the "Ref. Frame" and "Ref. Generator".
- Bottom Right:** Shows the "Ref. Frame" and "Ref. Generator" components, including the "Ref. Water Pipe" and "Ref. Fuel Evaporative System (CA)".

The diagram uses a combination of line drawings and perspective views to show the spatial relationship between the various parts. Callouts (A, B, C) are used to identify specific assembly points or sub-assemblies. The overall layout provides a comprehensive overview of the vehicle's mechanical structure.

2013 VULCAN® 900 CUSTOM

PARTS LIST

Frame Fittings

ITEM NAME	PART NUMBER	QUANTITY
BOLT-FLANGED,6X12 (Ref # 130A)	130BB0612	2
BOLT-FLANGED,6X14 (Ref # 130B)	130BB0614	3
BOLT-FLANGED,6X20 (Ref # 130C)	130BB0620	2
BRACKET,FRONT COUPLER (Ref # 11054)	11054-0119	1
BRACKET,RELAY BOX (Ref # 11054A)	11054-0120	1
BRACKET,MUFFLER (Ref # 11054B)	11054-0122	1
BRACKET,REGULATOR (Ref # 11054C)	11054-0124	1
BRACKET,BOOST SENSOR (Ref # 11054E)	11054-0736	1
BRACKET,HELMET LOCK (Ref # 11054F)	11054-0738	1
CAP (Ref # 11065)	11065-0156	6
COVER,TOOL CASE (Ref # 14091)	14091-0520	1
COVER,PIVOT (Ref # 14091B)	14091-0526	1
COVER,BATTERY CASE&TOOL CASE (Ref # 14091D)	14091-0733	1
COVER,REGULATOR (Ref # 14091E)	14091-0836	1
COVER,FENDER,LH (Ref # 14091G)	14091-1728	1
COVER,FENDER,RH (Ref # 14091H)	14091-1729	1
COVER,RESERVOIR TANK (Ref # 14091I)	14091-1772	1
CASE-BATTERY (Ref # 32097)	32097-0021	1
STAY,MUFFLER,F.S.BLACK (Ref # 35063)	35063-0342-18R	1
WASHER,6.2X11X1.5 (Ref # 92022)	92022-183	1
COLLAR,L=7.4 (Ref # 92027)	92027-1848	2
BOLT,FLANGED,6X14 (Ref # 92150)	92150-1689	3
BOLT,SOCKET,6X12 (Ref # 92151)	92151-1940	1
COLLAR (Ref # 92152)	92152-0381	4
BOLT,SOCKET,8X20 (Ref # 92153)	92153-0912	4
BOLT,FLANGED,8X20 (Ref # 92153A)	92153-1704	2
DAMPER (Ref # 92160)	92160-1278	2
DAMPER (Ref # 92160A)	92160-1613	2
CLAMP (Ref # 92171)	92171-0600	1

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ITEM NAME	PART NUMBER	QUANTITY
SCREW,6X26 (Ref # 92172)	92172-0137	2
BOLT-FLANGED,10X14 (Ref # 130D)	130BB1014	2
O RING,12MM (Ref # 670)	670B2012	4
BOLT-FLANGED,6X10 (Ref # 130)	130BB0610	2
BOLT-FLANGED,6X10 (Ref # 130)	130BB0610	4
BRACKET,CANISTER (Ref # 11054D)	11054-0147	1
BAND (Ref # 92072)	92072-1384	1