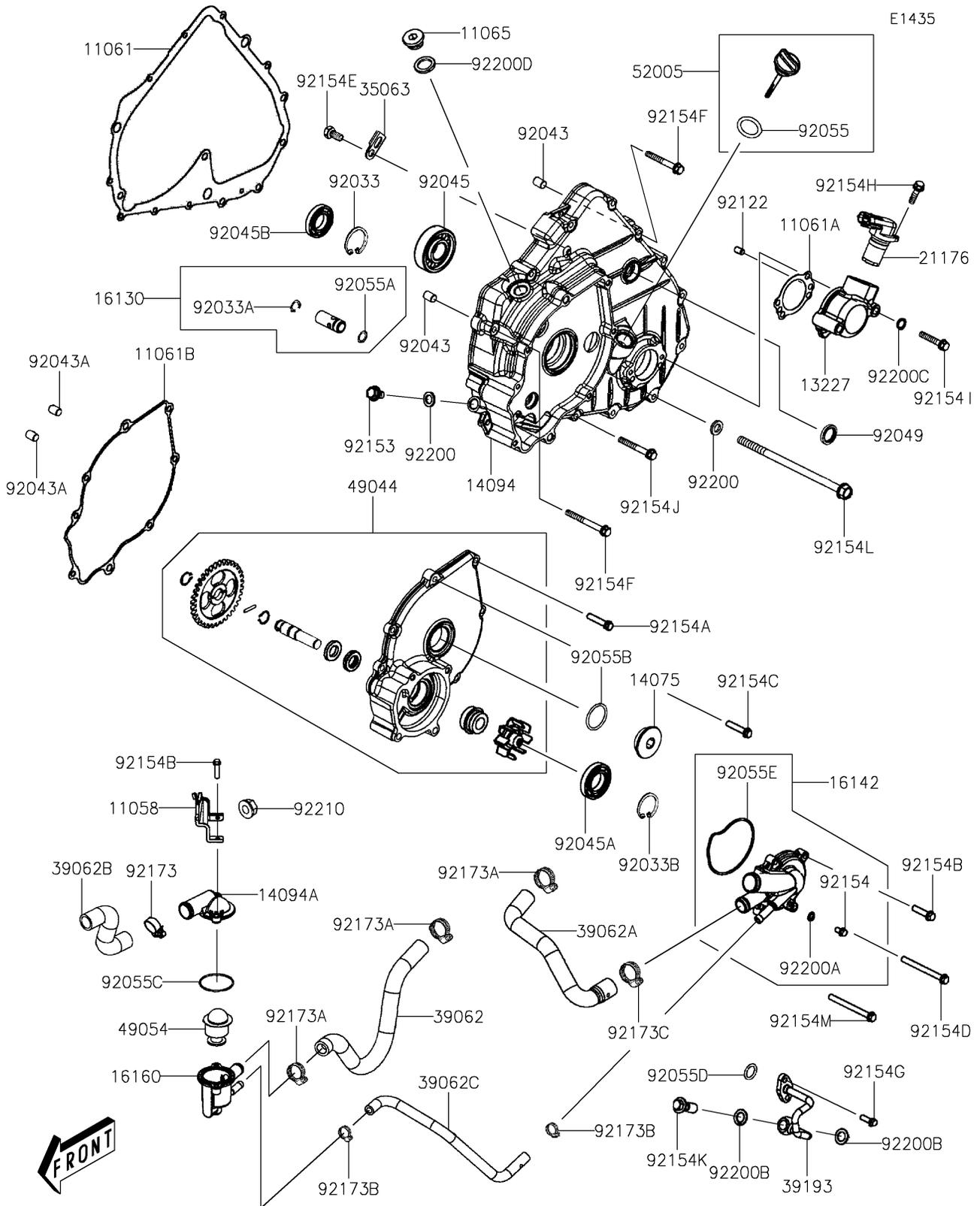


2025 BRUTE FORCE® 450 4x4

PARTS DIAGRAM

Left Engine Cover(s)



2025 BRUTE FORCE® 450 4x4

PARTS LIST

Left Engine Cover(s)

ITEM NAME	PART NUMBER	QUANTITY
BRACKET,THERMOSTAT (Ref # 11058)	11058-Y006	1
GASKET,LH CRANKCASE (Ref # 11061)	11061-Y071	1
GASKET,SENSOR HOUSING (Ref # 11061A)	11061-Y074	1
GASKET (Ref # 11061B)	11061-Y085	1
CAP,ACG (Ref # 11065)	11065-Y053	1
HOUSING,SPEED SENSOR (Ref # 13227)	13227-Y001	1
CAP-ASSY,M.BLACK (Ref # 14075)	14075-Y003-931	1
COVER,CRANKCASE,LH (Ref # 14094)	14094-Y001	1
COVER,THERMOSTAT (Ref # 14094A)	14094-Y007	1
VALVE-ASSY-RELIEF,OIL (Ref # 16130)	16130-Y002	1
COVER-PUMP,WATER (Ref # 16142)	16142-Y003	1
BODY,THERMOSTAT (Ref # 16160)	16160-Y006	1
SENSOR,SPEED (Ref # 21176)	21176-Y010	1
STAY,ACG STATOR (Ref # 35063)	35063-Y050	1
HOSE-COOLING (Ref # 39062)	39062-Y026	1
HOSE-COOLING (Ref # 39062A)	39062-Y027	1
HOSE-COOLING (Ref # 39062B)	39062-Y029	1
HOSE-COOLING (Ref # 39062C)	39062-Y031	1
PIPE-OIL (Ref # 39193)	39193-Y002	1
PUMP-WATER (Ref # 49044)	49044-Y003	1
THERMOSTAT (Ref # 49054)	49054-Y005	1
GAUGE,OIL LEVEL (Ref # 52005)	52005-Y007	1
RING-SNAP (Ref # 92033)	92033-Y027	1
RING-SNAP,12MM (Ref # 92033A)	92033-Y058	1
RING-SNAP,19MM (Ref # 92033B)	92033-Y059	1
PIN,12X20 (Ref # 92043)	92043-Y027	2
PIN,DOWEL,8X12 (Ref # 92043A)	92043-Y056	2
BEARING-BALL,6304 (Ref # 92045)	92045-Y016	1
BEARING-BALL,6800 (Ref # 92045A)	92045-Y063	1

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PARTS LIST

Left Engine Cover(s)

ITEM NAME	PART NUMBER	QUANTITY
BEARING-BALL,CONRAD S/R(16005) (Ref # 92045B)	92045-Y068	1
SEAL-OIL,12X22X9 (Ref # 92049)	92049-Y055	1
RING-O,18X3 (Ref # 92055)	92055-Y011	1
RING-O,15.5X1.5 (Ref # 92055A)	92055-Y038	1
RING-O,27.4X2.4 (Ref # 92055B)	92055-Y041	1
RING-O,48.3X2 (Ref # 92055C)	92055-Y059	1
RING-O,10.77X2.62 (Ref # 92055D)	92055-Y078	1
RING-O,WATER PUMP (Ref # 92055E)	92055-Y080	1
ROLLER,6X10 (Ref # 92122)	92122-Y006	2
BOLT,FLANGE,8X12 (Ref # 92153)	92153-Y031	1
BOLT,FLANGE,6X10 (Ref # 92154)	92154-Y013	1
BOLT,6X20 (Ref # 92154A)	92154-Y057	5
BOLT,FLANGE,6X25 (Ref # 92154B)	92154-Y066	4
BOLT,FLANGE,6X30 (Ref # 92154C)	92154-Y107	1
BOLT,FLANGE,6X70 (Ref # 92154D)	92154-Y108	1
BOLT,HEX,5X12 (Ref # 92154E)	92154-Y111	1
BOLT,FLANGED,6X50 (Ref # 92154F)	92154-Y126	2
BOLT,FLANGE,6X18 (Ref # 92154G)	92154-Y132	2
BOLT,FLANGE,6X16 (Ref # 92154H)	92154-Y134	1
BOLT,FLANGE,6X45 (Ref # 92154I)	92154-Y135	2
BOLT,FLANGE,6X40 (Ref # 92154J)	92154-Y209	12
BOLT (Ref # 92154K)	92154-Y235	1
BOLT,FLANGED,8X140 (Ref # 92154L)	92154-Y245	1
BOLT,FLANGED,6X65 (Ref # 92154M)	92154-Y258	1
CLAMP (Ref # 92173)	92173-Y031	1
CLAMP (Ref # 92173A)	92173-Y052	3
CLAMP (Ref # 92173B)	92173-Y067	2
CLAMP,D28 (Ref # 92173C)	92173-Y112	1
WASHER,8MM (Ref # 92200)	92200-Y010	2

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PARTS LIST

Left Engine Cover(s)

ITEM NAME	PART NUMBER	QUANTITY
WASHER,6MM (Ref # 92200A)	92200-Y024	1
WASHER (Ref # 92200B)	92200-Y113	2
WASHER (Ref # 92200C)	92200-Y122	2
WASHER,16X22X2 (Ref # 92200D)	92200-Y125	1
NUT,6MM (Ref # 92210)	92210-Y026	1