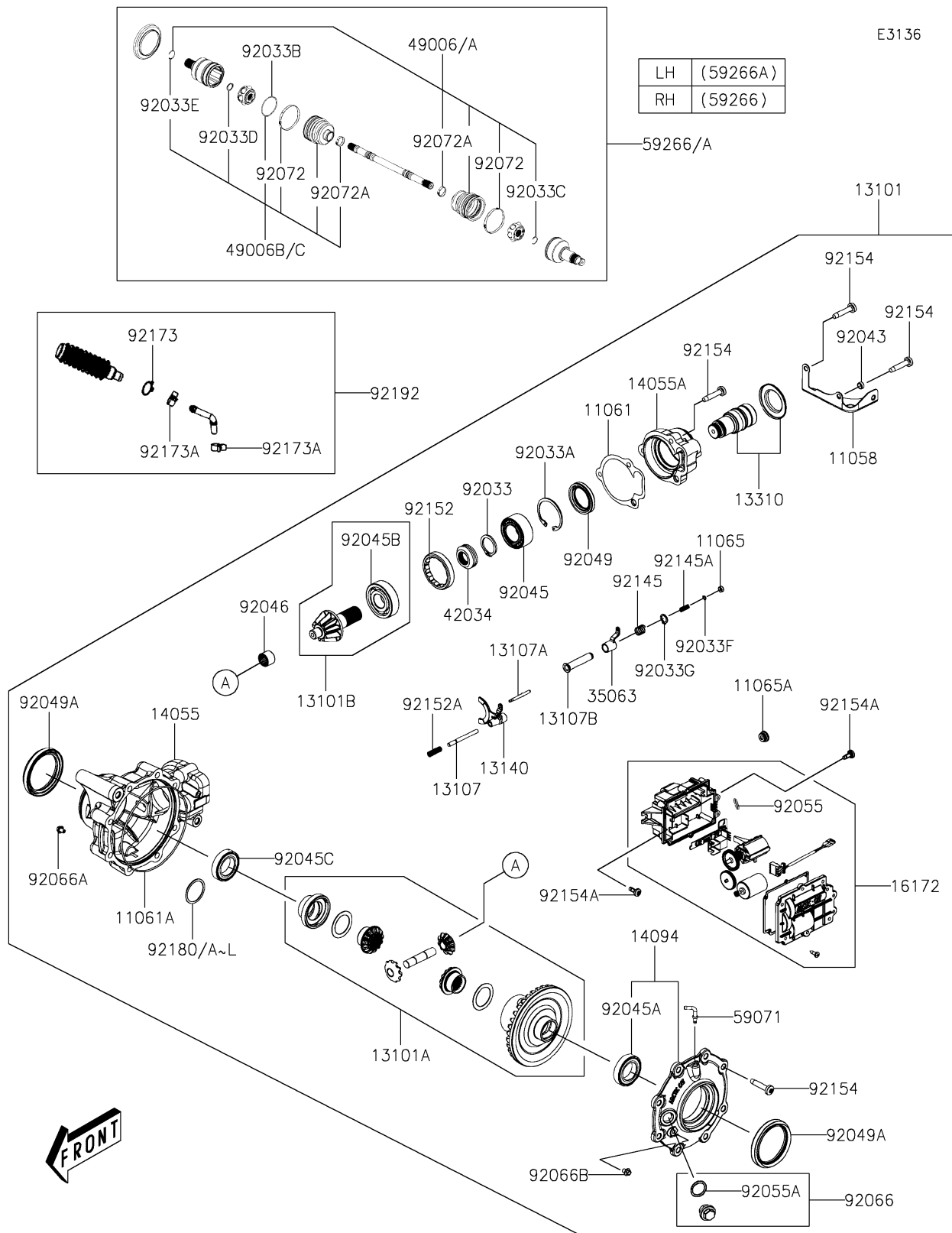


2025 BRUTE FORCE® 450 4x4 PARTS DIAGRAM

Drive Shaft-Front



2025 BRUTE FORCE® 450 4x4 PARTS LIST

Drive Shaft-Front

ITEM NAME	PART NUMBER	QUANTITY
BRACKET,ACTUATOR (Ref # 11058)	11058-Y003	1
GASKET,FR GEAR HOUSING (Ref # 11061)	11061-Y083	1
GASKET,FR GEAR HOUSING (Ref # 11061A)	11061-Y084	1
CAP (Ref # 11065)	11065-Y049	1
CAP (Ref # 11065A)	11065-Y054	1
GEAR-ASSY,FR (Ref # 13101)	13101-Y007	1
GEAR-ASSY,RING (Ref # 13101A)	13101-Y008	1
GEAR-ASSY,FR BEVEL (Ref # 13101B)	13101-Y010	1
SHAFT (Ref # 13107)	13107-Y045	1
SHAFT (Ref # 13107A)	13107-Y046	1
SHAFT (Ref # 13107B)	13107-Y047	1
FORK-SHIFT (Ref # 13140)	13140-Y006	1
SHAFT-ASSY,INPUT,FR (Ref # 13310)	13310-Y008	1
CASE-GEAR,FR (Ref # 14055)	14055-Y007	1
CASE-GEAR,FR (Ref # 14055A)	14055-Y009	1
COVER,FR GEAR (Ref # 14094)	14094-Y009	1
ACTUATOR (Ref # 16172)	16172-Y001	1
STAY (Ref # 35063)	35063-Y051	1
COUPLING,DRIVE (Ref # 42034)	42034-Y006	1
BOOT,FR,LH,OUTSIDE (Ref # 49006)	49006-Y017	1
BOOT,FR,RH,OUTSIDE (Ref # 49006A)	49006-Y018	1
BOOT,FR,LH,INSIDE (Ref # 49006B)	49006-Y019	1
BOOT,FR,RH,INSIDE (Ref # 49006C)	49006-Y020	1
JOINT,BREATHER (Ref # 59071)	59071-Y011	1
JOINT-BALL,FR,RH (Ref # 59266)	59266-Y010	1
JOINT-BALL,FR,LH (Ref # 59266A)	59266-Y011	1
RING-SNAP (Ref # 92033)	92033-Y047	1
RING-SNAP (Ref # 92033A)	92033-Y048	1
RING-SNAP (Ref # 92033B)	92033-Y049	2

2025 BRUTE FORCE® 450 4x4 PARTS LIST

Drive Shaft-Front

ITEM NAME	PART NUMBER	QUANTITY
RING-SNAP (Ref # 92033C)	92033-Y050	2
RING-SNAP (Ref # 92033D)	92033-Y051	2
RING-SNAP (Ref # 92033E)	92033-Y052	4
RING-SNAP (Ref # 92033F)	92033-Y054	1
RING-SNAP,12MM (Ref # 92033G)	92033-Y055	1
PIN,DOWEL (Ref # 92043)	92043-Y050	1
BEARING-BALL (Ref # 92045)	92045-Y054	1
BEARING-BALL (Ref # 92045A)	92045-Y055	1
BEARING-BALL,6305 (Ref # 92045B)	92045-Y062	1
BEARING-BALL,6008Z (Ref # 92045C)	92045-Y065	1
BEARING-NEEDLE (Ref # 92046)	92046-Y012	1
SEAL-OIL,38X55X14 (Ref # 92049)	92049-Y051	1
SEAL-OIL,48X84X9 (Ref # 92049A)	92049-Y053	2
RING-O,13X1.5 (Ref # 92055)	92055-Y036	1
RING-O,20X2.5 (Ref # 92055A)	92055-Y088	1
PLUG,DRAIN (Ref # 92066)	92066-Y023	1
PLUG,DRAIN (Ref # 92066A)	92066-Y024	1
PLUG,OIL LEVEL (Ref # 92066B)	92066-Y025	1
BAND,BOOT (Ref # 92072)	92072-Y025	4
BAND,BOOT (Ref # 92072A)	92072-Y027	4
SPRING (Ref # 92145)	92145-Y086	1
SPRING (Ref # 92145A)	92145-Y087	1
COLLAR,LOCK,M64X1.5 (Ref # 92152)	92152-Y084	1
COLLAR (Ref # 92152A)	92152-Y086	1
BOLT,FLANGE,8X40 (Ref # 92154)	92154-Y113	13
BOLT,6X12 (Ref # 92154A)	92154-Y238	3
CLAMP (Ref # 92173)	92173-Y094	1
CLAMP (Ref # 92173A)	92173-Y095	2
SHIM,41X49X1.0 (Ref # 92180)	92180-Y069	AR

2025 BRUTE FORCE® 450 4x4 PARTS LIST

Drive Shaft-Front

ITEM NAME	PART NUMBER	QUANTITY
SHIM,41X49X1.1 (Ref # 92180A)	92180-Y070	AR
SHIM,41X49X1.2 (Ref # 92180B)	92180-Y071	AR
SHIM,41X49X1.3 (Ref # 92180C)	92180-Y072	AR
SHIM,41X49X1.4 (Ref # 92180D)	92180-Y073	AR
SHIM,41X49X1.5 (Ref # 92180E)	92180-Y074	AR
SHIM,41X49X1.6 (Ref # 92180F)	92180-Y075	AR
SHIM,41X49X1.7 (Ref # 92180G)	92180-Y076	AR
SHIM,61X69X1.3 (Ref # 92180H)	92180-Y077	AR
SHIM,61X69X1.4 (Ref # 92180I)	92180-Y078	AR
SHIM,61X69X1.5 (Ref # 92180J)	92180-Y079	AR
SHIM,61X69X1.6 (Ref # 92180K)	92180-Y080	AR
SHIM,61X69X1.7 (Ref # 92180L)	92180-Y081	AR
TUBE,BREATHER (Ref # 92192)	92192-Y084	1