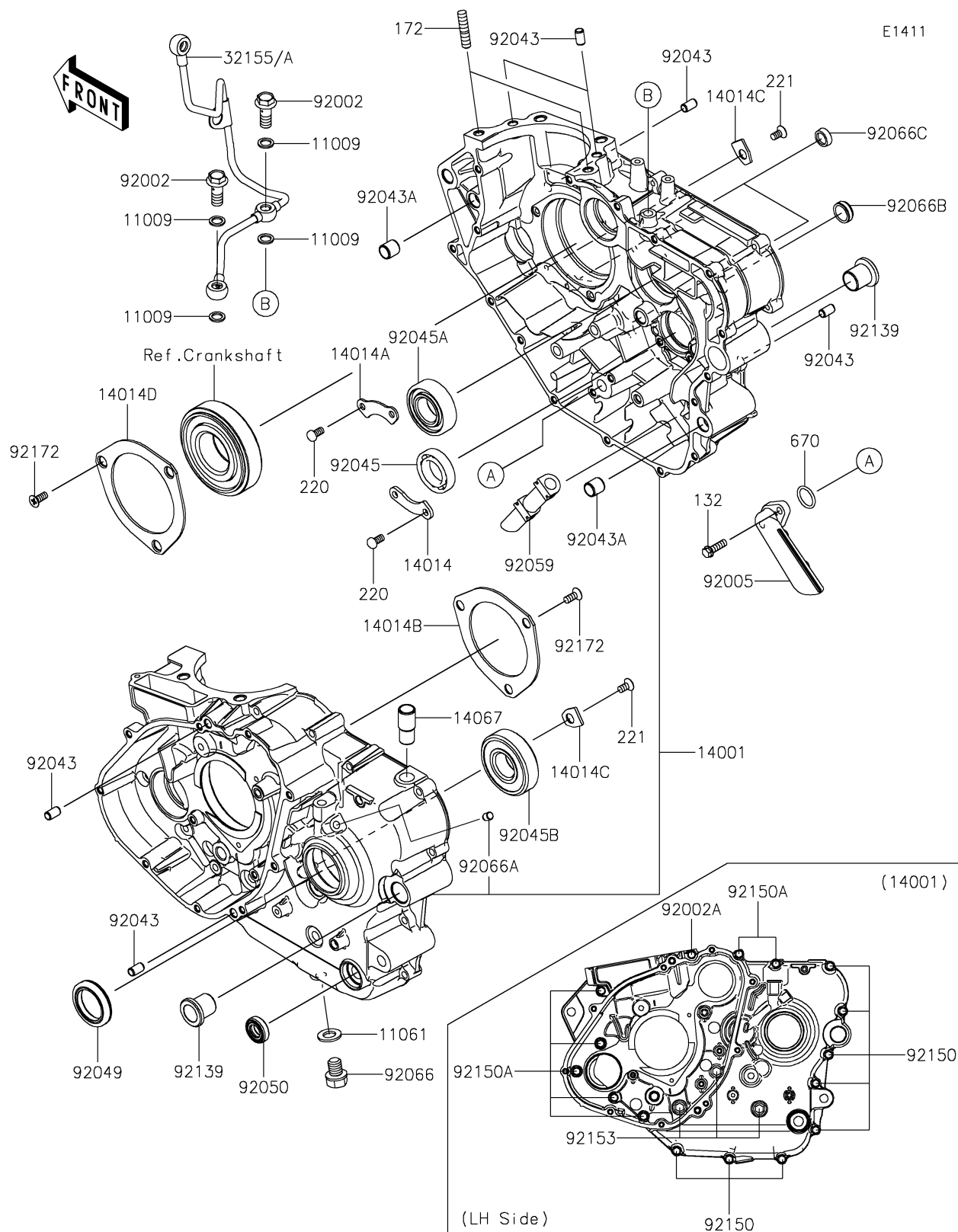


# 2023 KLR® 650 S PARTS DIAGRAM

## Crankcase



## 2023 KLR® 650 S PARTS LIST

### Crankcase

| ITEM NAME                               | PART NUMBER | QUANTITY |
|-----------------------------------------|-------------|----------|
| GASKET,10X14.5X1.5 (Ref # 11009)        | 11009-1105  | 4        |
| GASKET,12X22X2 (Ref # 11061)            | 11061-0417  | 1        |
| SET-CRANKCASE (Ref # 14001)             | 14001-0730  | 1        |
| PLATE-POSITION (Ref # 14014)            | 14014-0045  | 1        |
| PLATE-POSITION (Ref # 14014A)           | 14014-0562  | 1        |
| PLATE-POSITION (Ref # 14014B)           | 14014-1051  | 1        |
| PLATE-POSITION (Ref # 14014C)           | 14014-1057  | 2        |
| PLATE-POSITION (Ref # 14014D)           | 14014-1083  | 1        |
| FITTING,BREATHER (Ref # 14067)          | 14067-006   | 1        |
| PIPE,CRANKCASE-HEAD (Ref # 32155)       | 32155-4450  | 1        |
| BOLT,BANJO,10X25 (Ref # 92002)          | 92002-1170  | 2        |
| BOLT,FLANGED,6X60 (Ref # 92002A)        | 92002-1567  | 1        |
| FITTING (Ref # 92005)                   | 92005-1152  | 1        |
| PIN,6.2X8X14 (Ref # 92043)              | 92043-1263  | 6        |
| PIN,11.5X14X14 (Ref # 92043A)           | 92043-1279  | 2        |
| BEARING-BALL,#6905 (Ref # 92045)        | 92045-036   | 1        |
| BEARING-BALL,TMB205 (Ref # 92045A)      | 92045-1105  | 1        |
| BEARING-BALL,TM-SX0597LU (Ref # 92045B) | 92045-1127  | 1        |
| SEAL-OIL,32X45X7.5 (Ref # 92049)        | 92049-0825  | 1        |
| SEAL-OIL (Ref # 92050)                  | 92050-082   | 1        |
| TUBE,BREATHER (Ref # 92059)             | 92059-1833  | 1        |
| PLUG,OIL DRAIN,12X15 (Ref # 92066)      | 92066-0767  | 1        |
| PLUG,OIL LINE,7.2X8 (Ref # 92066A)      | 92066-1012  | 1        |
| PLUG,RCA207 (Ref # 92066B)              | 92066-1264  | 1        |
| PLUG (Ref # 92066C)                     | 92066-1282  | 2        |
| BUSHING (Ref # 92139)                   | 92139-1117  | 2        |
| BOLT,6X30 (Ref # 92150)                 | 92150-1021  | 8        |
| BOLT,6X50 (Ref # 92150A)                | 92150-1968  | 7        |
| BOLT,FLANGED-SMALL,8X80 (Ref # 92153)   | 92153-1323  | 3        |

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### Crankcase

| ITEM NAME                           | PART NUMBER | QUANTITY |
|-------------------------------------|-------------|----------|
| SCREW,6X15 (Ref # 92172)            | 92172-0144  | 6        |
| BOLT-FLANGED-SMALL,6X20 (Ref # 132) | 132BA0620   | 2        |
| BOLT-STUD,8X22 (Ref # 172)          | 172BA0822   | 2        |
| SCREW-PAN-CROS,6X12 (Ref # 220)     | 220AA0612   | 4        |
| SCREW-CSK-CROS,6X12 (Ref # 221)     | 221AA0612   | 2        |
| O RING,18MM (Ref # 670)             | 670D2018    | 1        |