

Belt Converter

Let the Good Times Roll®

This diagram illustrates the exploded view of a mechanical assembly, likely a pump or motor component. The parts are labeled with the following numbers:

- 59302A
- 92046
- 92045
- 92033A
- 92049
- 92043
- 92122A
- 92049
- 92055
- 92049
- 92055
- 92152
- 92145A
- 92152A
- 92210
- 13095
- 13061
- 92210A
- 13078
- 13070
- 13272
- 13070
- 92122
- 92028
- 92033B
- 59301
- 13107
- 59011
- 59302
- 92210B
- 41036
- 13272A
- 92033
- 92145
- 49049
- 59091
- 92161
- 49094

A directional arrow in the bottom left corner points towards the left and is labeled "FRONT".

2023 BRUTE FORCE® 300

PARTS LIST

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ITEM NAME	PART NUMBER	QUANTITY
BOSS,DRIVE SHAFT (Ref # 13061)	13061-Y002	1
GUIDE (Ref # 13070)	13070-Y001	3
RATCHET (Ref # 13078)	13078-Y005	1
HOUSING-COMP-CLUTCH (Ref # 13095)	13095-Y004	1
SHAFT,DRIVE (Ref # 13107)	13107-Y007	1
PLATE,RAMP (Ref # 13272)	13272-Y006	1
PLATE,CLUTCH SIDE (Ref # 13272A)	13272-Y007	1
HUB-ASSY (Ref # 41036)	41036-Y003	1
SHOE-CLUTCH (Ref # 49049)	49049-Y001	3
CONVERTER-ASSY-DRIVEN (Ref # 49094)	49094-Y003	1
BELT,DRIVE (Ref # 59011)	59011-Y003	1
PULLEY,DRIVEN (Ref # 59091)	59091-Y001	1
SHEAVE-MOVABLE (Ref # 59301)	59301-Y003	1
SHEAVE-COMP (Ref # 59302)	59302-Y007	1
SHEAVE-COMP,FIXED (Ref # 59302A)	59302-Y008	1
SHEAVE-COMP,MOVABLE (Ref # 59302B)	59302-Y009	1
BUSHING,27X33X37 (Ref # 92028)	92028-Y001	1
RING-SNAP,7MM (Ref # 92033)	92033-Y016	3
RING-SNAP (Ref # 92033A)	92033-Y017	1
RING-SNAP,33MM (Ref # 92033B)	92033-Y018	1
PIN,GUIDE (Ref # 92043)	92043-Y016	4
BEARING-BALL,6902U (Ref # 92045)	92045-Y019	1
BEARING-NEEDLE,22X29X18 (Ref # 92046)	92046-Y005	1
SEAL-OIL (Ref # 92049)	92049-Y012	2
RING-O (Ref # 92055)	92055-Y024	2
ROLLER,WEIGHT (Ref # 92122)	92122-Y007	6
ROLLER,GUIDE (Ref # 92122A)	92122-Y008	4
SPRING,CLUTCH (Ref # 92145)	92145-Y026	3
SPRING (Ref # 92145A)	92145-Y027	1

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PARTS LIST

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ITEM NAME	PART NUMBER	QUANTITY
COLLAR,SEAL (Ref # 92152)	92152-Y016	1
COLLAR,SPRING (Ref # 92152A)	92152-Y017	1
DAMPER,CLUTCH (Ref # 92161)	92161-Y009	3
NUT,28MM (Ref # 92210)	92210-Y002	1
NUT,12MM (Ref # 92210A)	92210-Y037	1
NUT,FLANGE,14MM (Ref # 92210B)	92210-Y038	1