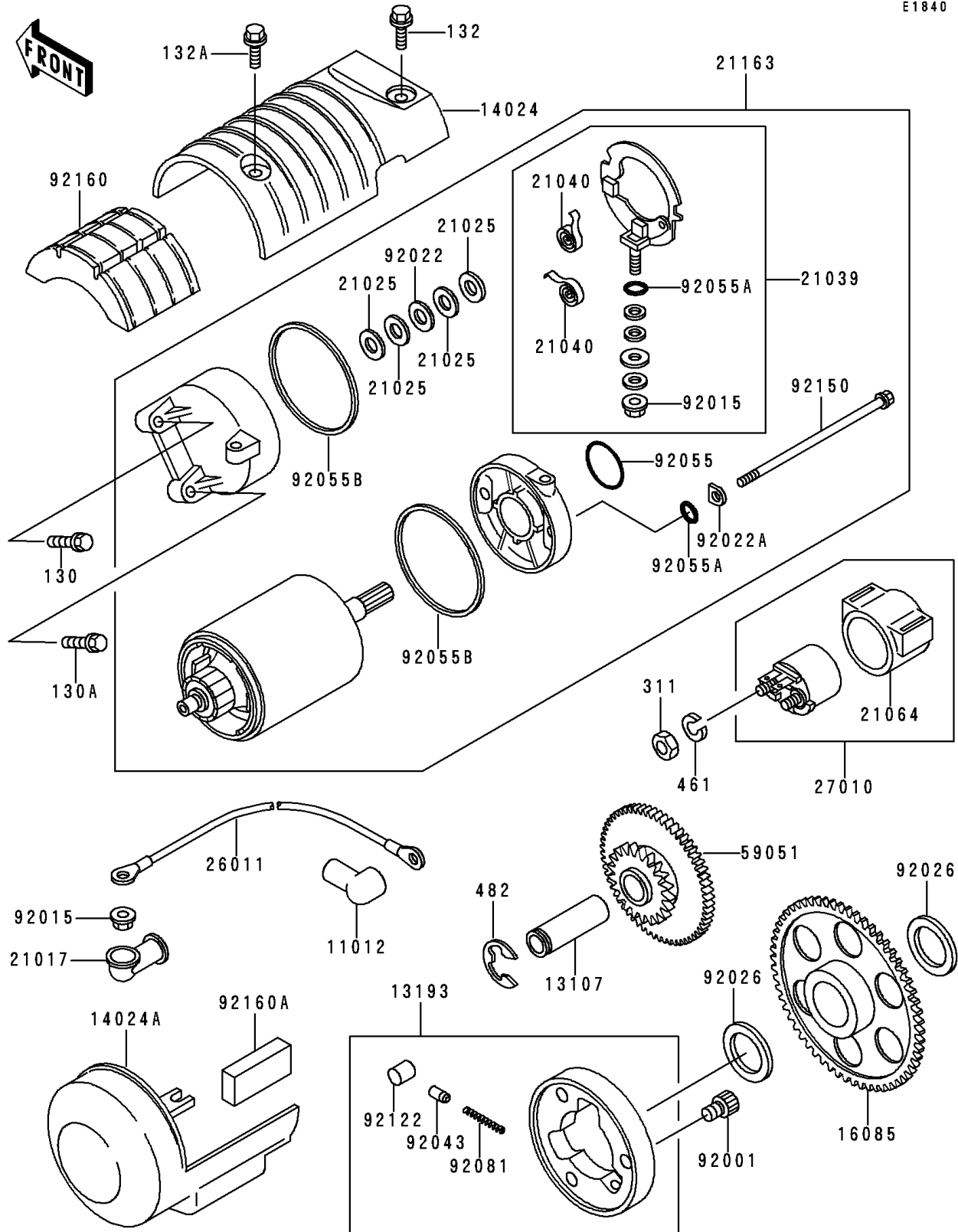


# 1991 Zephyr PARTS DIAGRAM

Starter Motor

E1840



# 1991 Zephyr PARTS LIST

## Starter Motor

ITEM NAME	PART NUMBER	QUANTITY
BOLT-FLANGED,6X25 (Ref # 130)	130G0625	1
BOLT-FLANGED,6X30 (Ref # 130A)	130G0630	1
BOLT-FLANGED-SMALL (Ref # 132)	132E0620	1
BOLT-FLANGED-SMALL (Ref # 132A)	132E0625	1
NUT-HEX,6MM (Ref # 311)	311B0600	2
WASHER-SPRING,6MM (Ref # 461)	461F0600	2
CIRCLIP-TYPE-E,12MM (Ref # 482)	482J0200	1
CAP,TERMINAL (Ref # 11012)	11012-1354	1
SHAFT,STARTER IDLE (Ref # 13107)	13107-1006	1
CLUTCH-ASSY-ONEWAY (Ref # 13193)	13193-1002	1
COVER,STARTER,UPP (Ref # 14024)	14024-1808	1
COVER,STARTER,LWR (Ref # 14024A)	14024-1809	1
GEAR,ONEWAY CLUTCH (Ref # 16085)	16085-1030	1
GROMMET,STARTER TERMINAL (Ref # 21017)	21017-017	1
WASHER,9.1X18X0.2 (Ref # 21025)	21025-011	4
BRUSH,CARBON (Ref # 21039)	21039-1062	1
SPRING-BRUSH (Ref # 21040)	21040-1057	2
DAMPER,MAGNETIC SWITCH (Ref # 21064)	21064-002	1
STARTER-ELECTRIC (Ref # 21163)	21163-1150	1
WIRE-LEAD,STARTER MOTOR (Ref # 26011)	26011-1135	1
SWITCH,MAGNETIC (Ref # 27010)	27010-1209	1
GEAR-SPUR,STARTER IDLE (Ref # 59051)	59051-1011	1
BOLT,SOCKET,8X10 (Ref # 92001)	92001-1424	3
NUT,STARTER MOTOR (Ref # 92015)	92015-1476	2
WASHER,9.1X18X0.8 (Ref # 92022)	92022-1132	1
WASHER,LOCK,T=2.0 (Ref # 92022A)	92022-1458	2
SPACER,25X36X3.2 (Ref # 92026)	92026-1025	2
PIN (Ref # 92043)	92043-132	3
RING-O (Ref # 92055)	92055-1276	1

# 1991 Zephyr PARTS LIST

## Starter Motor

ITEM NAME	PART NUMBER	QUANTITY
RING-O,4.5X2.0 (Ref # 92055A)	92055-1370	3
RING-O,STARTER MOTOR (Ref # 92055B)	92055-1381	2
SPRING,COIL (Ref # 92081)	92081-159	3
ROLLER (Ref # 92122)	92122-006	3
BOLT (Ref # 92150)	92150-1243	2
DAMPER,STARTER COVER (Ref # 92160)	92160-1421	1
DAMPER (Ref # 92160A)	92160-1439	1