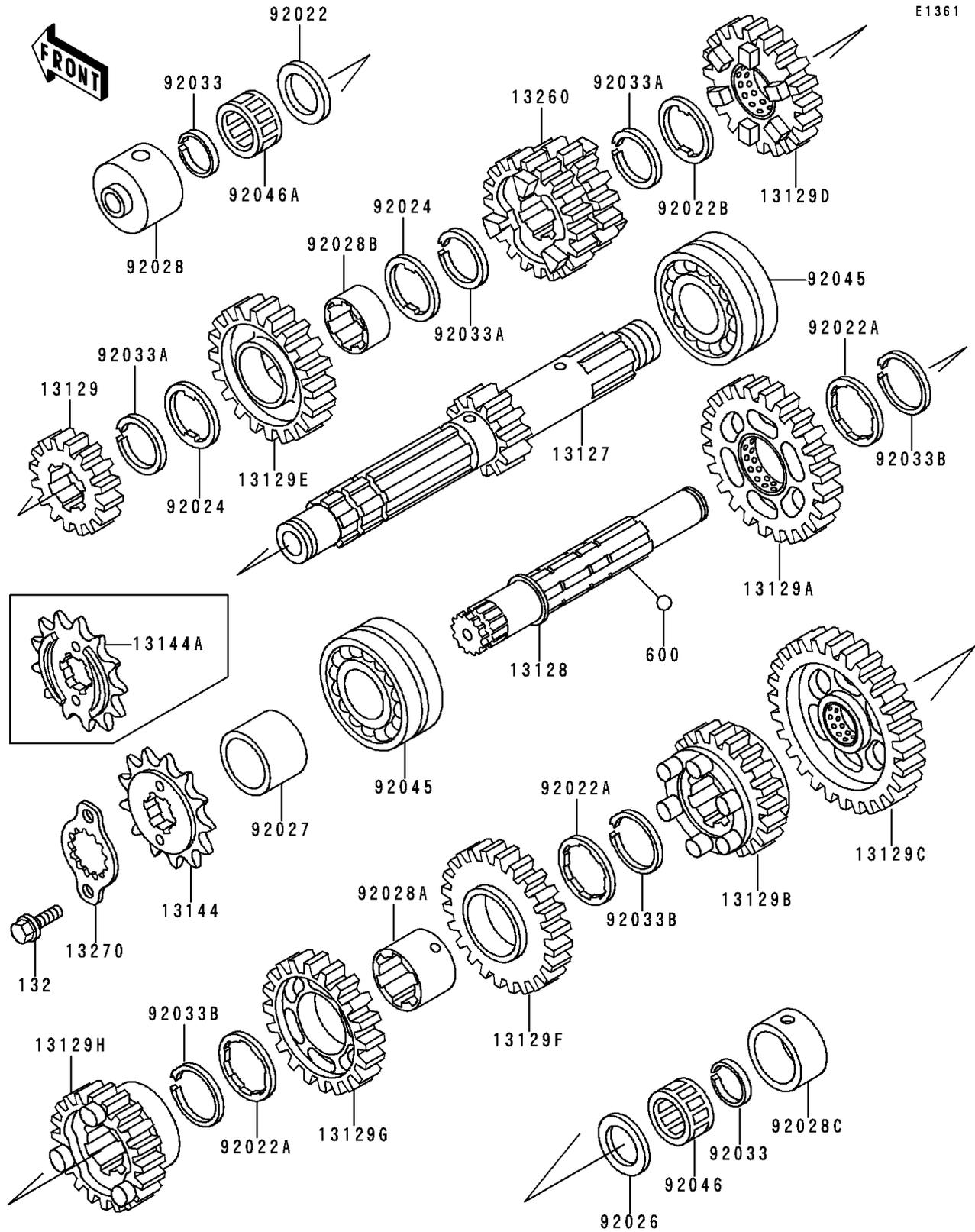


# 1991 Zephyr

## PARTS DIAGRAM

### Transmission



# 1991 Zephyr

## PARTS LIST

### Transmission

ITEM NAME	PART NUMBER	QUANTITY
BOLT-FLANGED-SMALL (Ref # 132)	132G0608	2
BALL-STEEL,5/32" (Ref # 600)	600A0500	3
SHAFT-TRANSMISSION INPUT,14T (Ref # 13127)	13127-1151	1
SHAFT-TRANSMISSION OUTPUT (Ref # 13128)	13128-1119	1
GEAR,INPUT 2ND,18T (Ref # 13129)	13129-1077	1
GEAR,OUTPUT 2ND,32T (Ref # 13129A)	13129-1078	1
GEAR,OUTPUT 5TH,25T (Ref # 13129B)	13129-1083	1
GEAR,OUTPUT LOW,36T (Ref # 13129C)	13129-1564	1
GEAR,INPUT 5TH,26T (Ref # 13129D)	13129-1657	1
GEAR,INPUT TOP,27T (Ref # 13129E)	13129-1658	1
GEAR,OUTPUT 3RD,29T (Ref # 13129F)	13129-1659	1
GEAR,OUTPUT 4TH,27T (Ref # 13129G)	13129-1660	1
GEAR,OUTPUT TOP,23T (Ref # 13129H)	13129-1662	1
SPROCKET-OUTPUT,16T (Ref # 13144)	13144-1085	1
SPROCKET-OUTPUT,16T (Ref # 13144A)	13144-1158	1
GEAR,INPUT 3RD&4TH,21T&24T (Ref # 13260)	13260-1195	1
PLATE,SPROCKET (Ref # 13270)	13270-1060	1
WASHER,20.5X30X1,STEEL (Ref # 92022)	92022-112	1
WASHER,TOOTHED,28.3X33.5X1 (Ref # 92022A)	92022-1139	3
WASHER,TOOTHED,25.3X31.8X1.6 (Ref # 92022B)	92022-1861	1
WASHER,TOOTHED,25.5X32X1 (Ref # 92024)	92024-033	2
SPACER,20.3X30X2.0 (Ref # 92026)	92026-1022	1
COLLAR,25X32X23.5 (Ref # 92027)	92027-1106	1
BUSHING,INPUT SHAFT (Ref # 92028)	92028-1199	1
BUSHING,OUTPUT 3RD&4TH GEAR (Ref # 92028A)	92028-1364	1
BUSHING,INPUT TOP GEAR (Ref # 92028B)	92028-1552	1
BUSHING,26X34X16.6 (Ref # 92028C)	92028-180	1
RING-SNAP,20MM (Ref # 92033)	92033-015	2
RING-SNAP,24MM (Ref # 92033A)	92033-026	3

# 1991 Zephyr

## PARTS LIST

### Transmission

ITEM NAME	PART NUMBER	QUANTITY
RING-SNAP,25.9MM (Ref # 92033B)	92033-1037	3
BEARING-BALL,83993SH2-CS (Ref # 92045)	92045-035	2
BEARING-NEEDLE,VS20/14A (Ref # 92046)	92046-1030	1
BEARING-NEEDLE,20V2715 (Ref # 92046A)	92046-1045	1