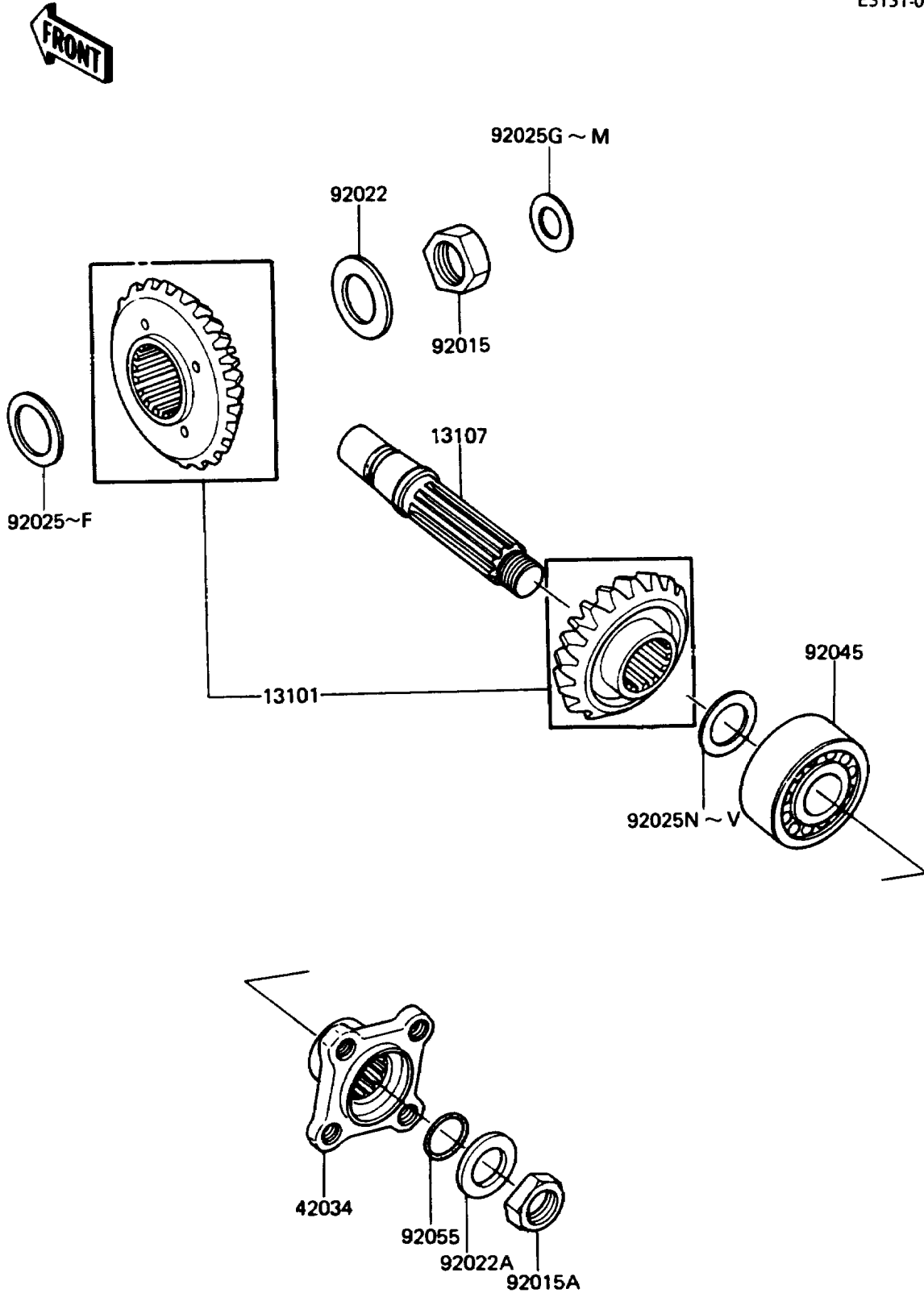


1987 Voyager PARTS DIAGRAM

Front Bevel Gear

E3131-0007



1987 Voyager PARTS LIST

Front Bevel Gear

| ITEM NAME | PART NUMBER | QUANTITY |
|-------------------------------------|-------------|----------|
| GEAR-ASSY,BEVEL,FR (Ref # 13101) | 13101-5042 | 1 |
| SHAFT,BEVEL GEAR (Ref # 13107) | 13107-1029 | 1 |
| COUPLING,OUTPUT SHAFT (Ref # 42034) | 42034-1010 | 1 |
| NUT,24MM (Ref # 92015) | 92015-1057 | 1 |
| NUT,20MM (Ref # 92015A) | 92016-028 | 1 |
| WASHER,SPRING,24MM (Ref # 92022) | 92022-1104 | 1 |
| WASHER,20.3X36X2.3 (Ref # 92022A) | 92022-1116 | 1 |
| SHIM,30.3X40X0.6 (Ref # 92025) | 92025-1006 | 1 |
| SHIM,30.3X40X0.9 (Ref # 92025A) | 92025-1007 | 1 |
| SHIM,30.3X40X1.20 (Ref # 92025B) | 92025-1008 | 1 |
| SHIM,30.3X40X0.1 (Ref # 92025C) | 92025-1009 | 1 |
| SHIM,30.3X40X0.15 (Ref # 92025D) | 92025-1010 | 1 |
| SHIM,30.3X40X0.20 (Ref # 92025E) | 92025-1011 | 1 |
| SHIM,30.3X40X0.30 (Ref # 92025F) | 92025-1012 | 1 |
| SHIM,15.3X27.5X0.60 (Ref # 92025G) | 92025-1020 | 1 |
| SHIM,15.3X27.5X0.90 (Ref # 92025H) | 92025-1021 | 1 |
| SHIM,15.3X27.5X1.20 (Ref # 92025I) | 92025-1022 | 1 |
| SHIM,15.3X27.5X0.10 (Ref # 92025J) | 92025-1023 | 1 |
| SHIM,15.3X27.5X0.15 (Ref # 92025K) | 92025-1024 | 1 |
| SHIM,15.3X27.5X0.20 (Ref # 92025L) | 92025-1025 | 1 |
| SHIM,15.3X27.5X0.30 (Ref # 92025M) | 92025-1026 | 1 |
| SHIM,25.3X36X0.15 (Ref # 92025N) | 92025-1688 | 1 |
| SHIM,25.3X36X0.50 (Ref # 92025O) | 92025-1689 | 1 |
| SHIM,25.3X36X0.60 (Ref # 92025P) | 92025-1690 | 1 |
| SHIM,25.3X36X0.70 (Ref # 92025Q) | 92025-1691 | 1 |
| SHIM,25.3X36X0.80 (Ref # 92025R) | 92025-1692 | 1 |
| SHIM,25.3X36X0.90 (Ref # 92025S) | 92025-1693 | 1 |
| SHIM,25.3X36X1.00 (Ref # 92025T) | 92025-1694 | 1 |
| SHIM,25.3X36X1.10 (Ref # 92025U) | 92025-1695 | 1 |

1987 Voyager PARTS LIST

Front Bevel Gear

| ITEM NAME | PART NUMBER | QUANTITY |
|---------------------------------------|-------------|----------|
| SHIM,25.3X36X1.20 (Ref # 92025V) | 92025-1696 | 1 |
| BEARING-BALL,5305SH2CD2 (Ref # 92045) | 92045-1147 | 1 |
| RING-O,20.5MM (Ref # 92055) | 92055-1029 | 1 |