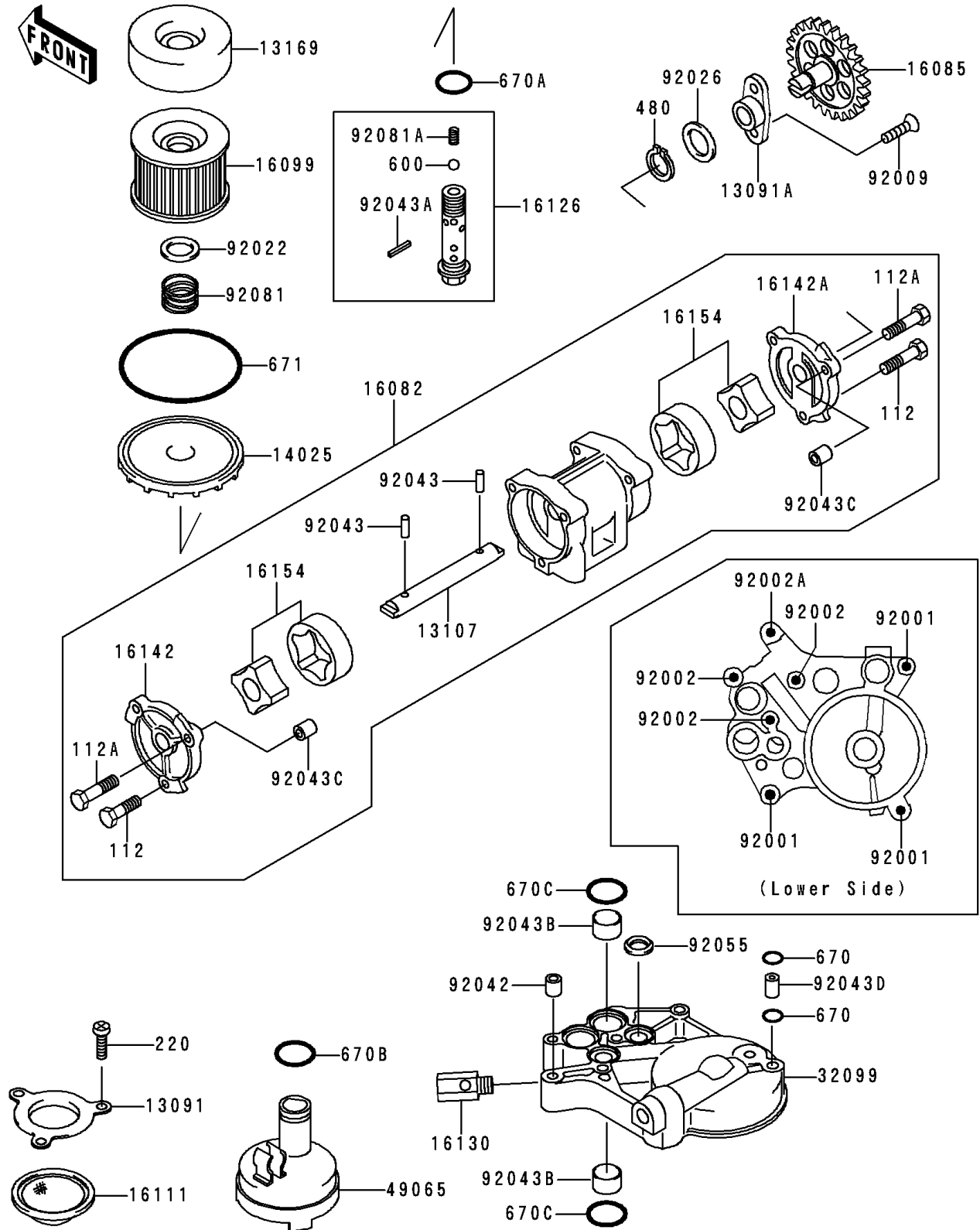


# 1997 Voyager XII PARTS DIAGRAM

Oil Pump/Oil Filter

E1710



# 1997 Voyager XII PARTS LIST

## Oil Pump/Oil Filter

| ITEM NAME                              | PART NUMBER | QUANTITY |
|--|-------------|----------|
| BOLT-UPSET (Ref # 112)                 | 112G0618    | 4        |
| BOLT-UPSET (Ref # 112A)                | 112G0625    | 2        |
| SCREW-PAN-CROS,6X12 (Ref # 220)        | 220B0612    | 3        |
| CIRCLIP-TYPE-C,14MM (Ref # 480)        | 480J1400    | 1        |
| BALL-STEEL,3/8" (Ref # 600)            | 600A1200    | 1        |
| O RING,5MM (Ref # 670)                 | 670B1505    | 2        |
| O RING,16MM (Ref # 670A)               | 670B2016    | 1        |
| O RING,18MM (Ref # 670B)               | 670B2018    | 1        |
| O RING,20MM (Ref # 670C)               | 670D2020    | 3        |
| HOLDER,OIL FILTER (Ref # 13091)        | 13091-1274  | 1        |
| HOLDER,PUMP GEAR (Ref # 13091A)        | 13091-1333  | 1        |
| SHAFT (Ref # 13107)                    | 13107-1191  | 1        |
| PLATE,OIL FILTER (Ref # 13169)         | 13169-1313  | 1        |
| COVER,OIL FILTER,F.BLACK (Ref # 14025) | 14025-1422  | 1        |
| PUMP-ASSY-OIL (Ref # 16082)            | 16082-1076  | 1        |
| GEAR,OIL PUMP,35T (Ref # 16085)        | 16085-1153  | 1        |
| ELEMENT-OIL FILTER (Ref # 16099)       | 16099-003   | 1        |
| FILTER,OIL (Ref # 16111)               | 16111-003   | 1        |
| VALVE,OIL FILTER (Ref # 16126)         | 16126-1108  | 1        |
| VALVE-ASSY-RELIEF (Ref # 16130)        | 16130-1001  | 1        |
| COVER-PUMP,LH (Ref # 16142)            | 16142-1070  | 1        |
| COVER-PUMP,RH (Ref # 16142A)           | 16142-1071  | 1        |
| ROTOR-PUMP (Ref # 16154)               | 16154-1062  | 2        |
| CASE,OIL FILTER (Ref # 32099)          | 32099-1082  | 1        |
| FILTER-OIL (Ref # 49065)               | 49065-1055  | 1        |
| BOLT,FLANGED,6X38 (Ref # 92001)        | 92001-1105  | 3        |
| BOLT,6X38 (Ref # 92002)                | 92002-1431  | 3        |
| BOLT,6X43 (Ref # 92002A)               | 92002-1881  | 1        |
| SCREW,6X16 (Ref # 92009)               | 92009-1360  | 2        |

## 1997 Voyager XII PARTS LIST

Oil Pump/Oil Filter

| ITEM NAME                        | PART NUMBER | QUANTITY |
|----------------------------------|-------------|----------|
| WASHER,20.5X30X1 (Ref # 92022)   | 92022-1012  | 1        |
| SPACER,14X20X1.0 (Ref # 92026)   | 92026-1534  | 1        |
| PIN,DOWEL,6.3X8X14 (Ref # 92042) | 92042-007   | 1        |
| PIN,DOWEL,5X17.8 (Ref # 92043)   | 92043-1061  | 2        |
| PIN,SPRING,2X20 (Ref # 92043A)   | 92043-111   | 1        |
| PIN,18X20X12 (Ref # 92043B)      | 92043-1213  | 3        |
| PIN,DOWEL,8X10 (Ref # 92043C)    | 92043-1302  | 2        |
| PIN (Ref # 92043D)               | 92043-1304  | 1        |
| RING-O,19.5MM (Ref # 92055)      | 92055-077   | 2        |
| SPRING,OIL FILTER (Ref # 92081)  | 92081-1018  | 1        |
| SPRING (Ref # 92081A)            | 92081-109   | 1        |
| O RING,90MM (Ref # 671)          | 671B2590    | 1        |