



# 1991 Voyager XII

## PARTS LIST

### Clutch(ZG1200-B5)

| ITEM NAME                            | PART NUMBER | QUANTITY |
|--------------------------------------|-------------|----------|
| BOLT-SOCKET,6X16 (Ref # 120)         | 120Q0616    | 6        |
| CIRCLIP (Ref # 481)                  | 481J9500    | 1        |
| CAM-DAMPER (Ref # 13048)             | 13048-1007  | 1        |
| HUB-CLUTCH (Ref # 13087)             | 13087-1071  | 1        |
| HUB-CLUTCH (Ref # 13087A)            | 13087-1072  | 1        |
| PLATE-FRICTION (Ref # 13088)         | 13088-1051  | 9        |
| PLATE-CLUTCH,T=2.3 (Ref # 13089)     | 13089-1004  | AR       |
| PLATE-CLUTCH,T=2.6 (Ref # 13089A)    | 13089-1067  | AR       |
| PLATE-CLUTCH,T=2.0 (Ref # 13089B)    | 13089-1068  | AR       |
| HOLDER,CLUTCH SPRING (Ref # 13091)   | 13091-1041  | 6        |
| HOUSING-COMP-CLUTCH (Ref # 13095)    | 13095-1167  | 1        |
| SHAFT,CLUTCH (Ref # 13107)           | 13107-1266  | 1        |
| ROD-PUSH,CLUTCH (Ref # 13116)        | 13116-1102  | 1        |
| ROD-PUSH,L=343 (Ref # 13116A)        | 13116-1121  | 1        |
| PLATE-CLUTCH OPERATING (Ref # 13187) | 13187-1055  | 1        |
| RELEASE-ASSY-CLUTCH (Ref # 13231)    | 13231-1057  | 1        |
| PISTON,CLUTCH RELEASE (Ref # 13256)  | 13256-1051  | 1        |
| GEAR,OIL PUMP,37T (Ref # 16085)      | 16085-1157  | 1        |
| BREATHER-BRAKE (Ref # 43056)         | 43056-1052  | 1        |
| CAP-BREATHER (Ref # 43057)           | 43057-1001  | 1        |
| RING (Ref # 43058)                   | 43058-1059  | 1        |
| BOLT,6X25 (Ref # 92002)              | 92002-1612  | 3        |
| BOLT,CLUTCH (Ref # 92002A)           | 92002-1639  | 6        |
| NUT,20MM (Ref # 92015)               | 92015-1555  | 1        |
| WASHER,TOOTHED,25X40X5 (Ref # 92022) | 92022-1114  | 1        |
| WASHER,CLUTCH THRUST (Ref # 92022A)  | 92022-1221  | 1        |
| WASHER,15.1X29X1.0 (Ref # 92022B)    | 92022-1463  | 1        |
| SPACER,59X70X3.5 (Ref # 92026)       | 92026-1043  | 1        |
| SPACER,CLUTCH (Ref # 92026A)         | 92026-1202  | 1        |

# 1991 Voyager XII

## PARTS LIST

### Clutch(ZG1200-B5)

| ITEM NAME                             | PART NUMBER | QUANTITY |
|---------------------------------------|-------------|----------|
| SPACER,25X45X2.0 (Ref # 92026C)       | 92026-1306  | 1        |
| SPACER,25X62X2.0 (Ref # 92026D)       | 92026-1307  | 1        |
| RING-SNAP,50MM (Ref # 92033)          | 92033-1177  | 1        |
| BEARING-NEEDLE,AXK1102 (Ref # 92046)  | 92046-1052  | 1        |
| BEARING-NEEDLE,K556020 (Ref # 92046A) | 92046-1152  | 1        |
| SEAL-OIL,PISTON (Ref # 92049)         | 92049-1165  | 1        |
| SPRING,CLUTCH (Ref # 92081)           | 92081-1114  | 6        |
| SPRING,CLUTCH RELEASE (Ref # 92081A)  | 92081-1644  | 1        |
| SPRING (Ref # 92081B)                 | 92081-1906  | 7        |
| COLLAR,INPUTSHAFT (Ref # 92143)       | 92027-1967  | 1        |
| SPACER,CLUTCH RELEASE (Ref # 92026B)  | 92026-1263  | 1        |