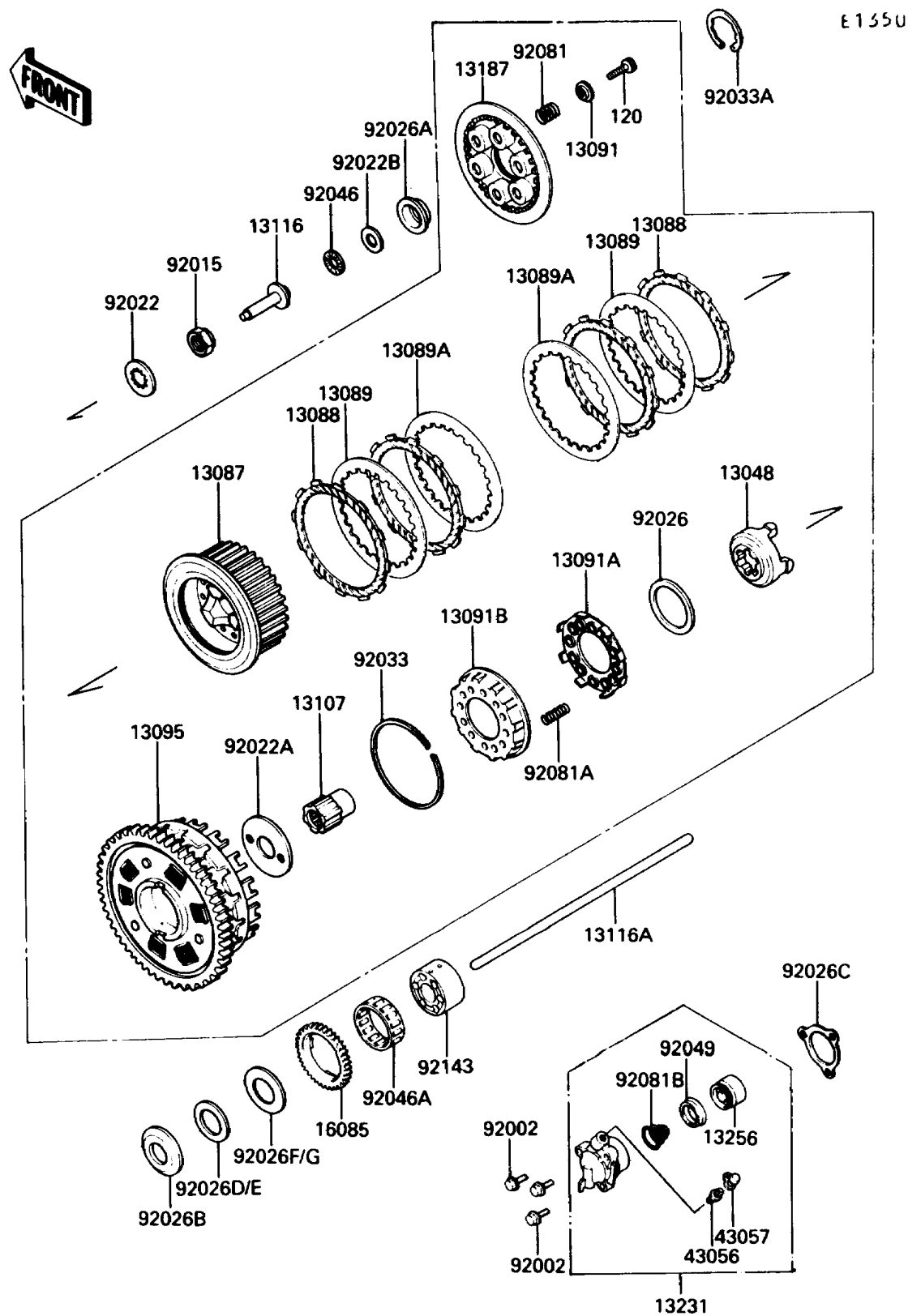


# 1989 Voyager XII PARTS DIAGRAM

Clutch(ZG1200-B1/B2/B3/B4)



# 1989 Voyager XII PARTS LIST

Clutch(ZG1200-B1/B2/B3/B4)

| ITEM NAME                              | PART NUMBER | QUANTITY |
|----------------------------------------|-------------|----------|
| CAM-DAMPER (Ref # 13048)               | 13048-1007  | 1        |
| HUB-CLUTCH (Ref # 13087)               | 13087-1082  | 1        |
| PLATE-FRICTION (Ref # 13088)           | 13088-1051  | 9        |
| PLATE-CLUTCH,T=2.6 (Ref # 13089)       | 13089-1067  | 2        |
| PLATE-CLUTCH,T=2.9 (Ref # 13089A)      | 13089-1071  | 6        |
| HOLDER,CLUTCH SPRING (Ref # 13091)     | 13091-1041  | 6        |
| HOLDER,DAMPER SPRING,RH (Ref # 13091A) | 13091-1042  | 1        |
| HOLDER,DAMPER SPRING,LH (Ref # 13091B) | 13091-1043  | 1        |
| HOUSING-COMP-CLUTCH (Ref # 13095)      | 13095-1167  | 1        |
| SHAFT,CLUTCH (Ref # 13107)             | 13107-1266  | 1        |
| ROD-PUSH,CLUTCH (Ref # 13116)          | 13116-1102  | 1        |
| ROD-PUSH,L=343 (Ref # 13116A)          | 13116-1121  | 1        |
| PLATE-CLUTCH OPERATING (Ref # 13187)   | 13187-1056  | 1        |
| RELEASE-ASSY-CLUTCH (Ref # 13231)      | 13231-1057  | 1        |
| PISTON,CLUTCH RELEASE (Ref # 13256)    | 13256-1051  | 1        |
| GEAR,OIL PUMP,37T (Ref # 16085)        | 16085-1157  | 1        |
| BREATHER-BRAKE (Ref # 43056)           | 43056-1052  | 1        |
| CAP-BREATHER (Ref # 43057)             | 43057-1001  | 1        |
| BOLT,6X25 (Ref # 92002)                | 92002-1612  | 3        |
| NUT,20MM (Ref # 92015)                 | 92015-1555  | 1        |
| WASHER,TOOTHED,25X40X5 (Ref # 92022)   | 92022-1114  | 1        |
| WASHER,CLUTCH THRUST (Ref # 92022A)    | 92022-1221  | 1        |
| WASHER,15.1X29X1.0 (Ref # 92022B)      | 92022-1463  | 1        |
| SPACER,59X70X3.5 (Ref # 92026)         | 92026-1043  | 1        |
| SPACER,CLUTCH (Ref # 92026A)           | 92026-1202  | 1        |
| SPACER,CLUTCH RELEASE (Ref # 92026C)   | 92026-1263  | 1        |
| SPACER,25X45X2.0 (Ref # 92026D)        | 92026-1306  | 1        |
| SPACER,25X62X2.0 (Ref # 92026F)        | 92026-1307  | 1        |
| RING-SNAP (Ref # 92033)                | 92033-1029  | 1        |

## 1989 Voyager XII PARTS LIST

Clutch(ZG1200-B1/B2/B3/B4)

| ITEM NAME                             | PART NUMBER | QUANTITY |
|---------------------------------------|-------------|----------|
| RING-SNAP,50MM (Ref # 92033A)         | 92033-1177  | 1        |
| BEARING-NEEDLE,AXK1102 (Ref # 92046)  | 92046-1052  | 1        |
| BEARING-NEEDLE,K556020 (Ref # 92046A) | 92046-1152  | 1        |
| SEAL-OIL,PISTON (Ref # 92049)         | 92049-1165  | 1        |
| SPRING,CLUTCH (Ref # 92081)           | 92081-1114  | 6        |
| BOLT-SOCKET,6X16 (Ref # 120)          | 120Q0616    | 6        |
| SPRING,CLUTCH DAMPER (Ref # 92081A)   | 92081-1115  | 12       |
| SPRING,CLUTCH RELEASE (Ref # 92081B)  | 92081-1644  | 1        |
| COLLAR,INPUTSHAFT (Ref # 92143)       | 92027-1967  | 1        |