

## Engine Cover(s)(A7F-AAF)

Exploded view diagram of a crankcase assembly. The diagram shows the main crankcase body (Ref. Crankcase) and various components that attach to it, including covers, gaskets, and fasteners. The components are labeled with part numbers and assembly order numbers.

**Top Section Components:**

- 132 (Screw)
- 14091A (Cover)
- 551 (Gasket)
- 92055A (Gasket)
- 92153 (Screw)
- 411A (Washer)
- 32190 (Bracket)
- 551A (Pin)

**Bottom Section Components:**

- 92055 (Gasket)
- 92144 (Screw)
- 411 (Washer)
- 92028 (Pin)
- 132A (Screw)
- 551B (Pin)
- 14031 (Bracket)
- 132B (Screw)
- 11061 (Cover)
- 551 (Gasket)
- 14091B (Cover)
- 132 (Screw)
- 92150 (Screw)
- 92022 (Washer)
- 92037 (Pin)
- 14091 (Cover)

**Assembly Order:**

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## 2009 Jet Ski® STX-15F PARTS LIST

Engine Cover(s)(A7F-AAF)

| ITEM NAME                            | PART NUMBER | QUANTITY |
|--------------------------------------|-------------|----------|
| GASKET,OUTPUT COVER (Ref # 11061)    | 11061-3709  | 1        |
| COVER-GENERATOR (Ref # 14031)        | 14031-3737  | 1        |
| COVER,COUPLING (Ref # 14091)         | 14091-3749  | 1        |
| COVER,PULS (Ref # 14091A)            | 14091-3763  | 1        |
| COVER,OUTPUT (Ref # 14091B)          | 14091-3776  | 1        |
| BRACKET-ENGINE (Ref # 32190)         | 32190-3703  | 2        |
| WASHER,6.5X20X1.5 (Ref # 92022)      | 92022-3710  | 2        |
| BUSHING (Ref # 92028)                | 92028-3718  | 1        |
| CLAMP,L=100 (Ref # 92037)            | 92037-3736  | 2        |
| RING-O,196X3 (Ref # 92055)           | 92055-3761  | 1        |
| RING-O,120X3 (Ref # 92055A)          | 92055-3762  | 1        |
| SPRING (Ref # 92144)                 | 92144-3728  | 1        |
| BOLT,6X18 (Ref # 92150)              | 92150-3729  | 2        |
| BOLT,FLANGED,8X30 (Ref # 92153)      | 92153-3722  | 4        |
| BOLT-FLANGED-SMALL,6X25 (Ref # 132)  | 132BD0625   | 10       |
| BOLT-FLANGED-SMALL,8X40 (Ref # 132A) | 132BD0840   | 4        |
| BOLT-FLANGED-SMALL,8X60 (Ref # 132B) | 132BD0860   | 3        |
| WASHER-PLAIN,5MM (Ref # 411)         | 411S0500    | 1        |
| WASHER-PLAIN,8MM (Ref # 411A)        | 411S0800    | 4        |
| PIN-DOWEL (Ref # 551)                | 551R0408    | 4        |
| PIN-DOWEL (Ref # 551A)               | 551R0612    | 4        |
| PIN-DOWEL (Ref # 551B)               | 551R0812    | 2        |