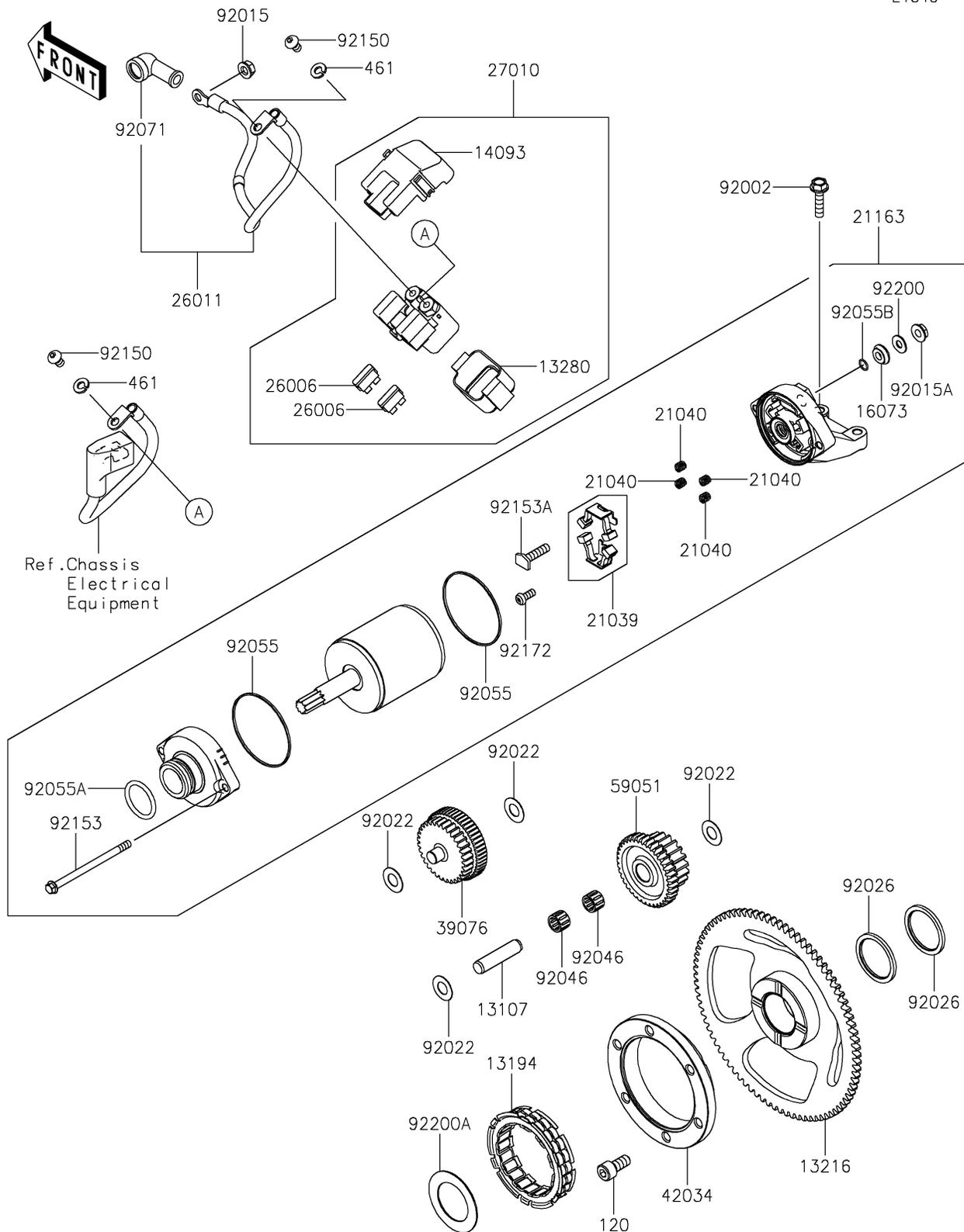


# 2023 KLR® 650 Adventure

## PARTS DIAGRAM

### Starter Motor

E1840



# 2023 KLR® 650 Adventure

## PARTS LIST

### Starter Motor

| ITEM NAME                               | PART NUMBER | QUANTITY |
|---|-------------|----------|
| SHAFT,IDLER (Ref # 13107)               | 13107-1135  | 1        |
| CLUTCH-ONEWAY (Ref # 13194)             | 13194-1089  | 1        |
| GEAR-COMP,ONEWAY CLUTCH (Ref # 13216)   | 13216-0044  | 1        |
| HOLDER (Ref # 13280)                    | 13280-0710  | 1        |
| COVER (Ref # 14093)                     | 14093-0199  | 1        |
| INSULATOR (Ref # 16073)                 | 16073-0053  | 1        |
| BRUSH,CARBON (Ref # 21039)              | 21039-0004  | 1        |
| SPRING-BRUSH (Ref # 21040)              | 21040-0003  | 4        |
| STARTER-ELECTRIC (Ref # 21163)          | 21163-0790  | 1        |
| FUSE,BLADE,30A,GREEN (Ref # 26006)      | 26006-1006  | 2        |
| WIRE-LEAD,STARTER (Ref # 26011)         | 26011-1938  | 1        |
| SWITCH,MAGNETIC (Ref # 27010)           | 27010-0948  | 1        |
| LIMITER,STARTER IDLE GEAR (Ref # 39076) | 39076-0021  | 1        |
| COUPLING (Ref # 42034)                  | 42034-1094  | 1        |
| GEAR-SPUR,20T & 37T (Ref # 59051)       | 59051-1133  | 1        |
| BOLT,FLANGED,6X25 (Ref # 92002)         | 92002-1086  | 2        |
| NUT,FLANGED,6MM (Ref # 92015)           | 92015-1367  | 1        |
| NUT,STARTER MOTOR (Ref # 92015A)        | 92015-1476  | 1        |
| WASHER,10.2X20X0.5 (Ref # 92022)        | 92022-1649  | 4        |
| SPACER (Ref # 92026)                    | 92026-1474  | 2        |
| BEARING-NEEDLE,K10X14X10 (Ref # 92046)  | 92046-1134  | 2        |
| RING-O (Ref # 92055)                    | 92055-0136  | 2        |
| RING-O (Ref # 92055A)                   | 92055-1276  | 1        |
| RING-O,4.5X2.0 (Ref # 92055B)           | 92055-1370  | 1        |
| GROMMET (Ref # 92071)                   | 92071-0705  | 1        |
| BOLT,6X10 (Ref # 92150)                 | 92150-1577  | 2        |
| BOLT (Ref # 92153)                      | 92153-1850  | 2        |
| BOLT (Ref # 92153A)                     | 92153-1866  | 1        |
| SCREW (Ref # 92172)                     | 92172-0334  | 1        |

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## PARTS LIST

### Starter Motor

| ITEM NAME                     | PART NUMBER | QUANTITY |
|-------------------------------|-------------|----------|
| WASHER (Ref # 92200)          | 92200-0386  | 1        |
| WASHER,32.2X50 (Ref # 92200A) | 92200-0555  | 1        |
| BOLT-SOCKET,8X18 (Ref # 120)  | 120CA0818   | 6        |
| WASHER-SPRING,6MM (Ref # 461) | 461DB0600   | 2        |