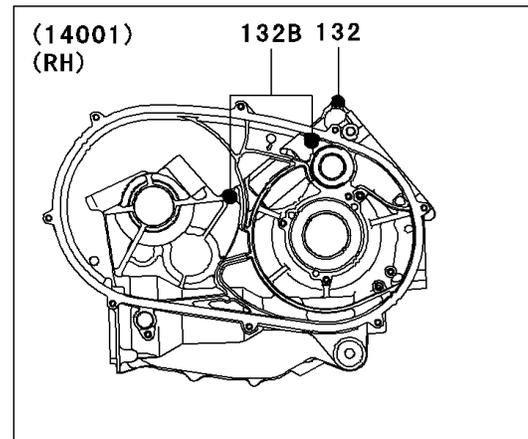
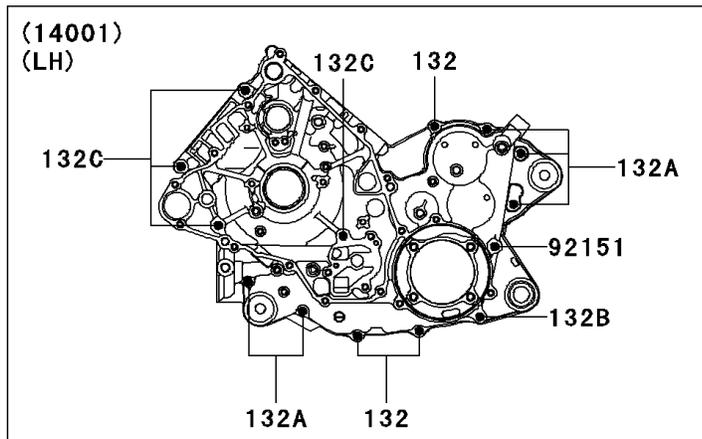
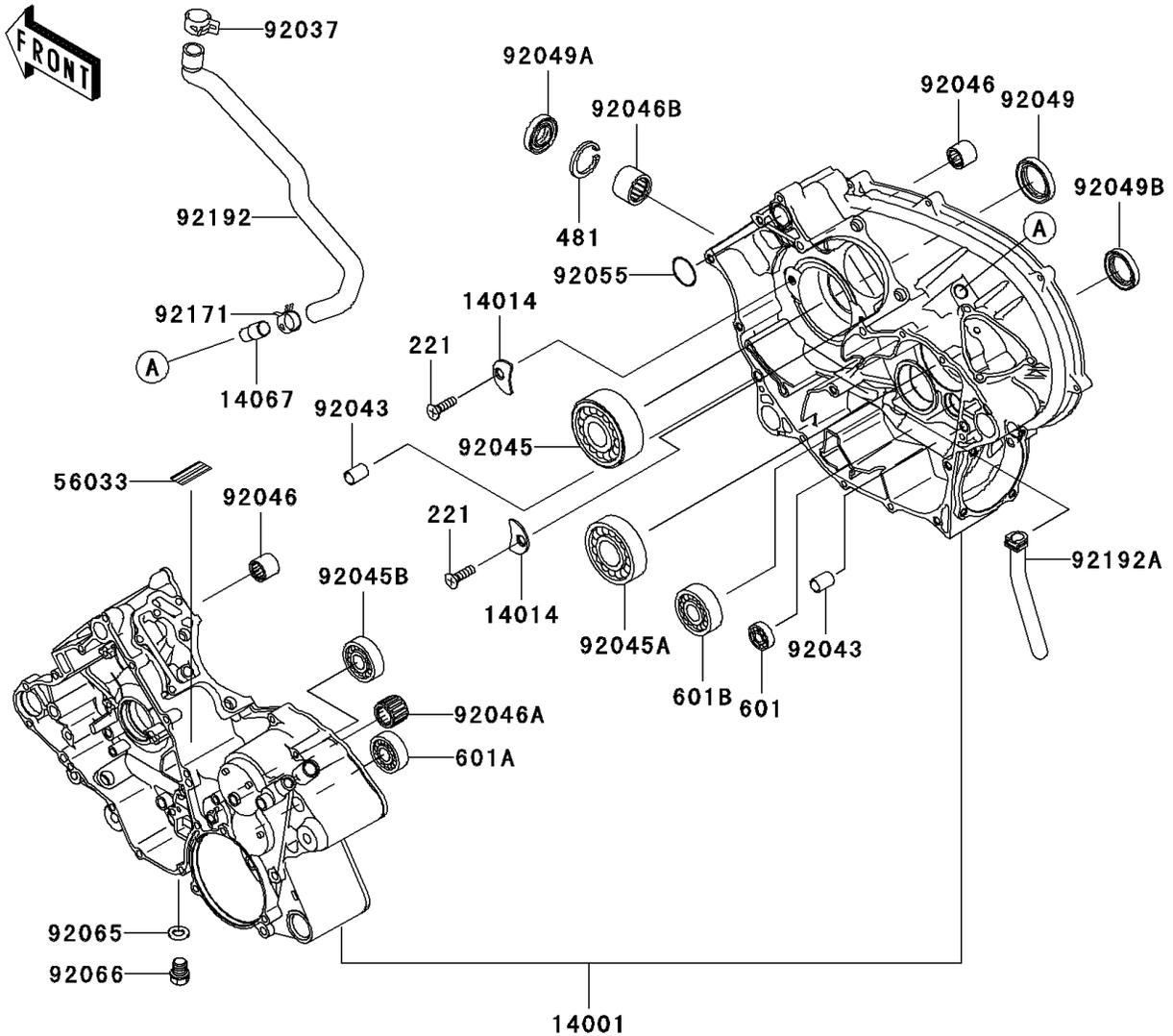


# 2005 Brute Force 750 4x4i

## PARTS DIAGRAM

### Crankcase

E1411



# 2005 Brute Force 750 4x4i

## PARTS LIST

### Crankcase

| ITEM NAME                                 | PART NUMBER | QUANTITY |
|---|-------------|----------|
| BOLT-FLANGED-SMALL,6X40 (Ref # 132)       | 132Y0640    | 4        |
| BOLT-FLANGED-SMALL,6X65 (Ref # 132A)      | 132Y0665    | 5        |
| BOLT-FLANGED-SMALL,8X110 (Ref # 132B)     | 132Y08110   | 3        |
| BOLT-FLANGED-SMALL,8X75 (Ref # 132C)      | 132Y0875    | 4        |
| SCREW-CSK-CROS,6X16 (Ref # 221)           | 221B0616    | 2        |
| CIRCLIP-TYPE-C,37MM (Ref # 481)           | 481J3700    | 1        |
| BEARING-BALL (Ref # 601)                  | 601A6000    | 1        |
| BEARING-BALL,#6004 (Ref # 601A)           | 601A6004    | 1        |
| BEARING-BALL,#6304 (Ref # 601B)           | 601A6304    | 1        |
| SET-CRANKCASE (Ref # 14001)               | 14001-0015  | 1        |
| PLATE-POSITION (Ref # 14014)              | 14014-0006  | 2        |
| FITTING,BREATHER (Ref # 14067)            | 14067-006   | 1        |
| LABEL-MANUAL,OIL LEVEL (Ref # 56033)      | 56033-0078  | 1        |
| CLAMP (Ref # 92037)                       | 92037-1730  | 1        |
| PIN (Ref # 92043)                         | 92043-1506  | 2        |
| BEARING-BALL,5208X2-A-ECG45 (Ref # 92045) | 92045-0012  | 1        |
| BEARING-BALL,6306SH2 (Ref # 92045A)       | 92045-1190  | 1        |
| BEARING-BALL,6303LUA (Ref # 92045B)       | 92045-1389  | 1        |
| BEARING-NEEDLE,TA202715ZE (Ref # 92046)   | 92046-1118  | 2        |
| BEARING-NEEDLE (Ref # 92046A)             | 92046-1143  | 1        |
| BEARING-NEEDLE (Ref # 92046B)             | 92046-1277  | 1        |
| SEAL-OIL,TC 35X50X8 (Ref # 92049)         | 92049-1452  | 1        |
| SEAL-OIL,TCY 28X42X8 (Ref # 92049A)       | 92049-1570  | 1        |
| SEAL-OIL,HTC 30X45X8 (Ref # 92049B)       | 92049-1575  | 1        |
| RING-O,25.7X2.4 (Ref # 92055)             | 92055-1136  | 1        |
| GASKET,12X22X2 (Ref # 92065)              | 92065-097   | 1        |
| PLUG,OIL DRAIN,12X15 (Ref # 92066)        | 92066-1174  | 1        |
| BOLT,8X110 (Ref # 92151)                  | 92151-1689  | 1        |
| CLAMP (Ref # 92171)                       | 92171-0329  | 1        |

# 2005 Brute Force 750 4x4i

## PARTS LIST

### Crankcase

| ITEM NAME                      | PART NUMBER | QUANTITY |
|--------------------------------|-------------|----------|
| TUBE,BREATHER (Ref # 92192)    | 92192-0054  | 1        |
| TUBE,OIL RETURN (Ref # 92192A) | 92192-0057  | 1        |