

Starter Motor

Let the Good Times Roll®

FRONT

21163

92150

92002

92002A

311

Ref. Electrical Equipment

21025

92022

21025

21025

21025

21039

21040

92015

92022A

92022B

92055A

92055B

92055B

Ref. Crankcase

13101

92022C

Ref. Engine Cover(s)

92055

92055

This exploded view diagram illustrates the assembly of a vehicle headlight. The main headlight housing (21163) is shown at the top left, with a 'FRONT' arrow indicating its orientation. It is connected to a wiring harness (92150) and secured with three screws (92002) and one screw (92002A). To the right, a separate assembly (311) for 'Ref. Electrical Equipment' is shown. Below the main housing, various gaskets and seals are detailed: two 21025 gaskets, one 92022 gasket, and four 21025 gaskets. A central component (21039) is shown with a small bracket (21040). To the right of this, a series of gaskets and seals are listed: 92015, 92022A, 92022B, and 92055A. Below these, two 92055B gaskets are shown. At the bottom left, a 'Ref. Crankcase' is shown with a gear (13101) and a gasket (92022C). At the bottom right, a 'Ref. Engine Cover(s)' is shown with two 92055 gaskets. The diagram uses leader lines to connect each part number to its corresponding component.

2019 JET SKI® STX®-15F

PARTS LIST

Starter Motor

ITEM NAME	PART NUMBER	QUANTITY
GEAR-ASSY (Ref # 13101)	13101-3710	1
WASHER,9.1X18X0.2 (Ref # 21025)	21025-011	AR
BRUSH,CARBON (Ref # 21039)	21039-3703	1
SPRING-BRUSH (Ref # 21040)	21040-1055	4
STARTER-ELECTRIC (Ref # 21163)	21163-3721	1
NUT-HEX,6MM (Ref # 311)	311R0600	1
BOLT,6X25 (Ref # 92002)	92002-3714	2
BOLT,6X12 (Ref # 92002A)	92002-3763	1
NUT,6MM (Ref # 92015)	92015-3710	1
WASHER,9.1X18X0.8 (Ref # 92022)	92022-1132	1
WASHER,6MM (Ref # 92022A)	92022-3711	1
WASHER,6MM (Ref # 92022B)	92022-3713	1
WASHER,12X24X1.0 (Ref # 92022C)	92022-3731	1
RING-O (Ref # 92055)	92055-1276	2
RING-O,4.5X2.0 (Ref # 92055A)	92055-1370	1
RING-O,STARTER MOTOR (Ref # 92055B)	92055-1381	2
BOLT (Ref # 92150)	92150-3772	2