

Clutch

Let the Good Times Roll®

Exploded view diagram of the timing belt assembly for a 1.8L engine. The diagram shows the following components and their assembly sequence:

- Timing Belt (13087):** The central component, shown in an exploded view with its mating gears.
- Timing Belt Gears:**
 - 13088:** The crankshaft gear, which is the largest gear and has a central hub (13089).
 - 13089:** The crankshaft gear hub.
 - 13095:** The camshaft gear, which is smaller than the crankshaft gear.
- Timing Belt Tensioner (13187):** A component that maintains tension on the timing belt. It is shown with a spring (92145) and a bolt (92153).
- Timing Belt Guide (13102):** A guide that directs the timing belt around the gears.
- Timing Belt Cover (s):** The protective cover for the timing belt, shown in an exploded view with a bolt (92150) and a bracket (13280).
- Timing Belt Pulley (92026):** A pulley that guides the timing belt.
- Timing Belt Pulley (92026A):** A smaller pulley that guides the timing belt.
- Timing Belt Pulley (92143):** A pulley that guides the timing belt.
- Timing Belt Pulley (92022):** A pulley that guides the timing belt.
- Timing Belt Pulley (92015):** A pulley that guides the timing belt.
- Timing Belt Pulley (46102):** A pulley that guides the timing belt.
- Timing Belt Pulley (92045):** A pulley that guides the timing belt.

The diagram includes a "FRONT" arrow indicating the orientation of the engine. The components are labeled with their respective part numbers and assembly points.

2017 KLR650

PARTS LIST

Clutch

ITEM NAME	PART NUMBER	QUANTITY
HUB-CLUTCH (Ref # 13087)	13087-0046	1
PLATE-FRICTION (Ref # 13088)	13088-0023	7
PLATE-CLUTCH,T=2.3 (Ref # 13089)	13089-0016	6
HOUSING-COMP-CLUTCH (Ref # 13095)	13095-0129	1
RELEASE-COMP-CLUTCH (Ref # 13102)	13102-0039	1
PLATE-CLUTCH OPERATING (Ref # 13187)	13187-0020	1
HOLDER (Ref # 13280)	13280-0379	1
ROD (Ref # 46102)	46102-0114	1
NUT,20MM (Ref # 92015)	92015-1555	1
WASHER,20.3X36X3.7 (Ref # 92022)	92022-1868	1
SPACER,25.5X48X2 (Ref # 92026)	92026-0114	1
SPACER,25.1X38X4 (Ref # 92026A)	92026-0154	1
BEARING-BALL (Ref # 92045)	92045-1408	1
COLLAR (Ref # 92143)	92143-1769	1
SPRING,CLUTCH (Ref # 92145)	92145-0796	5
BOLT,6X12 (Ref # 92150)	92150-1965	1
BOLT,UPSET-WP,6X32 (Ref # 92153)	92153-1880	5