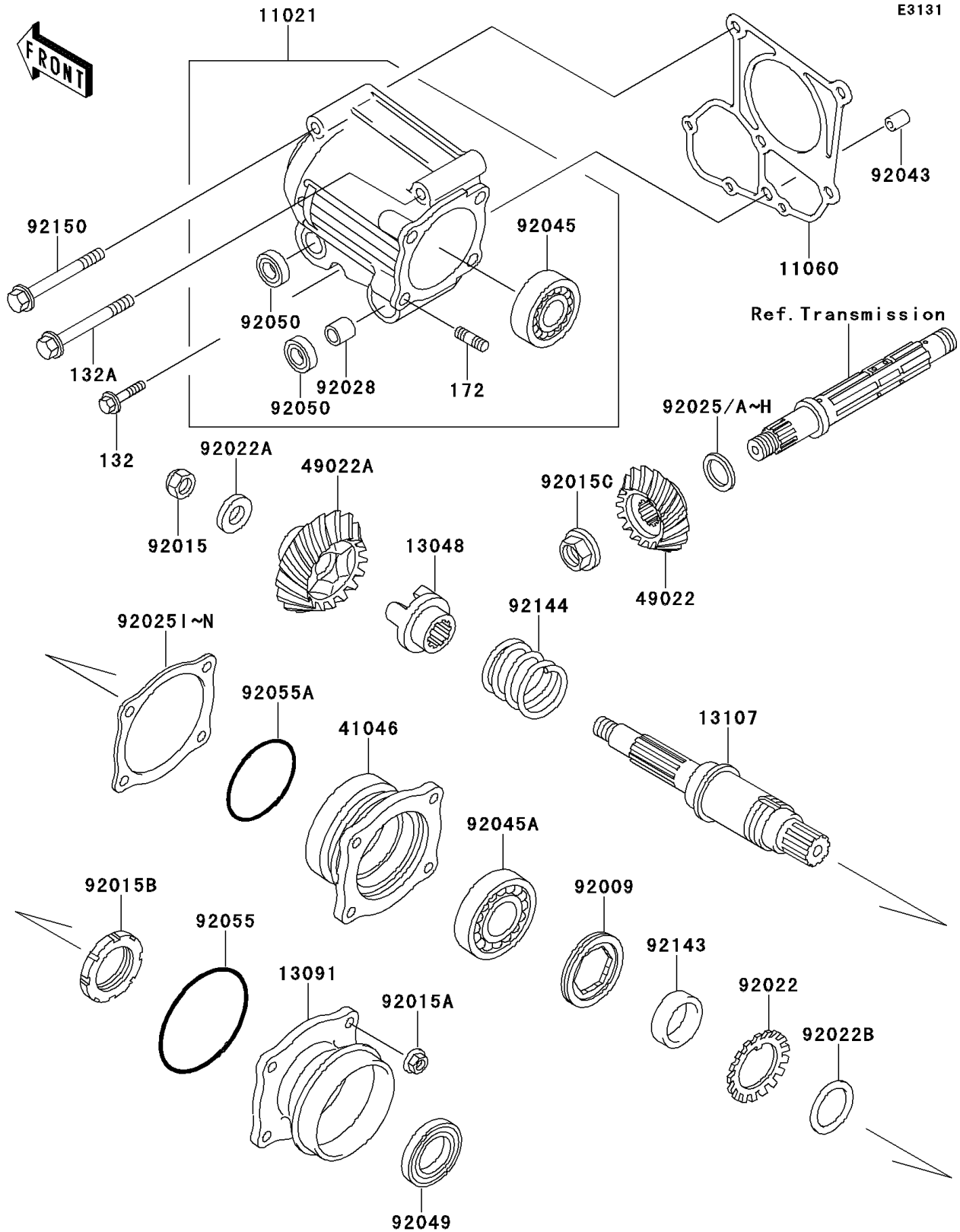


1997 Bayou 220 PARTS DIAGRAM

Front Bevel Gear



1997 Bayou 220 PARTS LIST

Front Bevel Gear

| ITEM NAME | PART NUMBER | QUANTITY |
|-------------------------------------|-------------|----------|
| CASE-ASSY,FRONT BEVEL (Ref # 11021) | 11021-1117 | 1 |
| GASKET,GEAR CASE (Ref # 11060) | 11060-1651 | 1 |
| CAM-DAMPER (Ref # 13048) | 13048-1070 | 1 |
| HOLDER,GEAR CASE (Ref # 13091) | 13091-1487 | 1 |
| SHAFT,FRONT BEVEL (Ref # 13107) | 13107-1210 | 1 |
| HOUSING-BEARING (Ref # 41046) | 41046-1083 | 1 |
| GEAR-BEVEL,15T (Ref # 49022) | 49022-1095 | 1 |
| GEAR-BEVEL,18T (Ref # 49022A) | 49022-1096 | 1 |
| SCREW,58MM (Ref # 92009) | 92009-1474 | 1 |
| NUT,LOCK,12MM,BLACK (Ref # 92015) | 92015-1190 | 1 |
| NUT,8MM (Ref # 92015A) | 92015-1402 | 4 |
| NUT,PUMP GEAR,30MM (Ref # 92015B) | 92015-1511 | 1 |
| NUT,16MM (Ref # 92015C) | 92015-1581 | 1 |
| WASHER (Ref # 92022) | 92022-1882 | 1 |
| WASHER,12X24X2.3 (Ref # 92022A) | 92022-1890 | 1 |
| WASHER,30.3X38X0.5 (Ref # 92022B) | 92022-1987 | 1 |
| SHIM,20.3X28X1.3 (Ref # 92025) | 92025-1533 | AR |
| SHIM,20.3X28X0.7 (Ref # 92025A) | 92025-1534 | AR |
| SHIM,20.3X28X0.8 (Ref # 92025B) | 92025-1535 | AR |
| SHIM,20.3X28X0.9 (Ref # 92025C) | 92025-1536 | AR |
| SHIM,20.3X28X1.0 (Ref # 92025D) | 92025-1537 | AR |
| SHIM,20.3X28X1.2 (Ref # 92025E) | 92025-1538 | AR |
| SHIM,20.3X28X0.15 (Ref # 92025F) | 92025-1573 | AR |
| SHIM,20.3X28X0.20 (Ref # 92025G) | 92025-1574 | AR |
| SHIM,20.3X28X1.1 (Ref # 92025H) | 92025-1575 | AR |
| SHIM,T=1.00 (Ref # 92025I) | 92025-1858 | AR |
| SHIM,T=0.10 (Ref # 92025J) | 92025-1859 | AR |
| SHIM,T=0.15 (Ref # 92025K) | 92025-1860 | AR |
| SHIM,T=0.50 (Ref # 92025L) | 92025-1861 | AR |

1997 Bayou 220 PARTS LIST

Front Bevel Gear

| ITEM NAME | PART NUMBER | QUANTITY |
|------------------------------------|-------------|----------|
| SHIM,T=0.80 (Ref # 92025M) | 92025-1862 | AR |
| SHIM,T=1.20 (Ref # 92025N) | 92025-1863 | AR |
| BUSHING (Ref # 92028) | 92028-1347 | 1 |
| PIN,DOWEL,10X14 (Ref # 92043) | 92043-1037 | 1 |
| BEARING-BALL,6205CM (Ref # 92045) | 92045-1200 | 1 |
| BEARING-BALL,6006CM (Ref # 92045A) | 92045-1201 | 1 |
| SEAL-OIL (Ref # 92049) | 92049-1288 | 1 |
| SEAL-OIL (Ref # 92050) | 92050-082 | 2 |
| RING-O,66.5MM (Ref # 92055) | 92055-1287 | 1 |
| RING-O,63MM (Ref # 92055A) | 92055-1294 | 1 |
| COLLAR (Ref # 92143) | 92143-1121 | 1 |
| BOLT-FLANGED-SMALL (Ref # 132) | 132J0630 | 3 |
| BOLT-FLANGED-SMALL (Ref # 132A) | 132J0870 | 3 |
| BOLT-STUD,8X25 (Ref # 172) | 172G0825 | 4 |
| SPRING (Ref # 92144) | 92144-1161 | 1 |
| BOLT (Ref # 92150) | 92150-1108 | 1 |