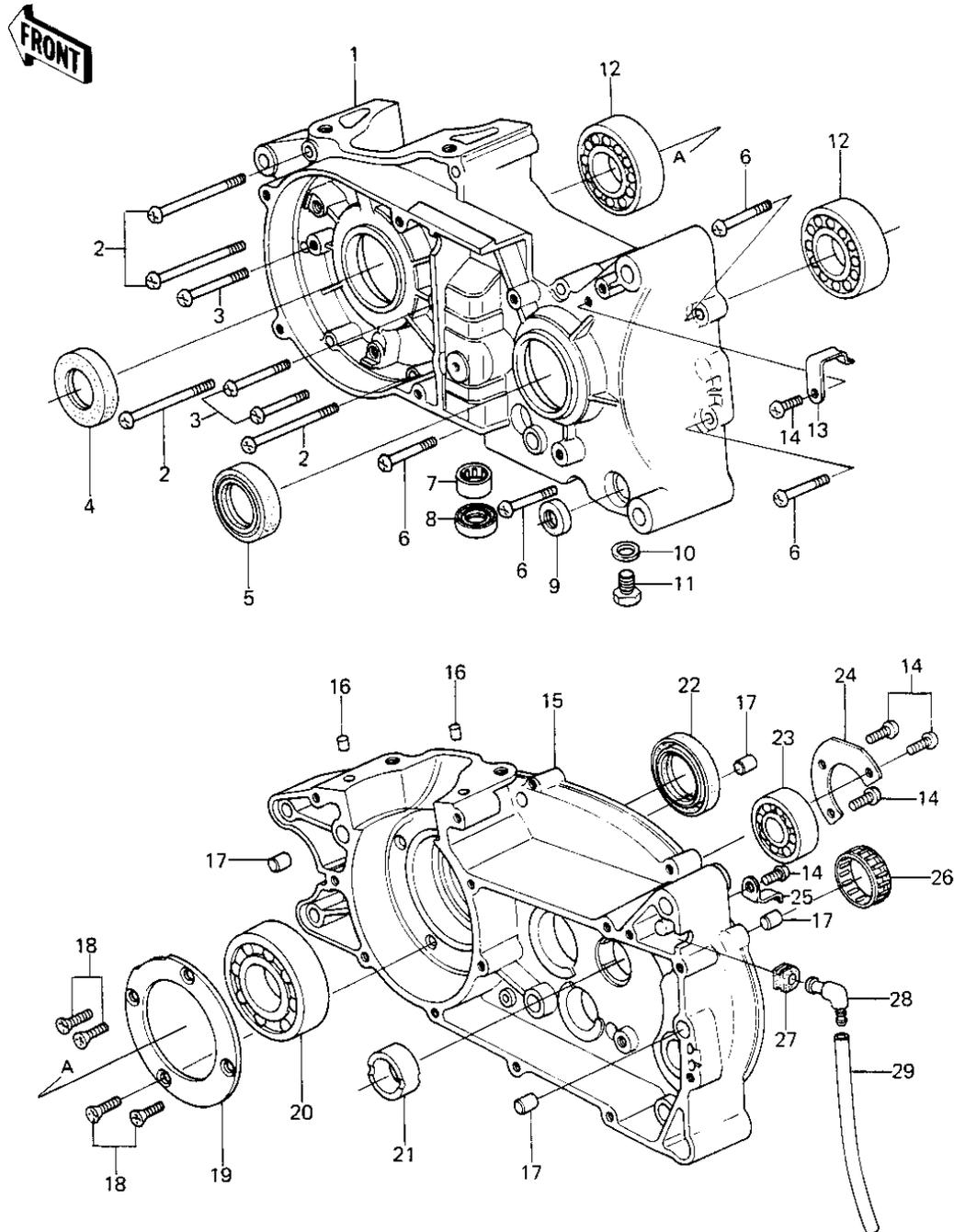


1977 KE250-B1

PARTS DIAGRAM

CRANKCASE



1977 KE250-B1

PARTS LIST CRANKCASE

| ITEM NAME | PART NUMBER | QUANTITY |
|----------------------------------|--------------|----------|
| CRANKCASE,L.H,AL SHOT (Ref # 1) | 14002-127-2J | 1 |
| SCREW PAN HEAD 6X65 (Ref # 2) | 220B0665 | 4 |
| SCREW PAN HEAD 6X45 (Ref # 3) | 220B0645 | 3 |
| OIL SEAL,TB25457 (Ref # 4) | 653B254507 | 1 |
| SEAL-OIL,TC32457 (Ref # 5) | 92049-1159 | 1 |
| SCREW PAN HEAD 6X25 (Ref # 6) | 220B0625 | 5 |
| NEEDLE BEARING,HK1612 (Ref # 7) | 92046-058 | 1 |
| OIL SEAL TB16267 (Ref # 8) | 92051-003 | 1 |
| OIL SEAL,TB13225.5 (Ref # 9) | 92051-005 | 1 |
| GASKET CHECK VALVE (Ref # 10) | 92065-058 | 1 |
| PLUG OIL DRAIN (Ref # 11) | 92067-001 | 1 |
| BEARING BALL #6305 (Ref # 12) | 601B6305 | 2 |
| CLAMP,OIL PIPE (Ref # 13) | 92037-157 | 1 |
| SCREW PAN HEAD 6X14 (Ref # 14) | 220B0614 | 5 |
| CRANKCASE,R.H,AL SHOT (Ref # 15) | 14003-094-2J | 1 |
| PIN,DOWEL,6X12 (Ref # 16) | 551A0612 | 2 |
| PIN,DOWEL,10X8.2X14 (Ref # 17) | 92043-1037 | 4 |
| SCREW CNTSNK HD 6X16 (Ref # 18) | 221B0616 | 4 |
| HOLDER-CRANK BEARING (Ref # 19) | 14014-019 | 1 |
| BEARING-BALL (Ref # 20) | 92045-016 | 1 |
| BUSHING (Ref # 21) | 92028-147 | 1 |
| OIL SEAL,TB38508 (Ref # 22) | 653B385008 | 1 |
| PLATE,POSITIONING,MSN (Ref # 24) | 14014-039 | 1 |
| CLAMP,CARBURETOR (Ref # 25) | 92037-1025 | 1 |
| BEARING,NEEDLE,344012 (Ref # 26) | 92046-040 | 1 |
| GROMMET (Ref # 27) | 92071-042 | 1 |
| BREATHER ASSY (Ref # 28) | 14069-1001 | 1 |
| PIPE-BREATHER (Ref # 29) | 92059-061 | 1 |