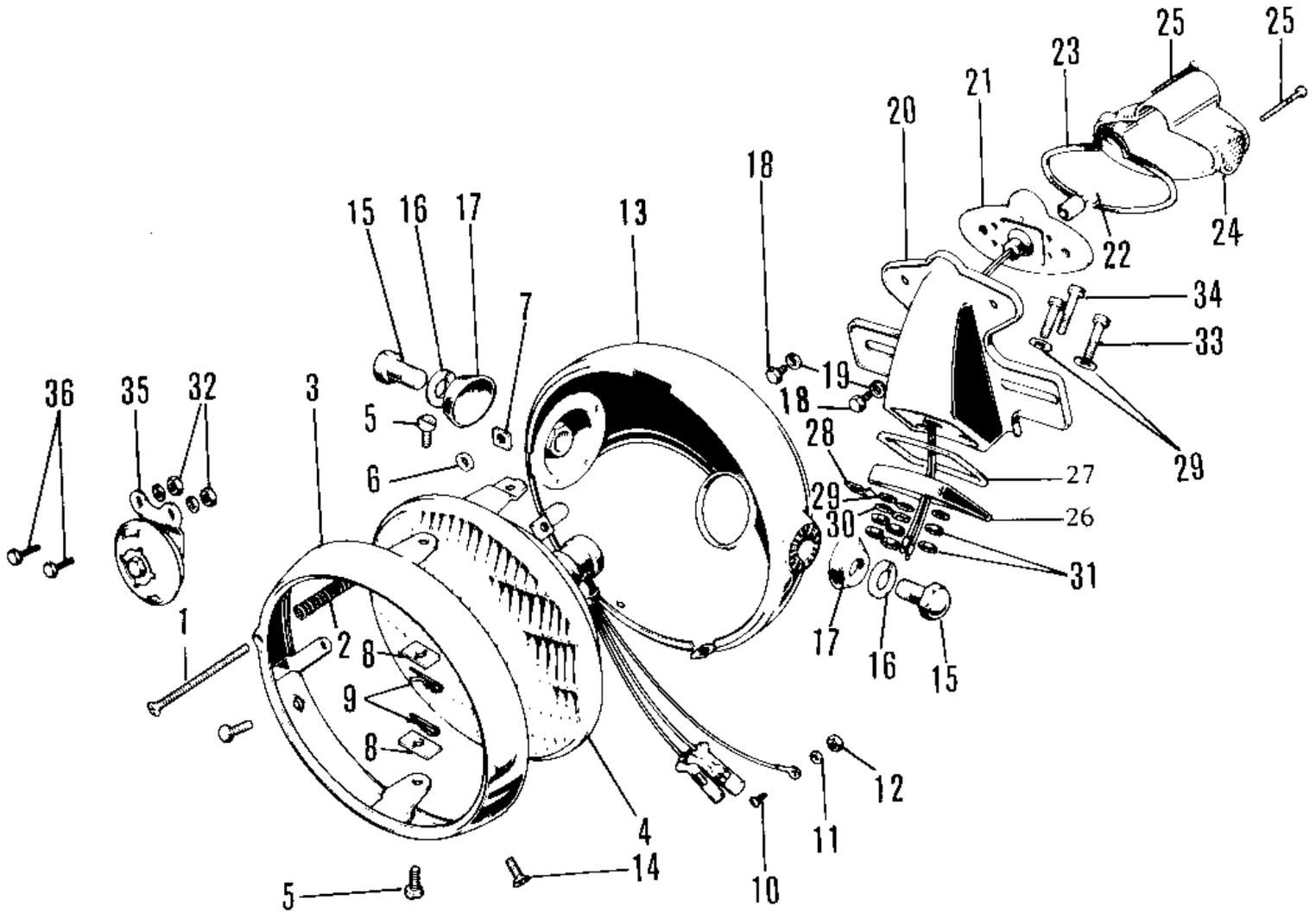


# 1971 Bison

## PARTS DIAGRAM

### HEADLIGHT/TAILLIGHT



# 1971 Bison

## PARTS LIST

### HEADLIGHT/TAILLIGHT

| ITEM NAME                          | PART NUMBER  | QUANTITY |
|------------------------------------|--------------|----------|
| LAMP UNIT-HEAD (Ref # 1-12)        | 23003-008    | 1        |
| SCREW FORCUS ADJUST (Ref # 1)      | 23019-021    | 1        |
| SPRING FOCUS ADJUST (Ref # 2)      | 23014-005    | 1        |
| RIM HEAD LAMP (Ref # 3)            | 23006-014    | 1        |
| SEALED BEAM UNIT (Ref # 4)         | 23007-022    | 1        |
| SCREW LENS UNIT FITT (Ref # 5)     | 23019-018    | 2        |
| WASHER (Ref # 6)                   | 23021-004    | 1        |
| NUT (Ref # 7)                      | 23020-016    | 1        |
| NUT LENS UNIT FITTING (Ref # 8)    | 23020-009    | 2        |
| PIN LENS UNIT FITTING (Ref # 9)    | 23022-001    | 2        |
| SCREW-PAN-HEAD 3X6 (Ref # 10)      | 220B0306     | 1        |
| WASHER SPRING 3MM (Ref # 11)       | 461F0300     | 1        |
| NUT-HEX (Ref # 12)                 | 311B0300     | 1        |
| BODY-HEAD LAMP,BLACK (Ref # 13)    | 23005-022-21 | 1        |
| SCREW OVL CNTSNK 5X10 (Ref # 14)   | 222E0510     | 2        |
| BOLT,HEX HEAD,10X25 (Ref # 15)     | 92007-045    | 2        |
| WASHER PLAIN 10MM (Ref # 16)       | 411B1000     | 2        |
| DAMPER RUBBER (Ref # 17)           | 92075-058    | 2        |
| LAMP ASSY-TAIL,BLACK (Ref # 18-25) | 23024-019-21 | 1        |
| BOLT HEX HEAD 5X10 (Ref # 18)      | 110N0510A    | 2        |
| WASHER SPRING 5MM (Ref # 19)       | 461F0500     | 2        |
| BKT LICENSE PLT BLACK (Ref # 20)   | 23036-007-10 | 1        |
| SOCKET TAIL LAMP (Ref # 21)        | 23027-009    | 1        |
| BULB 6V 3/21CP (Ref # 22)          | 92069-023    | 1        |
| GASKET TAIL LAMP (Ref # 23)        | 23028-008    | 1        |
| LENS TAIL LAMP (Ref # 24)          | 23026-010    | 1        |
| SCREW PAN HEAD 4X50 (Ref # 25)     | 220E0450     | 2        |
| STAY-TAIL LAMP (Ref # 26)          | 35031-005    | 1        |
| DAMPER RUBBER (Ref # 27)           | 35016-004    | 1        |

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## PARTS LIST

### HEADLIGHT/TAILLIGHT

| ITEM NAME                      | PART NUMBER | QUANTITY |
|--------------------------------|-------------|----------|
| CLIP WIRING HARNESS (Ref # 28) | 35024-002   | 2        |
| WASHER 6.5X20X1.6T (Ref # 29)  | 92022-125   | 6        |
| WASHER SPRING 6MM (Ref # 30)   | 461F0600    | 3        |
| NUT 6MM (Ref # 31)             | 312B0600    | 6        |
| NUT 6MM (Ref # 32)             | 311B0600    | 2        |
| BOLT-HEX HEAD,6X32 (Ref # 33)  | 110N0632    | 2        |
| BOLT-UPSET,6X40 (Ref # 34)     | 112G0640    | 1        |
| HORN (Ref # 35)                | 27003-062   | 1        |
| BOLT-UPSET,6X20 (Ref # 36)     | 112G0620    | 2        |