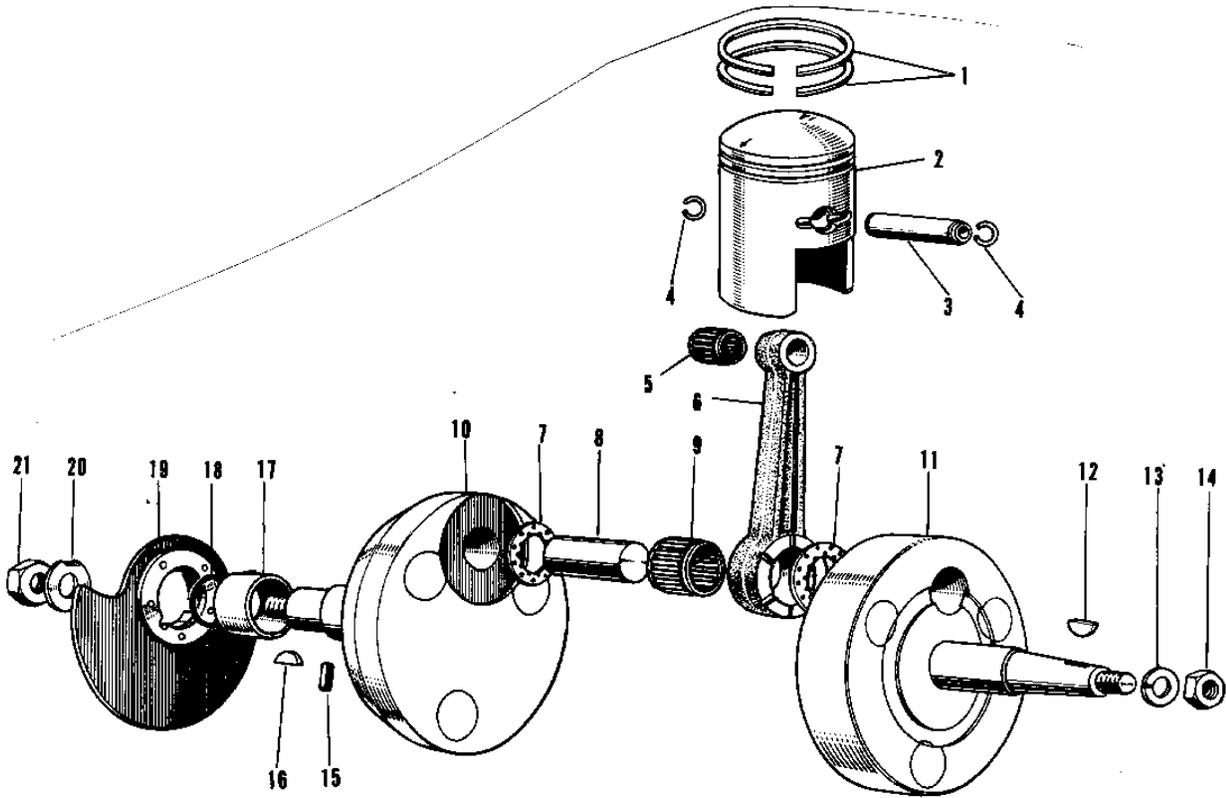


# 1971 Centurion

## PARTS DIAGRAM

### CRANKSHAFT/PISTON/ROTARY VALVE



# 1971 Centurion

## PARTS LIST

### CRANKSHAFT/PISTON/ROTARY VALVE

ITEM NAME	PART NUMBER	QUANTITY
RING SET,STD (Ref # 1)	13003-029	
PISTON STD (Ref # 2)	13001-033	
PIN-PISTON (Ref # 3)	13002-007	
CIRCLIP PISTON PIN (Ref # 4)	92036-007	
BRG N72KTV030 (Ref # 5)	13033-028	
BRG N72KTV030 (Ref # 5)	13033-028	
CONNECTING ROD SET (Ref # 6~9)	13044-008	
CONNECTING ROD SET (Ref # 6~9)	13044-019	
CRANK&CONROD ASSY (Ref # 6~11)	13036-034	
CRANK&CONROD ASSY (Ref # 6~11)	13036-034	
WASHER SIDE (Ref # 7)	92025-005	
WASHER-SIDE (Ref # 7)	92025-047	
CRANK PIN (Ref # 8)	13035-008	
CRANK PIN (Ref # 8)	13035-025	
NEEDLE BEARING BG END (Ref # 9)	13034-018	
NEEDLE BEARING-BG END (Ref # 9)	13034-025	
CRANKSHAFT R.H (Ref # 10)	13038-012	
CRANKSHAFT,R.H (Ref # 10)	13038-040	
CRANKSHAFT L.H (Ref # 11)	13037-018	
CRANKSHAFT,L.H (Ref # 11)	13037-044	
WOODRUFF KEY (Ref # 12)	510A3200	
WASHER SPRING 10MM (Ref # 13)	461F1000	
NUT,10MM (Ref # 14)	314B1000	
PIN DOWEL 4X8 (Ref # 15)	610A0408	
WOODRUFF KEY PRY PINI (Ref # 16)	92038-003	
COLLAR CRANKSHAFT (Ref # 17)	92027-022	
"O" RING,16MM (Ref # 18)	670B2016	
VALVE ROTARY DISC (Ref # 19)	12001-015	
WASHER LOCK 12MM (Ref # 20)	92024-003	